

Bolens®

Models

13061

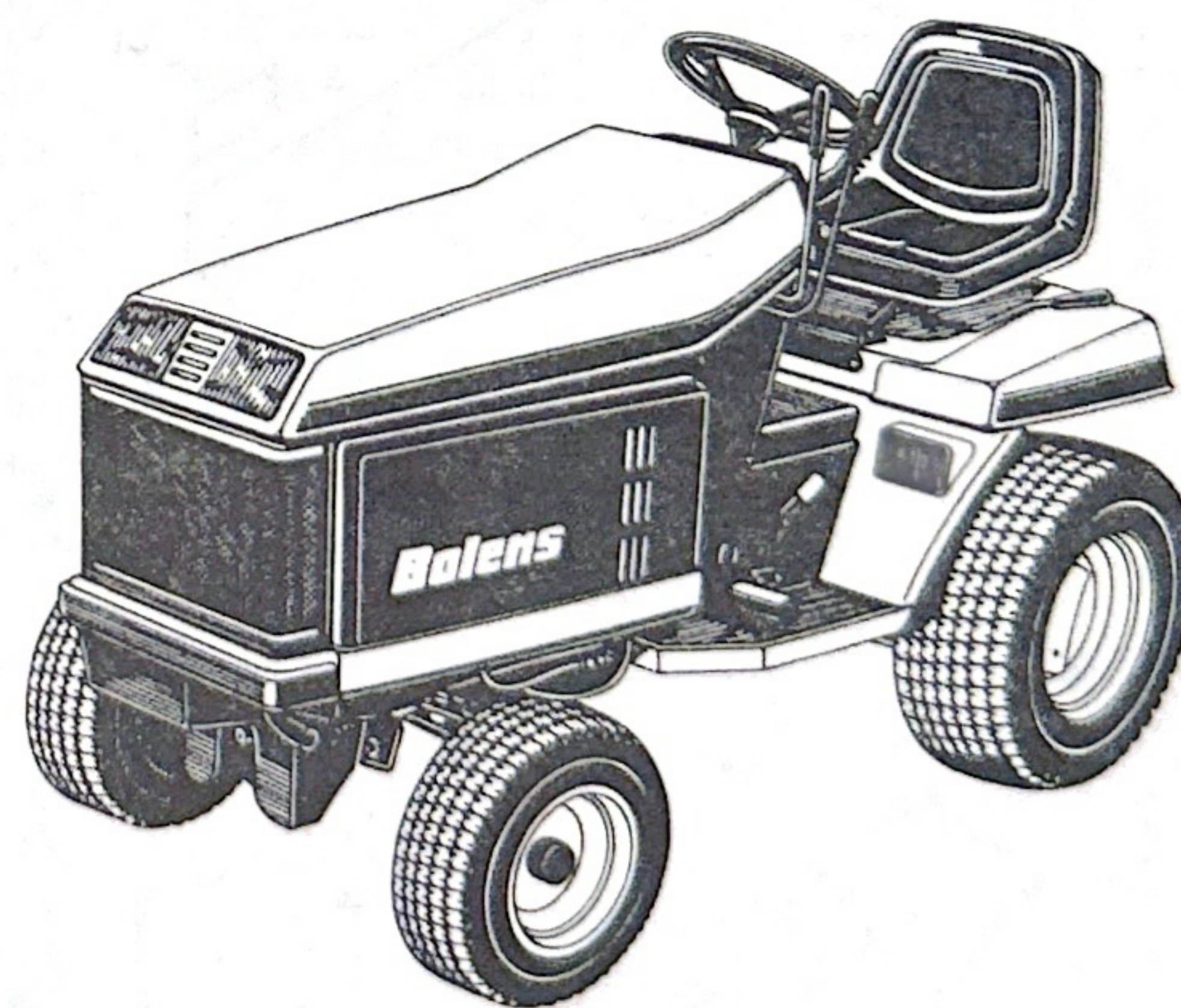
Serial Numbers 130610100101
through 130610199999

