



FMC CORPORATION

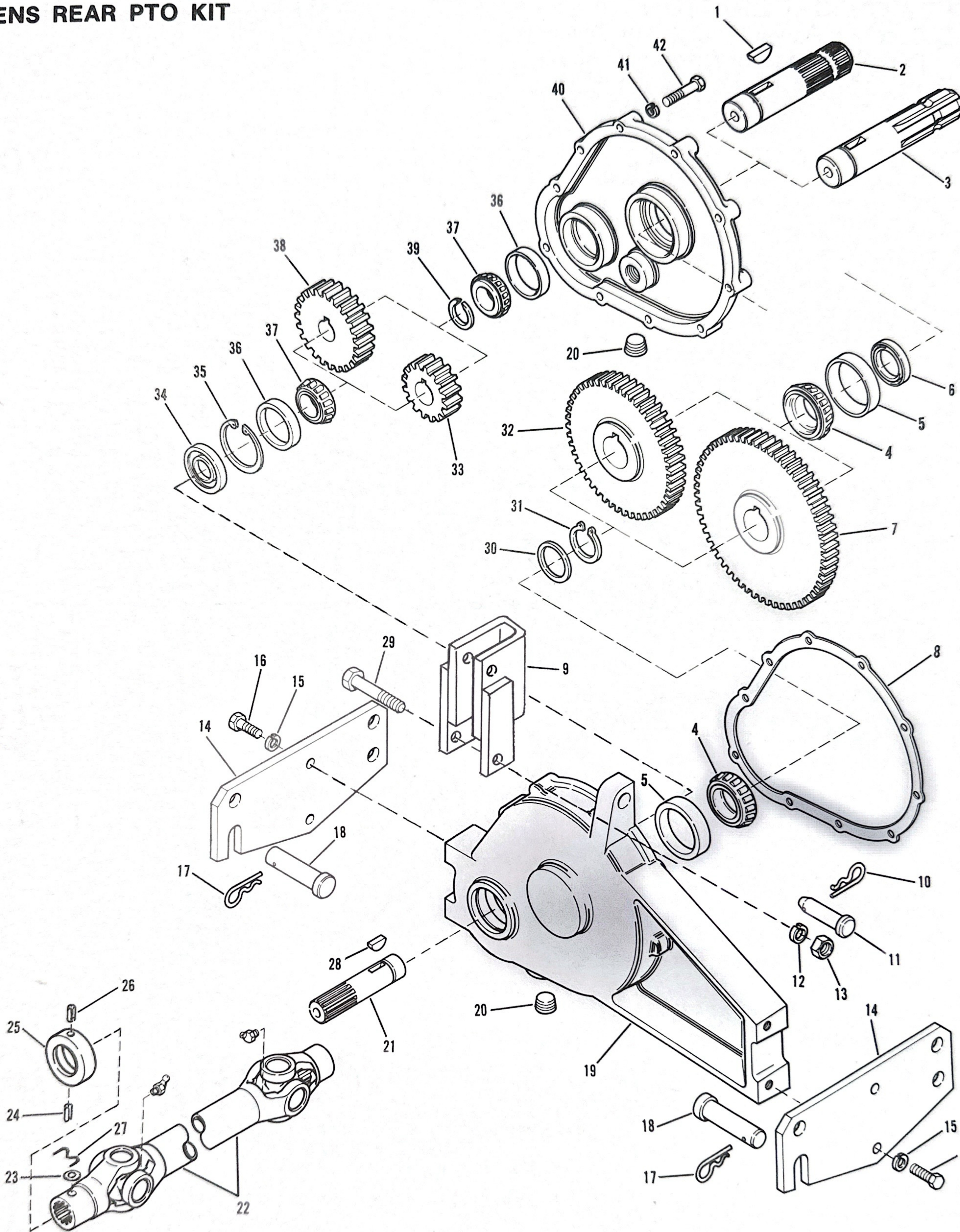
Outdoor Power Equipment Division
Port Washington Wisconsin 53074

MODEL 18094

**BOLENS
REAR
PTO
KIT**

PARTS LIST

BOLENS REAR PTO KIT



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MODEL 18094 - REAR PTO KIT

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1	1100281	Woodruff Key, 5/16 x 1-1/8	1
2	1720559	Output Shaft (1000 RPM)	1
3	1720558	Output Shaft (540 RPM)	1
4	1185323	Bearing Cone	2
5	1185324	Bearing Cup	2
6	1185465	Oil Seal	1
7	1720560	Gear 57T Driven (540 RPM)	1
8	1720556	Gear Case Gasket	1
9	1725906	Bracket Hitch	1
10	1703011	Spring Cotter	1
11	1719367	Clevis Pin, 2-1/4 x 5/8	1
12	● 1100245	Lockwasher, 1/2	2
13	● 1121511	Hex Nut, 1/2-13	2
14	1720557	Mounting Plate	2
15	● 1100243	Lockwasher, 3/8	4
16	● 1106919	Capscrew, 3/8-16 x 1	4
17	135035	Spring Cotter	2
18	1724778	Clevis Pin, 2-3/4 x 3/4	2
19	1720553	Gear Case	1
20	1105180	Pipe Plug	2
21	1720551	Input Shaft	1
22	1724733	Drive Shaft	1
23	1725334	Thrust Washer	1

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
24	1187762	Groove Pin, 3/16 x 3/8	1
25	1723781	Lock Collar	1
26	1118922	Groove Pin, 3/16 x 1/2	1
27	1723782	Return Spring	1
28	1709611	Woodruff Key (Special), 1/4 x 7/8	1
29	● 1103251	Capscrew, 1/2-13 x 1	2
30	1700044	Washer	1
31	1118818	Retaining Ring	1
32	1720561	Gear 48T Driven (1000 RPM)	1
33	1720562	Gear 17T Drive (540 RPM)	1
34	1185687	Oil Seal	1
35	1118735	Retaining Ring Int.	1
36	1185660	Bearing Cup	2
37	1185661	Bearing Cone	2
38	1720563	Gear 26T Drive (1000 RPM)	1
39	1185689	Retaining Ring Ext.	1
40	1720555	Cover	1
41	● 1100242	Lockwasher, 5/16	10
42	● 1106884	Capscrew, 5/16-18 x 1-1/2	10
N.I.	1723456	Gear Lube, EP 90	
N.I.	1730354	Spray Paint, Black	

● Common hardware - purchase locally (Grade 5 where applicable)