



Oil Cooler Kit

Model 18111

With Parts List

Safety and Operation Instructions

CONGRATULATIONS!

On your purchase of FMC Bolens garden equipment, one of the finest available. Please take a few moments to review this manual to familiarize yourself with the unit, its features and its operation.

This equipment is manufactured by FMC Corporation, Outdoor Power Equipment Division, 215 South Park Street, Port Washington, Wisconsin, 53074, telephone 414-284-5521. If you should have any questions or encounter any problems, which you feel only the factory can solve, write to the above address or phone, attention the Service Department.

This is a safety operation and general maintenance manual which does not attempt to cover major repairs. FMC BOLENS equipment is carefully designed, engineered, and manufactured to give good performance if properly operated and maintained.

AVOID ACCIDENTS

To read reports from all over the country is to be convinced that a large number of accidents can be prevented only by the operator anticipating the result before the accident is caused and doing something about it. No power equipment can be safer than the person who is at the controls. If accidents are to be prevented - and they most certainly can be prevented - operators must accept their full measure of responsibility.

It is true that the designer, the manufacturer and the safety engineer can help, but their combined efforts can be wiped out by a single careless act.

It is said that "the best kind of safety device is a careful operator." We ask you to be that kind of person.

NATIONAL SAFETY COUNCIL

MODEL NUMBER

To ensure prompt service when repairs or adjustments are required, your FMC Bolens Dealer must have the following information:

Model Number of Unit _____

Date of Purchase _____



CAUTION

**WE URGE USING ONLY GENUINE
FMC BOLENS FACTORY REPLACE-
MENT PARTS, WHICH MEET ALL OF
THE LATEST SAFETY REQUIRE-**

**MENTS. REPLACEMENT PARTS
MANUFACTURED BY OTHERS
COULD PRESENT SAFETY HAZARDS
EVEN THOUGH THEY MAY FIT ON
FMC BOLENS PRODUCTS.**

BEFORE INSTALLATION

1. Remove the negative cable from the battery.
2. Remove the rear fender and seat assembly.
3. Remove the hydraulic line that runs from the hydrostatic pump, point (A), Fig. 1 to the control at point (B).
4. Remove the two hydrostatic support bracket mounting screws.

INSTALLATION

1. Position and fasten support assembly (A) to the top of the hydrostatic with hardware removed in step 4 above.
2. If not previously installed screw 90° elbow (B) and 45° elbow (C) into oil cooler (D).
3. Fasten oil cooler to support (A) using four 1/4-20 x 1/2 flange screws (E) and 1/4-20 nuts (F).
4. Install 90° elbow (G) into hydro port.
5. Connect tube assemblies (H) and (I) in place as shown in Figure 1 and secure all fittings.
6. Reassemble the fender and seat.

OPERATION

After installing the Oil Cooler Kit start the engine and activate the lift attachment lever a couple of times before driving the tractor.

This kit consists of the following parts:

(A) 1737716 Support Assy	1	(F) 1186389 Flange Nut, 1/4-20.	4
(B) 1185739 Elbow 90°	1	(G) 1185737 Elbow 90°	1
(C) 1185903 Elbow 45°	1	(H) 1738862 Tube Assy	1
(D) 1735815 Oil Cooler	1	(I) 1738861 Tube Assy	1
(E) 1186308 Flange Screw, 1/4-20 x 1/2.	4		