13063

Serial Numbers 130630100101
through 130630199999

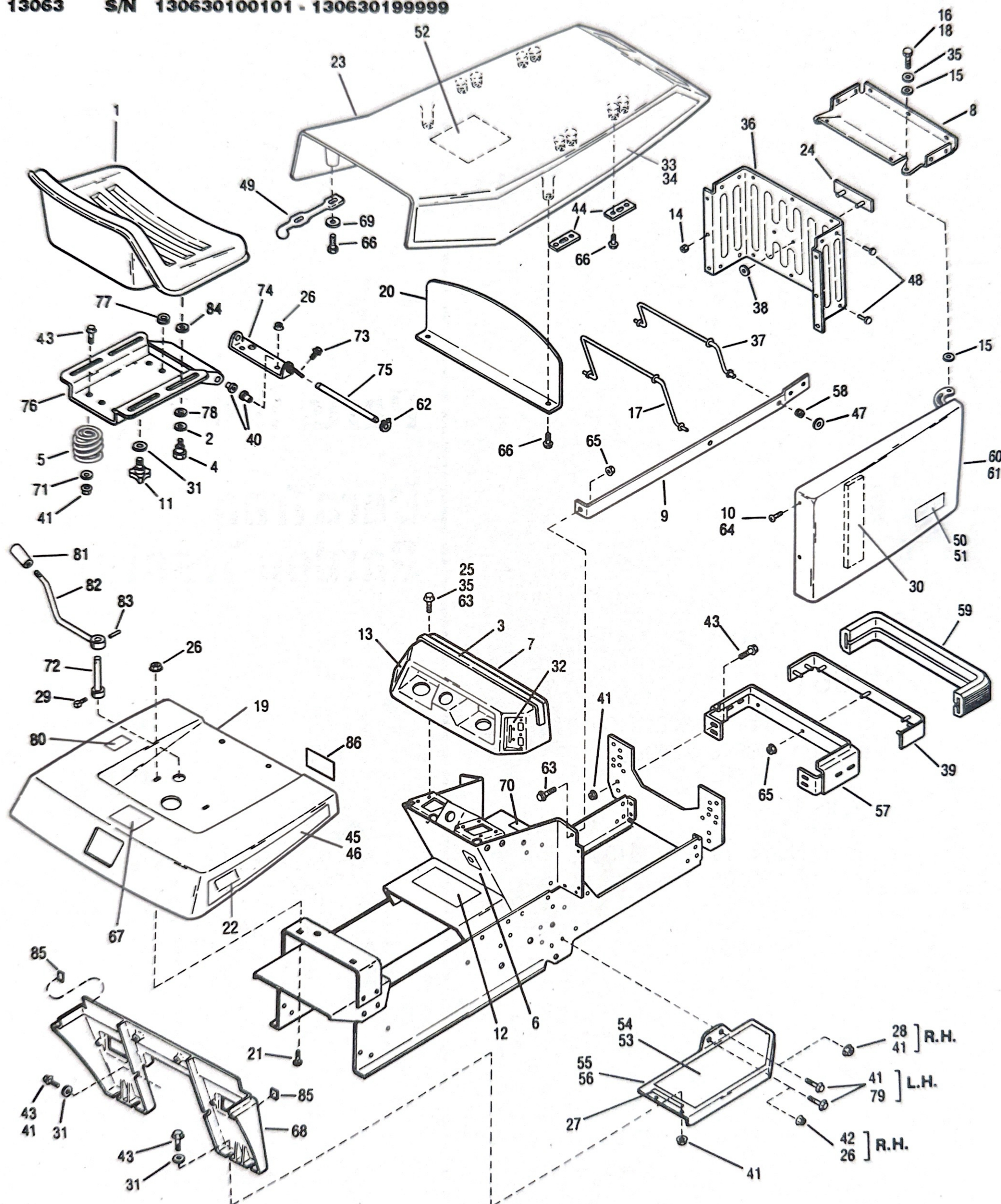
Parts Catalog

DuraTrac Garden Tractor



BOLENS DURATRAC TRACTOR

13061 S/N 130610100101 - 130610199999
 13063 S/N 130630100101 - 130630199999



BODY AND TRIM ASSEMBLY

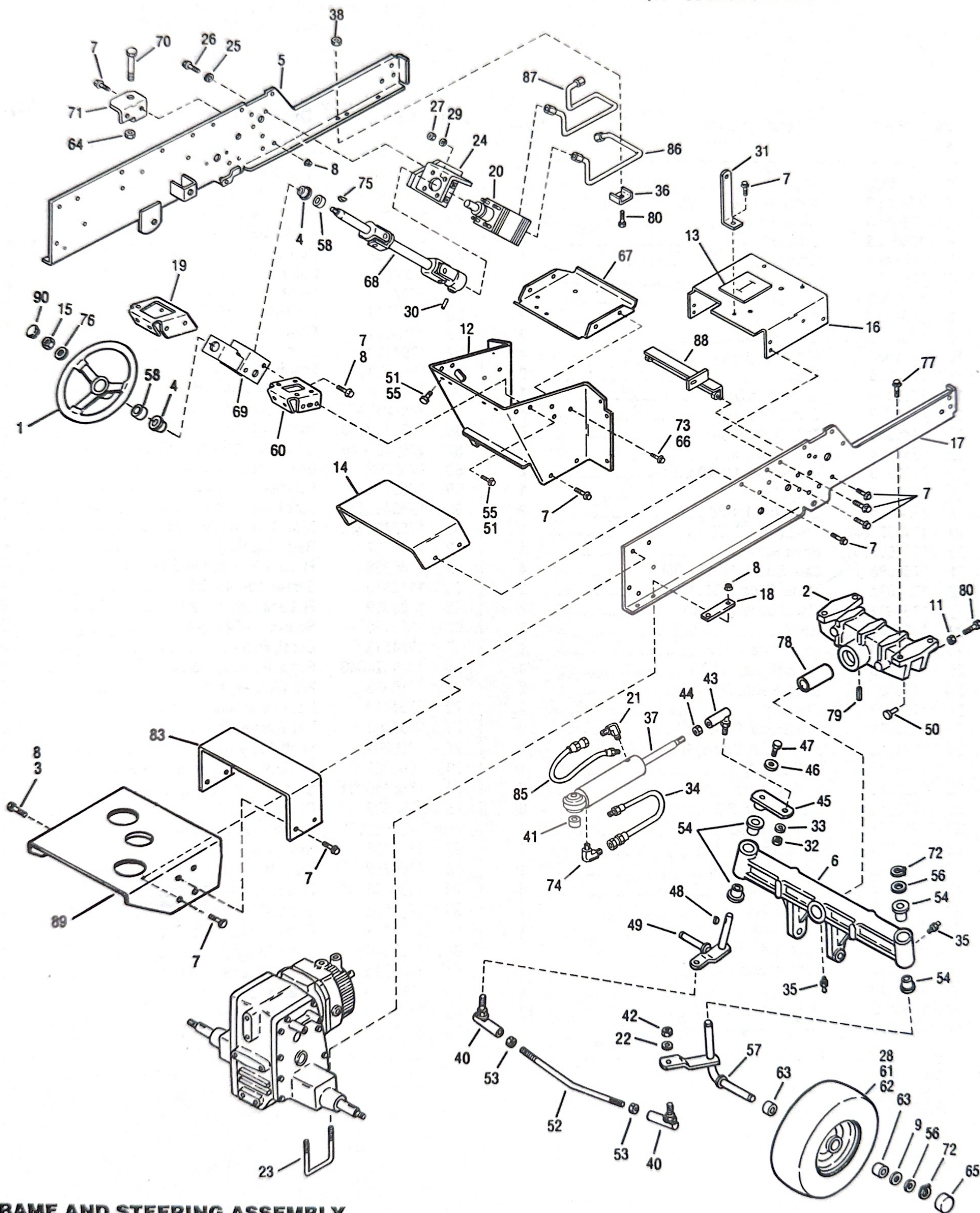
MODELS 13061 AND 13063

Ref #	Part #	Description	Qty.	Ref #	Part #	Description	Qty.
1	1757363	Seat	1	43	1186347	Fl.Lock Screw, 3/8-16 x 1	12
2	1705793	Nylon Washer.....	2	44	1752902	Hinge Link Retainer.....	4
3	1755516	Hood Pad	1	45	1754624	Fender Decal R.H	1
4	1754125	Shoulder Bolt	2	46	1754623	Fender Decal L.H.....	1
5	1755449	Spring	2	47	1753799	Retainer.....	4
6	1756775	Decal, Ignition.....	1	48	1739918	Pop Rivet	14
7	1757362	Instrument Panel.....	1	49	1727127	Latch	2
8	1755628021	Grille Cap	1	50	1755032	Decal, Side Cover L.H.....	1
9	1753783021	Grille Support.....	2	51	1755031	Decal, Side Cover R.H.....	1
10	1185986	Nut, Keps 10-24	4	52	1767110	Instr. Decal, Service	1
11	1734269	Knob	2	53	1752893	Foot Rest Pad L.H	1
12	1767130	Instruction Decal	1	54	1752894	Foot Rest Pad R.H.....	1
13	1756777	Decal, Choke	1	55	1752250040	Foot Rest L.H	1
14	1185985	Nut, Keps, 10-24	6	56	1752251040	Foot Rest R.H.....	1
15	1755714	Washer, Nylon.....	4	57	1752181040	Grille Support Assembly	1
16	1100805	Hex Screw, 1/4-20 x 3/4.....	2	58	1753792	Grommet.....	4
17	1752901	Hinge Link.....	1	59	1755518	Bumper	1
18	1734398	Lock Nut, 1/4-20	2	60	1755496021	Side Cover Ass'y, L.H.....	1
19	1749821040	Fender	1	61	1755498021	Side Cover Ass'y, R.H	1
20	1752903001	Hood Baffle	1	62	1185257	Retaining Ring	2
21	1736098	Carr. Bolt, 5/16-18 x 3/4	4	63	1186309	Fl. Lock Screw, 1/4-20 x 5/8	6
22	1754630	Model Decal (13061).....	2	64	1115815	Screw, 10-24 x 5/8.....	4
	1754631	Model Decal (13063).....	2	65	1186389	Fl. Lock Nut, 1/4-20	9
23	1767106	Hood	1	66	1185130	Screw, 10-24 x 3/4.....	12
24	1753939	Logo Plate.....	1	67	1754519	Decal, Fuel Fill	1
25	1186389	Fl. Lock Nut, 1/4-20	4	68	1749074040	Supp. Running Board.....	1
26	1186391	Fl. Lock Nut, 5/16-18	5	69	1736359	Flat Washer, #10	2
27	1755522	Cushion.....	2	70	1754143	Decal, Warning.....	1
28	1100068	Hex Screw, 3/8-16 x 1.....	2	71	1701055	Flat Washer, 3/8	2
29	1738845	Sq. Hd. Set Screw, 1/4-20 x 1/2 (13063 only)	1	72	1756204	Shaft Ass'y, Shift.....	1
30	1753950	Sealing Block	2	73	1186329	Fl. Lock Screw, 5/16-18 x 3/4	2
31	1100256	Flat Washer, 3/8	8	74	1755456001	Seat Pivot Bracket.....	1
32	1755931	Throttle Decal.....	1	75	1755622	Rod	1
33	1754621	Hood Decal, L.H	1	76	1755620001	Seat Support Assembly.....	1
34	1754622	Hood Decal, R.H.....	1	77	1755487	Grommet.....	1
35	1107381	Flat Washer 1/4	8	78	1706782	Wave Washer	2
36	1755515001	Grille Screen.....	1	79	1186345	Fl. Screw 3/8-16 x 3/4	2
37	1752900	Hinge Link.....	1	80	1755502	Decal, 2-Speed (13063 only).....	1
38	1754126	Push Nut	2	81	1755473	Control Knob (13063 only).....	1
39	1755517	Bumper Strap.....	1	82	1756510	Lever Ass'y (13063 only)	1
40	1755779	Bushing.....	4	83	1120210	Roll Pin, 3/16 x 1 (13063 only)	1
41	1186393	Fl. Lock Nut, 3/8-16	19	84	1893445	Washer	2
42	1185872	Truss Screw, 5/16-18 x 1.....	1	85	1761008	Rubber Button.....	2
				86	1900333	Decal, Made in USA.....	1

