
Bolens[®]

**Side Discharge
Mower Attachment
48 Inch**

Model 50048S

Serial Numbers 0100101
thru 0499999

Parts List

BOLENS 48 INCH MOWER ATTACHMENT

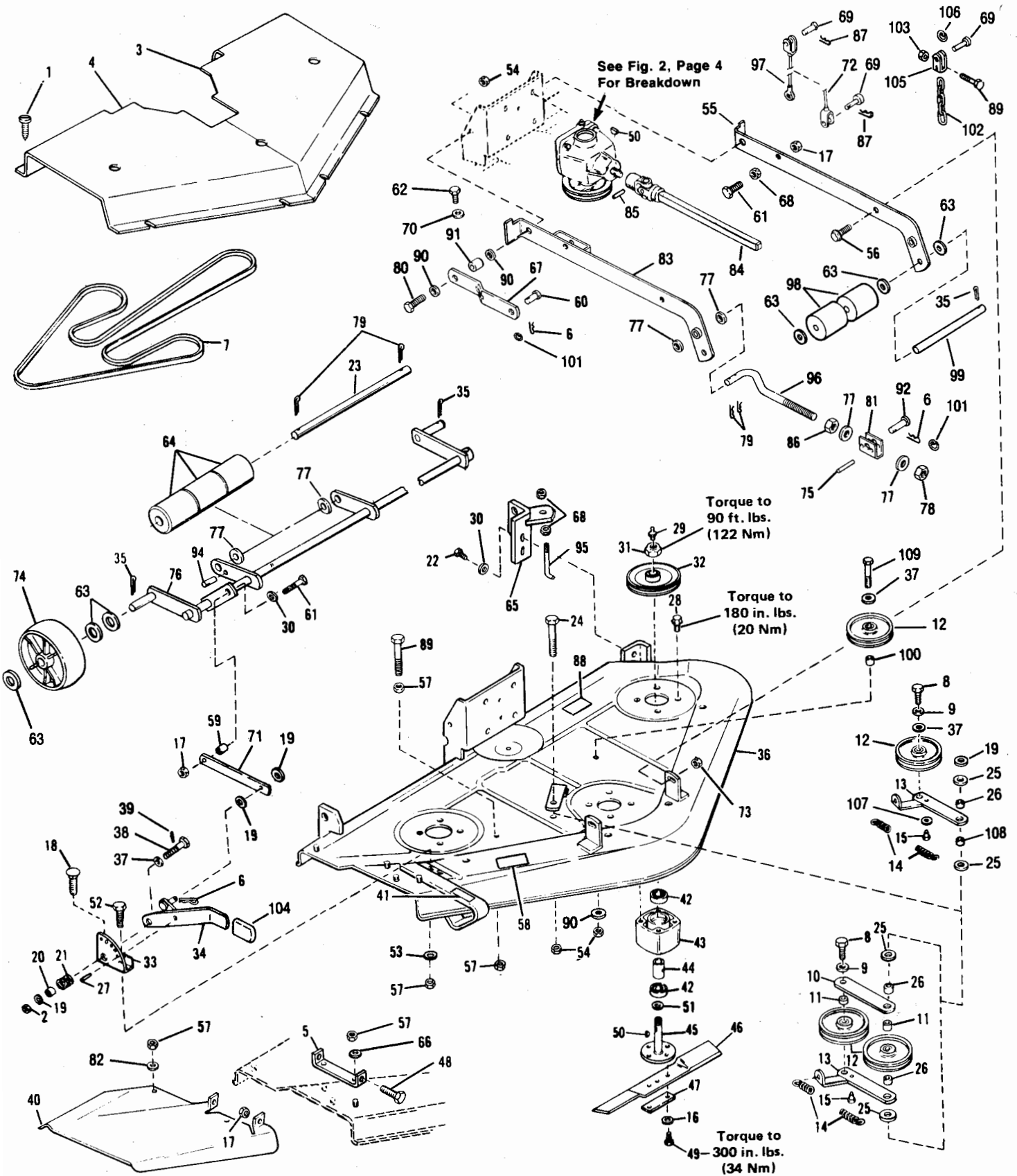


Figure 1 MOWER ASSEMBLY

MODEL 50048S

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	1185750	Self Driving Screw, 10-24 x 5/8	8
2	• 1185496	Lock Nut, 1/2-13	1
3	1742483	Belt Cover, L.H.	1
4	1742482	Belt Cover, R.H.	1
5	1728005	Hinge Bracket	1
6	1723478	Spring Clip	5
7	1724943	V-Belt (137") (1) (2)	1
	1750842	V-Belt (118.6) (3) (4)	1
8	1724928	Capscrew, Hex Hd. (1) (2)	1
	• 1100015	Screw, Hex 1/2-20 x 1-1/4 (3) (4)	1
9	• 1100245	Lockwasher, 1/2	1
10	1724926	Idler Arm (1) (2)	1
11	1724927	Spacer (1) (2)	2
12	1724925	Idler Pulley (1) (2)	2
	1752354	Idler Pulley (3) (4)	2
13	1724923	Idler Arm	1
14	1724822	Extension Spring	1
15	1724924	Wear Button	1
16	• 1100243	Lockwasher, 3/8	6
17	1733398	Lock, Nut 3/8-16	5
18	• 1186098	Carriage Bolt, 5/16-18 x 3/4	1
19	• 1107385	Flat Washer, 1/2	5
20	1715387	Spacer	1
21	1716583	Spring	1
22	• 1100046	Hex Screw 3/8-16 x 1	2
23	1738111	Axle Roller	1
24	• 1100080	Capscrew, 1/2-13 x 2-3/4 (1) (2)	1
	• 1100064	Capscrew, 1/2-13 x 1-1/2 (3) (4)	1
25	1724929	Thrust Washer	2
26	1724931	Bearing Sleeve	2
27	1733103	Drive Pin, 5/16-18 x 3/4	1
28	1724491	Flange Screw, 5/16-18 x 3/4	12
29	1185976	Grease Fitting	3
30	• 1107383	Flat Washer 3/8	3
31	• 1185093	Locknut, 3/4-16	3
32	1727555	Blade Sheave (1) (2)	3
	1752307	Blade Sheave (3) (4)	3
33	1724843	Quadrant	1
34	1731550	Handle Assembly (1) (2) (3)	1
	1753976	Handle Assembly (4)	1
35	• 1100350	Cotter Pin, 1/8 x 1	4
36	1744901	Mower Base Assembly (1)	1
	1748485	Mower Base w/Decals (Incl. No. 58) (2)	1
	1755249	Mower Base w/Decals (Incl. No. 58) (3) (4)	1
37	• 1890234	Flat Washer, 1/2	3
38	1731547	Special Screw	1
39	1185256	Roll Pin, 3/16 x 7/8	1
40	1740951	Discharge Chute	1
41	1729037	Decal, Cutting Line	1
42	1185828	Ball Bearing	6
43	1724029	Spindle Housing	3
44	1724033	Spacer	3
45	1742606	Shaft Assembly	3
46	1738571	Blade	3
47	1724051	Plate	3
48	• 1100913	Hex Screw, 3/8-16 x 7/8	2
49	• 1100009	Capscrew, 3/8-24 x 1	6
50	1104436	Woodruff Key, 3/16 x 3/4	4
51	1740627	Flat Washer, Special	3