BOLENS DURATRAC TRACTOR

13061
13063

S/N 130610100101 - 130610199999
S/N 130630100101 - 130630199999



FRAME AND STEERING ASSEMBLY

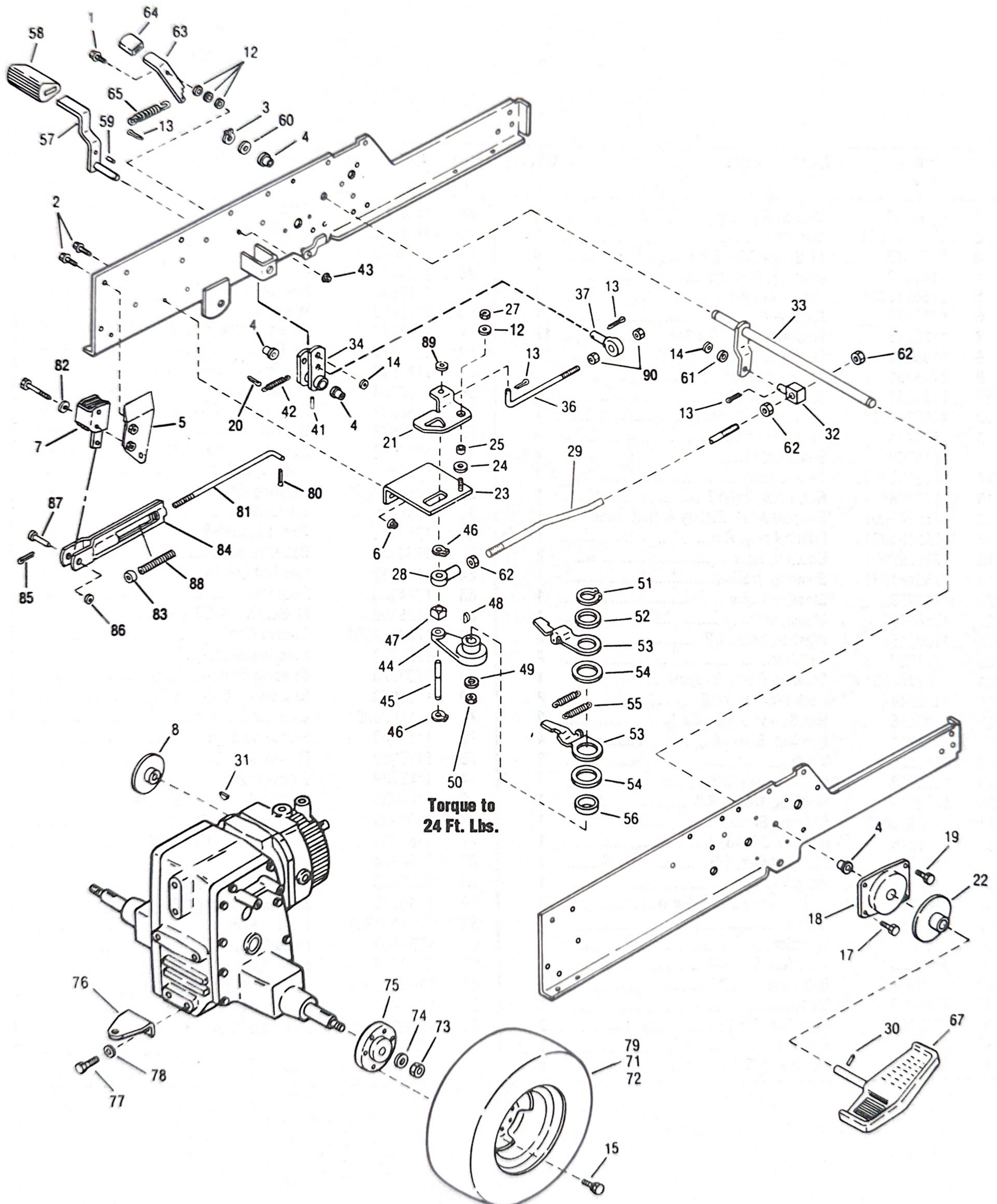
MODELS 13061 AND 13063

Ref #	Part #	Description	Qty.	Ref #	Part #	Description	Qty.
1	1754240	Wheel, Steering	1	45	1752797021	Steering Arm Ass'y.....	1
2	1754321021	Bolster.....	1	46	1186033	Flat Washer, 5/16	1
3	1186347	Fl. Screw 3/8-16 x 1	6	47	1186329	Fl. Screw, 5/16-18 x 3/4	1
4	1185632	Bearing, Steering.....	2	48	1186034	Woodruff Key, 1/4 x 7/8	1
5	1755513021	Frame Ass'y, L.H.....	1	49	1752518	Spindle Ass'y L.H. Wheel	1
6	1757627	Front Axle	1	50	1751219	Weld Pin.....	2
7	1186345	Fl. Screw, 3/8-16 x 3/4	17	51	1185872	Screw, Truss Hd., 5/16-18 x 5/8	6
8	1186393	Fl. Nut, 3/8-16	14	52	1746138	Tie Rod.....	1
9	1715491	Thrust Washer.....	2	53	1186247	Hex Nut 1/2-20.....	2
11	1186258	Jam Nut, 5/16-18	2	54	1752556	Fl. Bearing	4
12	1755514021	Instr. Panel Support	1	55	1186391	Fl. Nut, 5/16-18	6
13	1755231	Seal (13061).....	1	56	1703073	Washer.....	3
	1755780	Seal (13063).....	1	57	1752520	Spindle Ass'y R.H. Wheel	1
14	1752732021	Tunnel Ass'y.....	1	58	1800417	Locking Collar	2
15	1110108	Nut, Lock, 3/8-16	1	60	1753777001	Steering Bracket.....	1
16	1755241001	Support Ass'y Battery & Fuel Tank	1	61	1756525	Wheel Ass'y	2
17	1752634021	Frame Ass'y, R.H.....	1	62	1764745	Tire, 16x6.50-8	2
18	1730692001	Doubler, Rear	2	63	1756524	Ball Bearing	4
19	1755461021	Steering Bracket.....	1	64	1110112	Hex Nut 5/8-11.....	1
20	1760233	Steering Valve	1	65	1744396	Dust Cap	2
21	1756142	Elbow, 90°.....	1	66	1186308	Fl. Screw 1/4-20 x 1/2	4
22	1100245	Washer, Lock, 1/2	2	67	1762049001	Battery Carrier	1
23	1727898	"U" Bolt.....	2	68	1752222	Steering Shaft Ass'y	1
24	1752763001	Steering Pump Support.....	1	69	1753773	Steering Support, Upper.....	1
25	1100244	Lock Washer, 7/16	3	70	1107073	Hex Screw 5/8-11 x 3.....	1
26	1747656	Hex Screw, 7/16-14 x 1	3	71	1751629001	Cylinder Bracket	1
27	1186211	Hex Nut, 5/16-24.....	4	72	1185689	Retaining Ring.....	3
28	1718086	Valve	2	73	1186389	Fl. Nut 1/4-20	4
29	1100242	Lock Washer, 3/8	4	74	1185739	Elbow, 90°.....	1
30	1185348	Roll Pin, 1/4 x 1-1/4	1	75	1104436	Woodruff Key, 3/16 x 3/4	1
31	1756150001	Steering Brace.....	1	76	1107383	Flat Washer, 3/8	1
32	1186216	Hex Nut 5/8-18.....	1	77	1186347	Fl. Screw 3/8-16 x 1 14	14
33	1100247	Lock Washer, 5/8	1	78	1744374	Tube Pivot	1
34	1754364	Hose Ass'y	1	79	1733103	Roll Pin 5/16 x 3/4.....	1
35	1185976	Fitting, Grease Thd. Form	3	80	1100045	Hex Hd. Screw 5/16-18 x 1	3
36	1722667	Clamp.....	1	83	1756513001	Fender Support	1
37	1751627001	Cylinder.....	1	85	1752649	Hose Ass'y	1
38	1732499	Lock Nut, 5/16-18	1	86	1760352	Tube Ass'y (Cyl. to R.T.)	1
40	1713361	Ball Joint	2	87	1760351	Tube Ass'y (Cyl. to L.T.)	1
41	1759293	Sleeve.....	1	88	1755200001	Support, Frame Ass'y	1
42	1110152	Lock Nut, 1/2-20	2	89	1756512001	Fuel Tank Support	1
43	1719003	Ball Joint	1	90	1758243	Cap	1
44	1186249	Hex Nut, 5/8-18.....	1				

BOLENS DURATRAC TRACTOR

13061
13063

S/N 130610100101 - 130610199999
S/N 130630100101 - 130630199999



HYDROSTATIC AND BRAKE LINKAGE ASSEMBLY

MODELS 13061 AND 13063

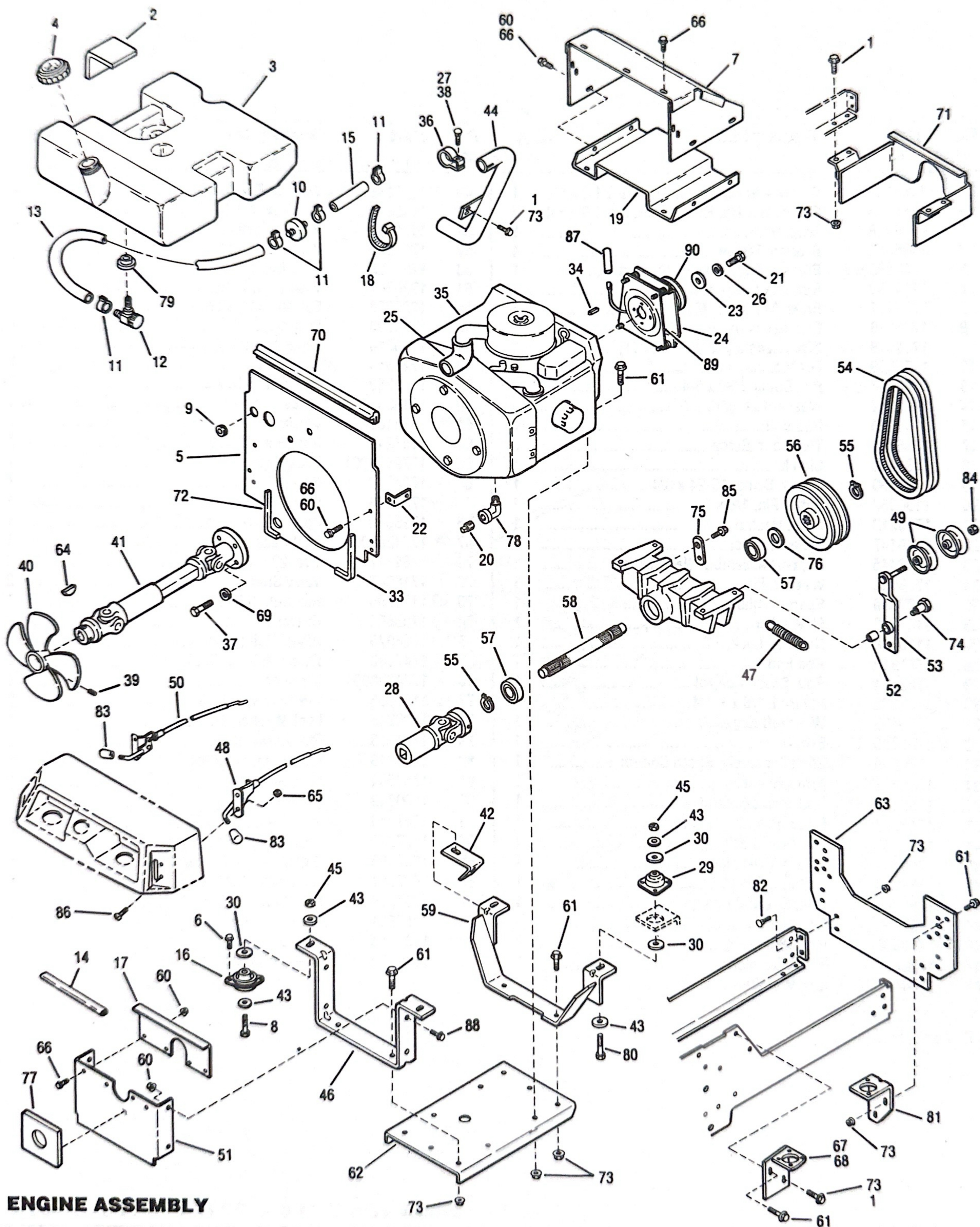
Ref #	Part #	Description	Qty.	Ref #	Part #	Description	Qty.
1	1186347	Screw, Hex Hd. Flange Lock, 3/8-16 x 1	1	49	1107385	Washer, Flat, 1/2	1
2	1186345	Screw, Hex Hd. Flange Lock, 3/8-16 x 3/4 .	6	50	1110110	Nut, Hex, 1/2-13	1
3	1118808	Ring, Retainer	1	51	1185732	Ring, Retaining	1
4	1185802	Bearing, Flange	4	52	1720529	Washer, Thrust	2
5	1757390001	Bracket, Transmission Support	1	53	1720523	Arm, Neutralizer	2
6	1186393	Nut, Hex Flange Lock 3/8-16	4	54	1720361	Washer, Thrust	2
7	1763497	Brake Assembly, Mechanical	1	55	1720928	Spring, Extension	1
8	1756816	Disc Assembly, Brake (13063)	1	56	1720706	Bearing	1
	1758018	Disc Assembly, Brake (13061)	1	57	1755510	Pedal Assembly, Brake	1
12	1107383	Flat Washer, 3/8	4	58	1728694	Foot Rest	1
13	1100346	Pin, Cotter 3/32 x 3/4	4	59	1120209	Pin, Roll, 3/16 x 3/4	1
14	1107382	Washer Flat, 5/16	3	60	1715301	Thrust Washer	A/R
15	0101085	Hub Bolt	10	61	1705108	Washer	2
17	1738463	Thd. Form Screw	2	62	1186246	Nut, Hex 7/16-20	3
18	1738462	Clutch	1	63	1729683001	Lock, Brake	1
19	1185130	Screw, Sems, 10-24 x 3/4	1	64	1754210	Grip (13061)	1
20	1100350	Cotter Pin, 1/8 x 1	1		1734553	Grip (13063)	1
21	1729213	Plate, Neutral	1	65	1726640	Spring, Extension	1
22	1738447	Speed Control Disc	1	67	1754597001	Foot Pedal	1
23	1729445	Support Assembly, Neutral Plate	1	71	1764747	Tire, 23 x 10.5 x 12	2
24	1703052	Washer, Flat	1	72	1718086	Valve Stem	2
25	1732369	Spacer, Tubular	1	73	1120390	Hex Nut, 3/4-10	2
26	1107383	Fl. Washer	1	74	1708599	Spacer	2
27	1110108	Nut, Hex Lock, 3/8	1	75	1726679	Wheel Hub (13061)	2
28	1721612	Rod End	1		1747088	Wheel Hub (13063)	2
29	1747514	Rod, Speed Control	1	76	1724698001	Drawbar Hitch	1
30	1185232	Pin Roll, 1/8 x 1-1/4	1	77	1100055	Hex Screw, 1/2-13 x 1-1/4	2
31	1104436	Woodruff Key	1	78	1100245	Lock Washer, 1/2	2
32	1751848	Swivel	1	79	1724718	Rim Assembly	2
33	1754085	Shaft Assembly, Speed Control	1	80	1100349	Cotter Pin, 1/8 x 3/4	1
34	1756812	Arm Assembly	1	81	1757504	Rod, Brake	1
36	1759491	Rod, Brake Control	1	82	1100243	Washer, Lock	2
37	1747507	Block, Pivot	1	83	1757246	Nut, Special	1
41	1732147	Pin, Drive Lock	1	84	1757503	Yoke Ass'y	1
42	1746769	Spring, Extension	1	85	1187385	Cotter Pin, 1/16 x 1/2	1
43	1733398	Locknut, 3/8-16	1	86	1107381	Washer, Flat, 1/4	1
44	1722151	Arm, Speed Control	1	87	1757599	Pin, Clevis	1
45	1734563	Pin, Control	1	88	1757501	Spring, Comp.	1
46	1118802	Ring, Retaining	2	89	1100254	Washer, Flat	1
47	1720699	Block, Cushion	1	90	1186258	Jam Nut, 3/8-16	2
48	1104435	Key, Woodruff	1				

A/R As required

BOLENS DURATRAC TRACTOR

13061
13063

S/N 130610100101 - 130610199999
S/N 130630100101 - 130630199999



ENGINE ASSEMBLY

MODELS 13061 AND 13063

Ref #	Part #	Description	Qty.	Ref #	Part #	Description	Qty.
1	1186345	Fl. Screw, 3/8-16 x 3/4	7	45	1733398	Hex Locknut, 3/8-16	4
2	1749079	Fuel Tank Pad	2	46	1750828001	Rear Mount Support	1
3	1755888	Fuel Tank (Incl. Ref. 4, 12 & 79)	1	47	1724822	Ext. Spring	1
4	1755726	Fuel Tank Cap	1	48	1755720	Throttle Control	1
5	1752713001	Heat Shield Ass'y	1	49	1756757	Idler Pulley	2
6	1185712	Screw, Thd. Cut, 10-24 x 1/2	8	50	1755721	Choke Control	1
7	1753985001	Heat Shield Ass'y	1	51	1752726001	Shield, Lower Grass	1
8	1100049	Hex Hd. Screw, 3/8-16 x 2-1/4	2	52	1892945	Bushing	1
9	1729587	Snap Bushing	1	53	1756788001	Idler Arm Ass'y	1
10	1727491	Fuel Line Filter	1	54	1742628	PTO Belt (Matched Set of 2)	1
11	1750687	Hose Clamp	4	55	1185689	Snap Ring	2
12	1747184	Shut Off Valve	1	56	1744379	PTO Sheave	1
13	1735561	Fuel Line	1	57	1725087	Ball Bearing	2
14	1755536	Heat Shield Gasket	1	58	1755219	PTO Shaft	1
15	1734941	Fuel Line	1	59	1756541001	Front Mount Supp	1
16	1725856	Rear Mount	2	60	1186389	Fl. Nut, 1/4-20	16
17	1752725001	Upper Grass Shield	1	61	1186347	Fl. Screw 3/8-16 x 1	14
18	1735531	Cable Tie	2	62	1744408001	Engine Mount	1
19	1753913001	Heat Shield Ass'y	1	63	1752665001	Front Plate	1
20	1105678	Pipe Plug	1	64	1185885	Woodruff Key 3/16 x 5/8	1
21	1736485	Hex Hd. Screw, 7/16-20 x 1-1/4	1	65	1185985	Keps Nut, 10-24	4
22	1752714001	Heat Shield Bracket	4	66	1186308	Fl. Screw, 1/4-20 x 1/2	19
23	1741801	Washer	1	67	1750835001	Hanger Ass'y, R.H.	1
24	1747059	Clutch Ass'y (13063)	1	68	1750834001	Hanger Ass'y, L.H.	1
	1744401	Clutch Ass'y (13061)	1	69	1100243	Lock Washer, 3/8	4
25	1752468	Hose, Air Cleaner	1	70	1752791	Heat Shield Gasket	1
26	1100244	Lock Washer, 7/16	1	71	1756157001	PTO Guard Ass'y	1
27	1110107	Hex Nut, 5/16-18	1	72	1755534	Seal, L.H.	1
28	1760049001	Universal Joint Ass'y	1	73	1186393	Fl. Nut, 3/8-16	26
	1714208	Cross Repair Kit (for ref. 28)	NI	74	1754322	Shoulder Bolt	1
29	1738010	Front Mount	2	75	1744451001	Spring Anchor	1
30	1186047	Flat Washer, 3/8 x 1-3/8	A/R	76	1703073	Flat Washer	A/R
33	1755535	Seal, R.H.	1	77	1754644	Seal, Drive Shaft	1
34	1708034	Key, 1/4 x 1/4 x 1/2	1	78	1743683	Elbow, 45°	1
35	*	Kohler Engine 20 H P (Model KT200S 49540) (All 13063 Models)	1	79	1738433	Rubber Bushing	1
		(Model M20QS 49565)	1	80	1110644	Hex Screw, 3/8-16 x 3-1/4	2
	*	Kohler Engine 18 HP (Model M18QS-24999) (All 13061 Models)	1	81	1752746001	Engine Support	2
36	1752790	Muffler Clamp	1	82	1739656	Carr. Bolt, 3/8-16 x 3/4	4
37	1100046	Hex Screw, 3/8-16 x 1	4	83	1755412	Knob	2
38	1186102	Carr. Bolt, 5/16-18 x 1-1/4	2	84	1185506	Nut, Jam, 3/8-16	1
39	1737419	Set Screw, 5/16-18 x 3/4	2	85	1186329	Fl. Screw, 5/16-18 x 3/4	1
40	1746503	Fan	1	86	1750962	Screw, 10-24 x 5/8	4
41	1750338	Drive Shaft	1	87	1759382	Insulator	1
42	1753915001	Exhaust Pipe Bracket	1	88	1186309	Fl. Screw, 1/4-20 x 5/8	4
43	1701055	Flat Washer, 3/8	8	89	1754151	Field Coil, for ref. 24 (not available for clutch P/N 1745059)	1
44	1753914021	Exhaust Pipe	1	90	1754152	Bearing (for ref. 24)	1