52	• 1100044	Hex Capscrew, 5/16-18 x 3/4	1
53	• 1100255	Flat Washer, 5/16	2
54	1734514	Lock Nut, 1/2-13	4
55	1746811	Support Assembly LH (1) (2)	1
	1751721	Support Assembly LH (3) (4)	1
56	• 1186347	Flange Screw 3/8-16 x 1	2
57	1732499	Top Locknut, 5/16-18	12
58	1745193	Caution Decal	1

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
59	1738160	Spacer	1
60	1746208	Clevis Pin (1) (2)	2
	1752309	Clevis Pin (3) (4)	2
61	• 1100047	Capscrew, 3/8-16 x 1-1/2	3
62	• 1186351	Flange Screw 3/8-16 x 2 (1) (2)	2
63	• 1107386	Flat Washer, 5/8	11
64	1747107	Roller	3
65	1744300	Shaft Support Assembly (1)	1
	1748097	Shaft Support Assembly (2)	1
66	• 1107382	Flat Washer 5/16	2
67	1746169	Drag Link	2
68	• 1185506	Jam Nut 3/8-16	4
69	• 1112587	Clevis Pin	4
70	• 1186231	Hex Nut, 3/8-16 (1) (2)	2
71	1738369	Link, Connecting	1
72	1728672	Lift Cable (1)	2
73	• 1186393	Flange Nut 3/8-16	2
74	1740569	Gage Wheel	2
75	1185597	Roll Pin	4
76	1744294	Pivot Shaft Assembly (1)	1
	1748077	Pivot Shaft Assembly (2)	1
77	1185830	Flat Washer	10
78	1110113	Hex Nut 3/4-10	2
79	• 1100351	Cotter Pin, 1/8 x 1-1/4	6
80	• 1100065	Hex Screw 1/2-13 x 1-3/4	2
81	1746171	Hitch Bracket	2
82	1713233	Flat Washer	2
83	1746812	Support Assembly RH (1) (2)	1
	1751722	Support Assembly RH (3) (4)	1
84	1744906	Drive Assembly	1
85	1185376	Roll Pin, 3/16 x 1-1/2	1
86	1186236	Hex Nut 3/4-10	2
87	1703011	Cotter Spring (1) (2)	2
88	1740228	Belt Drive Decal (1) (2)	1
	1730200	Belt Drive Decal (3) (4)	1
89	• 1100808	Hex Screw 5/16-18 x 1-1/4	7
90	• 1100257	Flat Washer, 1/2	5
91	1746172	Spacer	2
92	1746200	Clevis Pin (1) (2)	2
	1752308	Clevis Pin (3) (4)	2
93	• 1100346	Cotter Pin, 3/32 x 3/4	1
94	1177625	Drive Pin, 1/8 x 3/4	1
95	1742328	Hook	2
96	1746170	Hitch Link	2
97	1750123	Lift Cable (2)	2
98	1751704	Roller (3) (4)	2
99	1751705	Roller Shaft (3) (4)	1
100	1730681	Spacer (3) (4)	1
101	1751909	Wire Spring Pin (3) (4)	4
102	1752129	Chain (3) (4)	2
103	• 1110107	Lock Nut 5/16-18 (3) (4)	2
104	1753978	Grip (4)	1
105	1753009	Clevis Pin (3) (4)	2
106	1751908	Wire Circle Ring (3) (4)	2
107	• 1103959	Flat Washer (3) (4)	1
108	1728030	Sleeve Bearing (3) (4)	1
109	• 1100067	Hex Screw 1/2-13 x 2 (3) (4)	1
NI	1736796	Dark Green Spray Paint, 13 oz.	