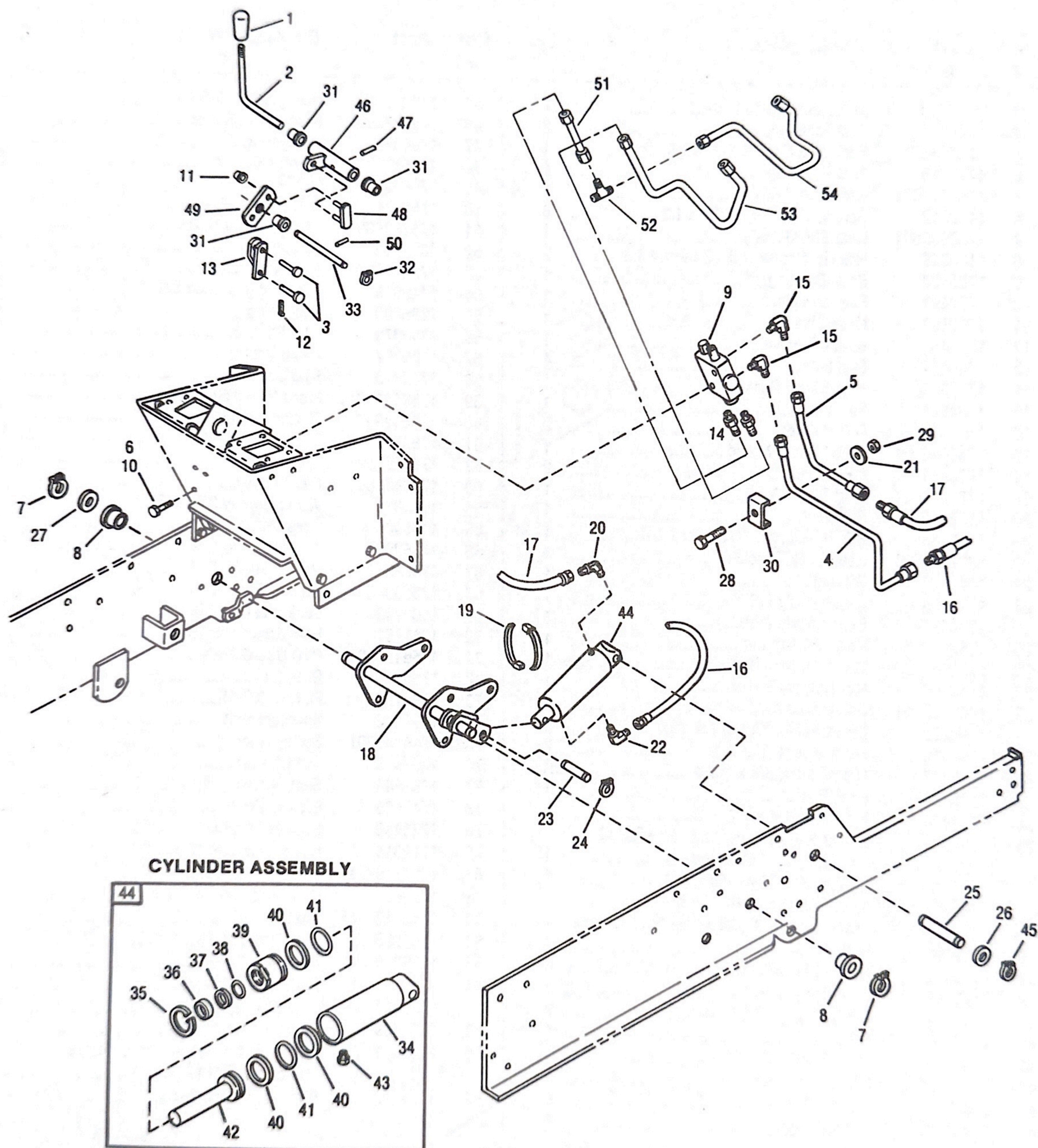
A/R As required.

NI Item not indicated in illustration.

* Purchase engine parts from your local Kohler dealer. Refer to engine for type and code.

BOLENS DURATRAC TRACTOR

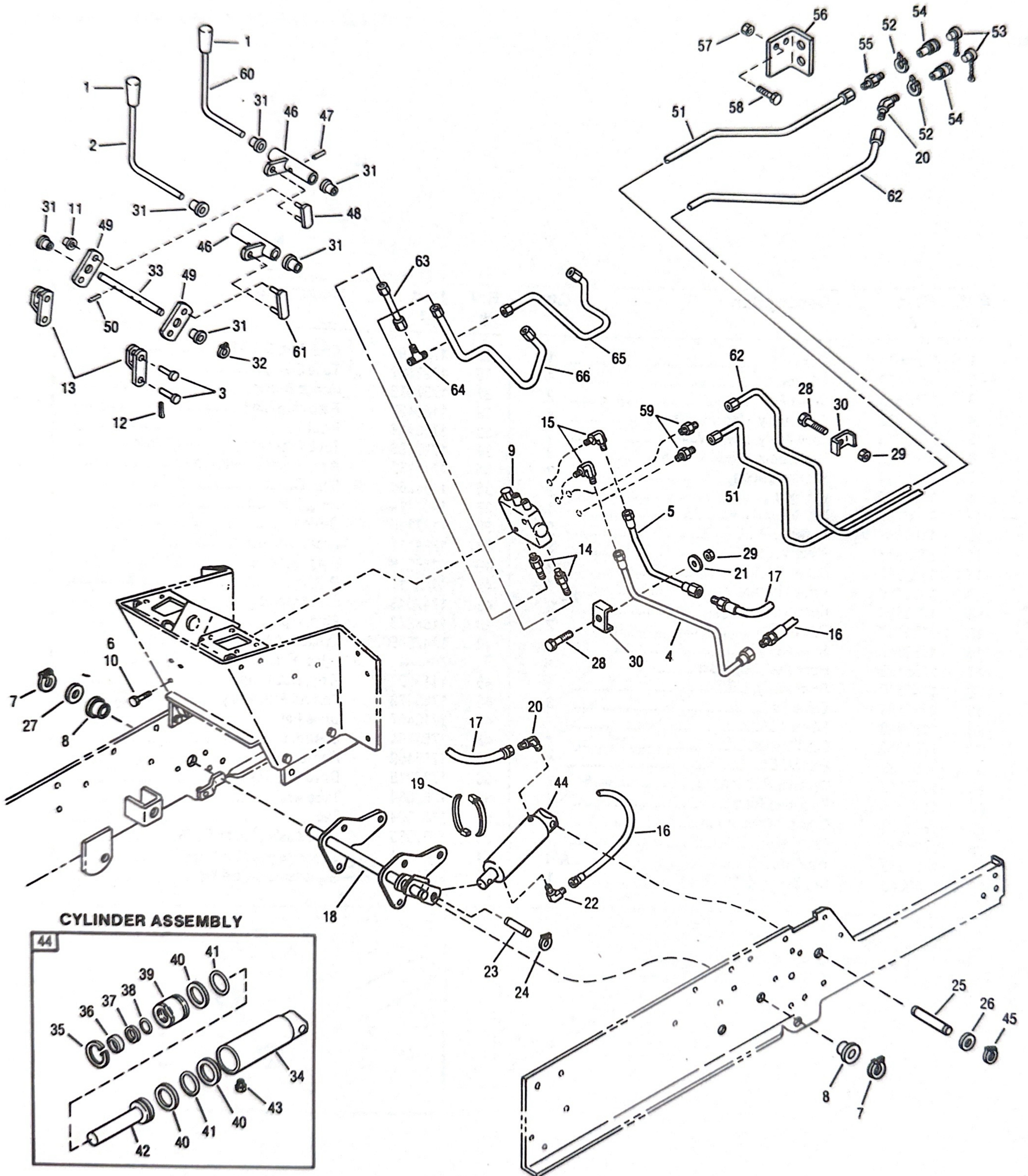
13061 S/N 130610100101 - 130610199999



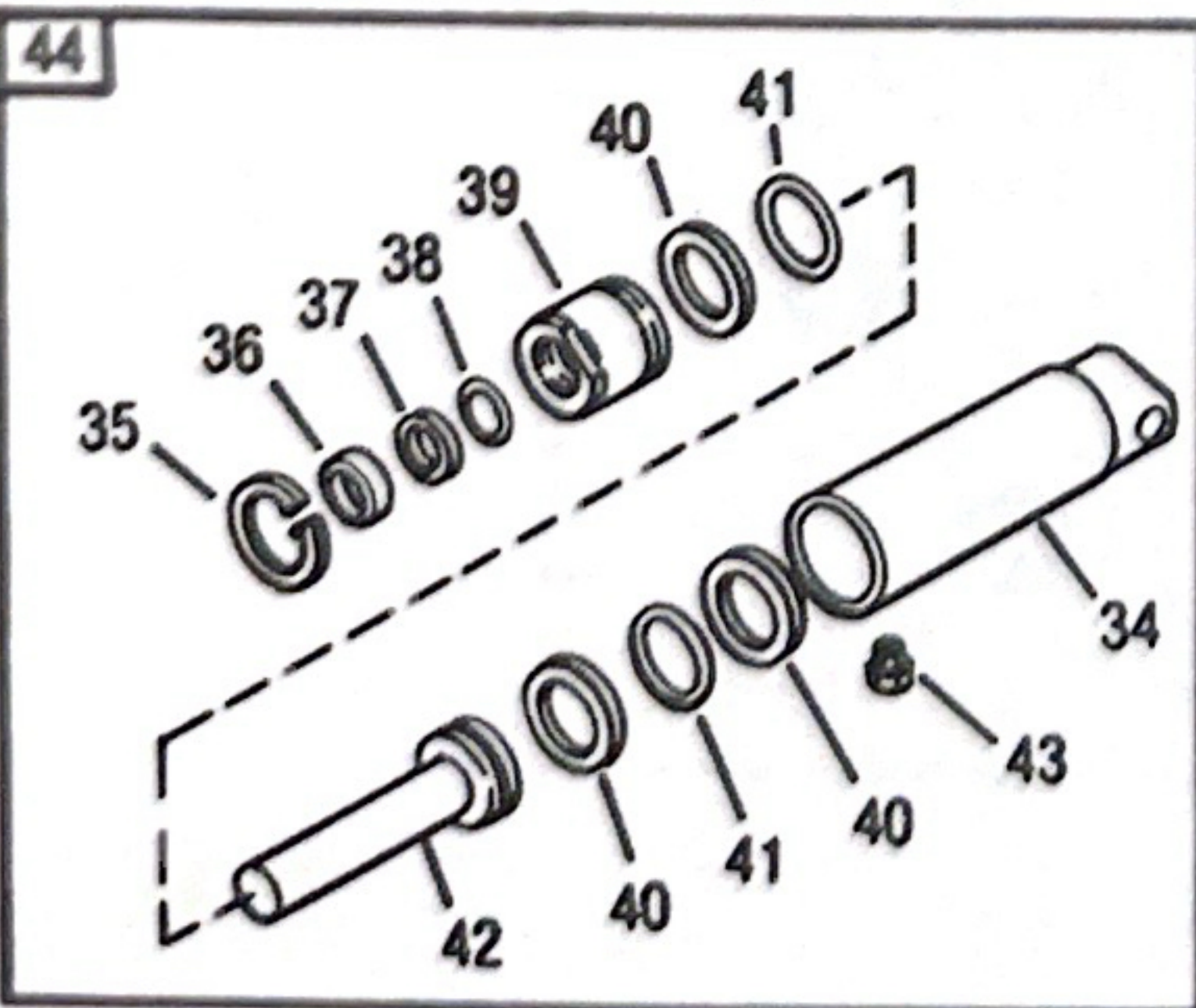
LIFT ASSEMBLY

Ref #	Part #	Description	Qty.	Ref #	Part #	Description	Qty.
1	1755473	Grip.....	1	29	1732499	Lock Nut, 5/16-18.....	1
2	1755460	Lift Lever.....	1	30	1722667	Tube Clamp.....	1
3	1755559	Clevis Pin.....	2	31	1737018	Flange Bearing.....	1
4	1755232	Tube Ass'y, Upper Valve.....	1	32	1185427	Retaining Ring.....	1
5	1755233	Tube Ass'y, Lower Valve.....	1	33	1755458	Pivot Pin.....	1
6	1186316	Hex Screw, 1/4-20 x 1-3/4.....	2	34	1729388	Tube Assembly, Hydro Cylinder.....	1
7	1118554	Retaining Ring.....	2	35	1118735	Ring, Internal Retaining.....	1
8	1185728	Bushing.....	2	36	1185266	Seal, Oil.....	1
9	1760231	Lift & Aux. Valve.....	1	37	1186019	Ring, Back Up.....	1
10	1186389	Fl. Nut, 1/4-20.....	2	38	1177395	O-Ring.....	1
11	1728072	Push Nut 1/4.....	2	39	1724511	Head, Cylinder.....	1
12	1187385	Cotter Pin, 1/16 x 1/2.....	2	40	1186018	Ring, Back Up.....	1
13	1755468	Valve Link Ass'y.....	1	41	1186017	O-Ring.....	1
14	1752690	Connector (Long).....	2	42	1747043	Rod Assembly Hydraulic Cylinder.....	1
15	1185737	Elbow 90°.....	2	43	1186278	Plug, Pipe.....	1
16	1752648	Hose Ass'y.....	1	44	1747509021	Cylinder Assembly, Hydraulic (Inc. Ref. No. 34 thru 43).....	1
17	1755198	Hose Ass'y, Cylinder.....	1	45	1113527	Ring, Retaining.....	1
18	1747510	Shaft Ass'y, Lift.....	1	46	1755472	Control Arm Ass'y.....	1
19	1735531	Cable Tie.....	3	47	1713457	Drive Pin.....	1
20	1185903	Elbow 45°.....	1	48	1755464	Control Link Ass'y.....	1
21	1701055	Flat Washer.....	1	49	1755469	Rocker Arm.....	1
22	1185739	Elbow 90°.....	1	50	1737015	Drive Pin, 1/8 x 5/8.....	1
23	1747512	Cylinder Rod Pin.....	1	51	1752664	Tube Ass'y.....	1
24	1118808	Retaining Ring.....	2	52	1185904	Tee.....	1
25	1724703	Cylinder Anchor Pin.....	1	53	1760353	Tube Ass'y (Tee to OUT).....	1
26	1708012	Flat Washer, 3/4.....	1	54	1760354	Tube Ass'y (Valve to AUX).....	1
27	1185816	Washer.....	A/R	55	1751209	Replacement Seal Kit.....	NI
28	1100045	Hex Screw, 5/16-18 x 1.....	1				