• Common Hardware Purchase Locally (Grade 5 where applicable)

- (1) Serial Numbers 0100101 thru 0199999
- (2) Serial Numbers 0200101 thru 0299999
- (3) Serial Numbers 0300101 thru 0399999
- (4) Serial Numbers 0400101 thru 0499999

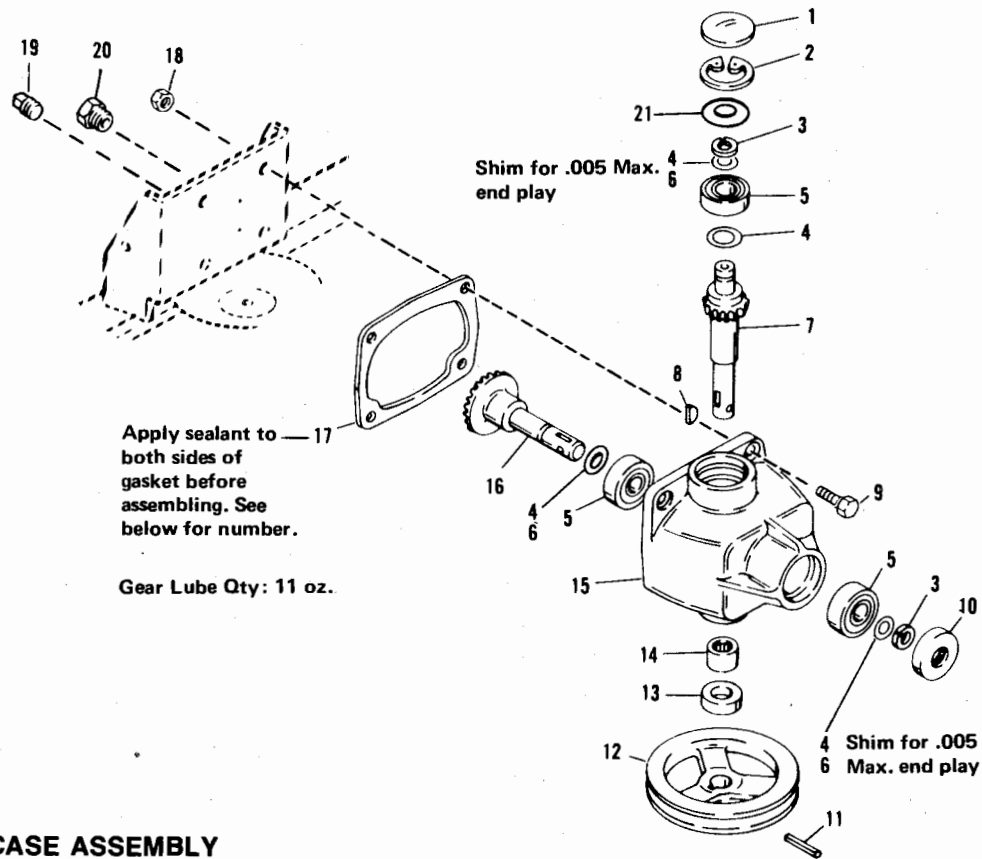


Figure 2 GEAR CASE ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1	1711380	Expansion Plug	1
2	1118730	Retaining Ring	1
3	1185649	Retaining Ring	2
4	1728832	Shim Washer .005	AR
5	1724813	Ball Bearing	3
6	1728833	Shim .010	AR
7	1724905	Output Shaft	1
8	1104436	Woodruff Key, 3/16 x 3/4 ..	1
9	● 1100808	Hex Hd. Capscrew, 5/16-18 x 1-1/4	4
10	1723758	Oil Seal	1
11	1737419	Drive Pin, 1/4 x 1-1/2	1

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
12	1744919	Drive Sheave	1
13	1185296	Oil Seal	1
14	1185280	Needle Bearing	1
15	1723754	Gear Case	1
16	1724906	Bevel Gear, 26T	1
17	1745476	Gear Case Gasket	1
18	1732499	Top Lock Nut, 5/16-18	4
19	1105678	Square Plug, 3/8 NPT	1
20	1721442	Pressure Relief Valve	1
21	1718781	Shim .005	AR
NI	1723456	Gear Lube, EP90 (8 oz.)	
NI	1730118	Sealant 3 oz.	

● Common Hardware - Purchase Locally (Grade 5 where applicable)