A/R As required
NI Item not indicated in illustration



CYLINDER ASSEMBLY



LIFT ASSEMBLY

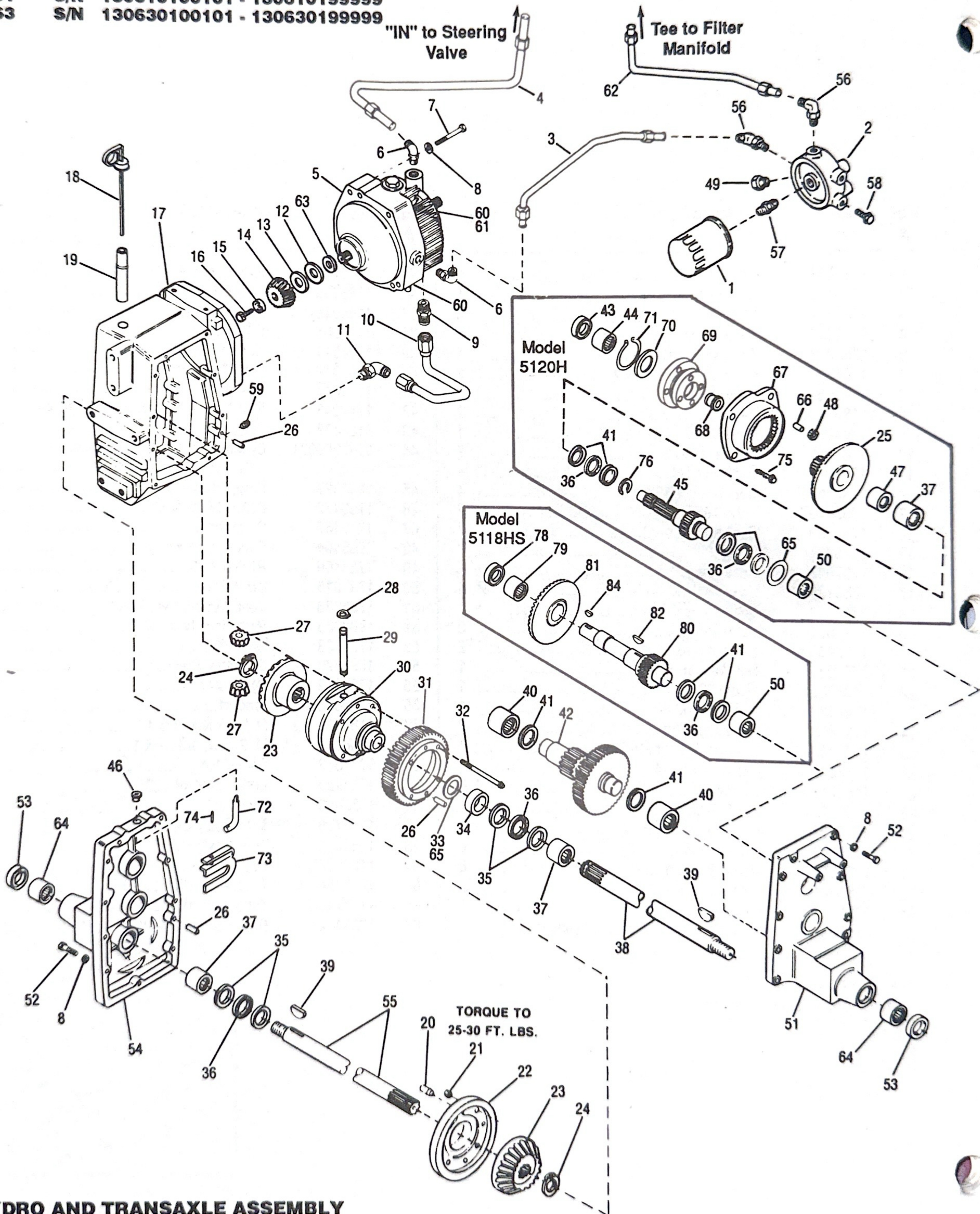
Ref #	Part #	Description	Qty.	Ref #	Part #	Description	Qty.
1	1755473	Grip.....	2	35	1118735	Ring, Internal Retaining	1
2	1755460	Lift Lever.....	1	36	1185266	Seal, Oil.....	1
3	1755559	Clevis Pin	4	37	1186019	Ring, Back Up	1
4	1755232	Tube Ass'y, Upper Valve	1	38	1177395	O-Ring.....	1
5	1755233	Tube Ass'y, (Cyl to Valve)	1	39	1724511	Head, Cylinder.....	1
6	1186316	Hex Screw, 1/4-20 x 2.....	2	40	1186018	Ring, Back Up	3
7	1118554	Retaining Ring	2	41	1186017	O-Ring.....	2
8	1185728	Bushing.....	2	42	1747043	Rod Assembly Hydraulic Cylinder	1
9	1760232	Valve	1	43	1186278	Plug, Pipe.....	2
10	1186389	Fl. Nut, 1/4-20	2	44	1747509021	Cylinder Assembly, Hydraulic (Inc. Ref. No. 34 thru 43)	1
11	1728072	Push Nut 1/4.....	4	45	1113527	Ring, Retaining	2
12	1187385	Cotter Pin, 1/16 x 1/2.....	4	46	1755472	Control Arm Ass'y.....	1
13	1755468	Valve Link Ass'y	2	47	1713457	Drive Pin	1
14	1752690	Connector (Long).....	2	48	1755464	Control Link Ass'y.....	1
15	1185737	Elbow 90°	2	49	1755469	Rocker Arm.....	1
16	1752648	Hose Ass'y	1	50	1737015	Drive Pin	4
17	1755198	Hose Ass'y, Cylinder	1	51	1755238	Tube Ass'y-Lower Valve.....	1
18	1747510	Shaft Ass'y, Lift.....	1	52	1180025	Retaining Ring	2
19	1735531	Cable Tie	3	53	1720733	Dust Plug	2
20	1185903	Elbow 45°	2	54	1863870	Coupling, Body.....	2
21	1701055	Flat Washer, 5/16.....	1	55	1721989	Connector	1
22	1185739	Elbow 90°	1	56	1747803001	Bracket.....	1
23	1747512	Cylinder Rod Pin	1	57	1186393	Fl. Lock Nut, 3/8-16	2
24	1118808	Retaining Ring	2	58	1186347	Fl. Screw, 3/8-16 x 1	2
25	1724703	Cylinder Anchor Pin	1	59	1717563	Connector	1
26	1708012	Flat Washer, 3/4.....	1	60	1755459	Lever, Control	1
27	1185816	Washer.....	A/R	61	1755466	Link Ass'y.....	1
28	1100045	Hex Screw, 5/16-18 x 1.....	2	62	1755239	Tube Ass'y-Upper Valve	1
29	1732499	Lock Nut, 5/16-18	2	63	1752662	Tube Ass'y	1
30	1722667	Tube Clamp.....	2	64	1185904	Tee	1
31	1737018	Flange Bearing	6	65	1760354	Tube Ass'y (Tee to OUT)	1
32	1185427	Retaining Ring	2	66	1760353	Tube Ass'y (Valve to AUX)	1
33	1755458	Pivot Pin.....	1	67	1754414	Replacement Seal Kit (for ref. 9)	NI
34	1729388	Tube Assembly, Hydraulic Cylinder.....	1				

A/R As required

NI Not indicated in illustration.

BOLENS DURATRAC TRACTOR

13061 S/N 130610100101 - 130610199999
 13063 S/N 130630100101 - 130630199999



HYDRO AND TRANSAXLE ASSEMBLY

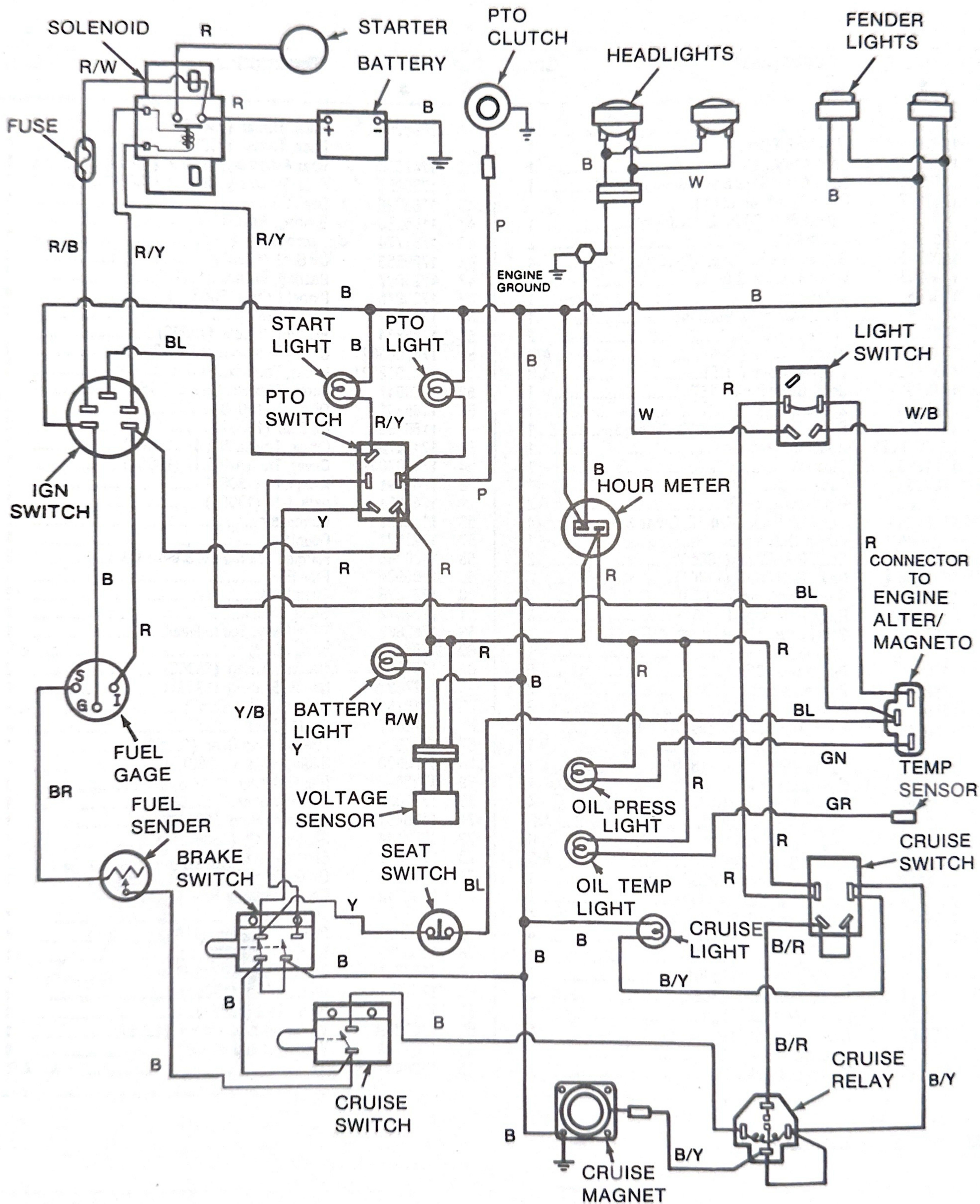
MODELS 13061 AND 13063

Ref #	Part #	Description	Qty.	Ref #	Part #	Description	Qty.
1	1726450	Filter.....	1	41	1186002	Race, Thrust (13063).....	6
2	1752734	Manifold, Filter.....	1			Race, Thrust (13061).....	4
3	1755237	Tube Ass'y Return.....	1	42	1747065	Gear Assembly, Cluster (13063).....	1
4	1760355	Tube Ass'y, Hydro to Steering Pump.....	1		1729258	Gear Assembly, Cluster (13061).....	1
5	1745147	Eaton Trans. Model 11 (See Page 20 for breakdown).....	1	43	1185296	Seal, Oil.....	1
6	1185737	Elbow 90°.....	2	44	1185280	Bearing, Needle.....	1
7	1100770	Screw, Hex Hd. Cap, 3/8-16 x 2-3/4.....	4	45	1751774	Pinion Shaft (13063).....	1
8	1100243	Washer, Lock, 3/8.....	21	46	1729555	Oil Seal (13063).....	1
9	1186464	Connector.....	1	47	1725907	Bearing, Bronze (13063).....	1
10	1729264	Tube Assembly, Suction.....	1	48	1725945	Planet Gear (13063).....	4
11	1724390	Elbow 90°.....	2	49	1750139	Temp. Switch.....	1
12	1730374	Washer, Shim (.005).....	A/R	50	1185774	Bearing, Needle (13063).....	1
13	1730375	Washer, Shim (.015).....	A/R	51	1747063021	Cover, Transaxle R.H (13063).....	1
14	1729531	Gear, Bevel Pinion 18T.....	1		1747072021	Cover, Transaxle R.H (13061).....	1
15	1729559	Spacer.....	1	52	1100047	Screw, Hex Hd. Cap, 3/8-16 x 1-1/2.....	17
16	1741832	Screw, Hex Hd. Cap, 1/4-20 x 5/8.....	1	53	1185301	Oil Seal (13063).....	2
17	1747086021	Housing, Transaxle.....	1		1185295	Oil Seal (13061).....	2
18	1724093	Dipstick.....	1	54	1747073021	Cover, Transaxle L.H (13063).....	1
19	1724091	Tube.....	1	54	1747070021	Cover, Transaxle L.H (13061).....	1
20	1733103	Pin, Dowel, 5/16.....	2	55	1747091	Axle, L.H (13063).....	1
21	1186459	Nut, Hex Lock, 5/16-18, Grade 8.....	4		1747061	Axle, L.H (13061).....	1
22	1728645	Cover, Differential.....	1	56	1185739	Connector.....	2
23	1752093	Gear, Bevel 22T (13063).....	2	57	1721921	Coupling.....	1
	1752094	Gear, Bevel 22T (13061).....	2	58	1186345	Flange Lock Screw, 3/8-16 x 3/4.....	2
24	1185732	Ring, Retaining (13063).....	2	59	1185930	Pipe Plug.....	1
	1185689	Ring, Retaining (13061).....	2	60	1724376	Shaft Seal.....	2
25	1727735	Bevel Gear, 56T, 24T and 23T (13063).....	1	61	1724377	Grass Shield.....	1
26	1110189	Pin, Dowel, 3/8.....	6	62	1752662	Tube Ass'y, Tee to Filter.....	1
27	1752095	Pinion.....	2	63	1705093	Shim (.028).....	A/R
28	1185668	Ring, Retaining.....	2	64	1187206	Needle Bearing (13063).....	2
29	1756741	Shaft, Pinion (Includes Ref. 28).....	1		1727637	Needle Bearing (13061).....	2
30	1747087	Carrier Differential (13063).....	1	65	1718781	Shim (.005) (13063).....	A/R
	1729972	Carrier Differential (13061).....	1	66	1726082	Pin (13063).....	4
31	1729260	Gear, Axle, 47T.....	1	67	1744305	Internal Ring Gear (13063).....	1
32	1733684	Screw, Flange, 5/16-18 x 4.....	4	68	1725909	Sliding Gear (13063).....	1
33	1719271	Shim (.020) (13063).....	A/R	69	1725942	Planet Carrier (13063).....	1
	1718781	Shim (.005) (13063).....	A/R	70	1726050	Thrust Washer (13063).....	1
	1800338	Shim (.015) (13061).....	A/R	71	1186461	Retaining Ring (13063).....	1
34	1747089	Spacer, Tubular (13063).....	1	72	1753144	Shifter Shaft (13063).....	1
	1729497	Spacer, Tubular (13061).....	1	73	1725912	Shifter Plate (13063).....	1
35	1185767	Race, Thrust (13063).....	4	74	1185389	Drive Pin (13063).....	1
	1185730	Race, Thrust (13061).....	4	75	1730012	Screw, Counter Box, 5/16-18 x 1 (13063).....	4
36	1185764	Bearing, Thrust (13063).....	4	76	1726051	Positioning Ring (13063).....	4
	1185729	Bearing, Thrust (13061).....	1	78	1185882	Seal, Oil (13061).....	1
37	1185721	Bearing, Needle (13063).....	3	79	1187731	Bearing Needle (13061).....	1
38	1747092	Axle, R.H (13063).....	1	80	1751777	Pinion Shaft (13061).....	1
	1747062	Axle, R.H (13061).....	1	81	1724079	Bevel Gear (13061).....	1
39	1100281	Key, Woodruff.....	2	82	1100279	Woodruff Key, 1/4 x 1 (13061).....	1
40	1186010	Bearing, Needle.....	2	84	1751775	Woodruff Key (13061).....	1
				85	1728407	Sealant.....	NI A/R

A/R As required.

NI Not indicated in illustrated.

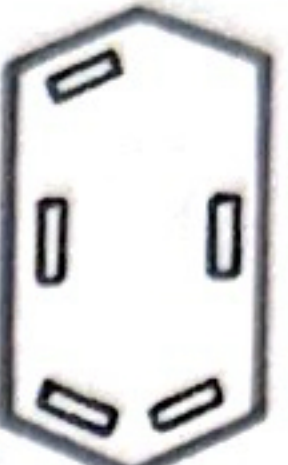
WIRING DIAGRAM



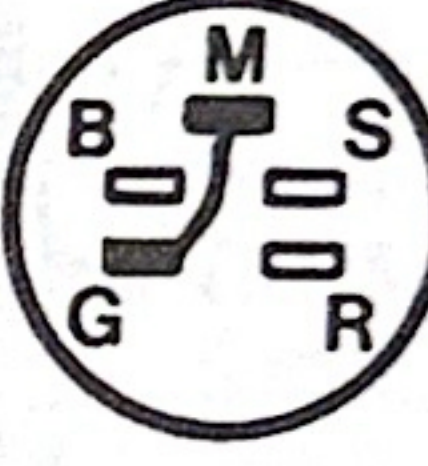
MODELS 13061 AND 13063

COLOR CODE	
B	- BLACK
P	- PURPLE
R	- RED
W	- WHITE
Y	- YELLOW
BR	- BROWN
GR	- GRAY
GN	- GREEN
BL	- BLUE
B/Y	- BLACK / YELLOW
R/B	- RED / BLACK
W/B	- WHITE / BLACK
P/B	- PURPLE / BLACK
W/B	- WHITE / BLACK
R/Y	- RED / YELLOW
B/R	- BLACK / RED

REAR VIEW OF ATTACHMENT DRIVE SWITCH	
	
OFF	ON

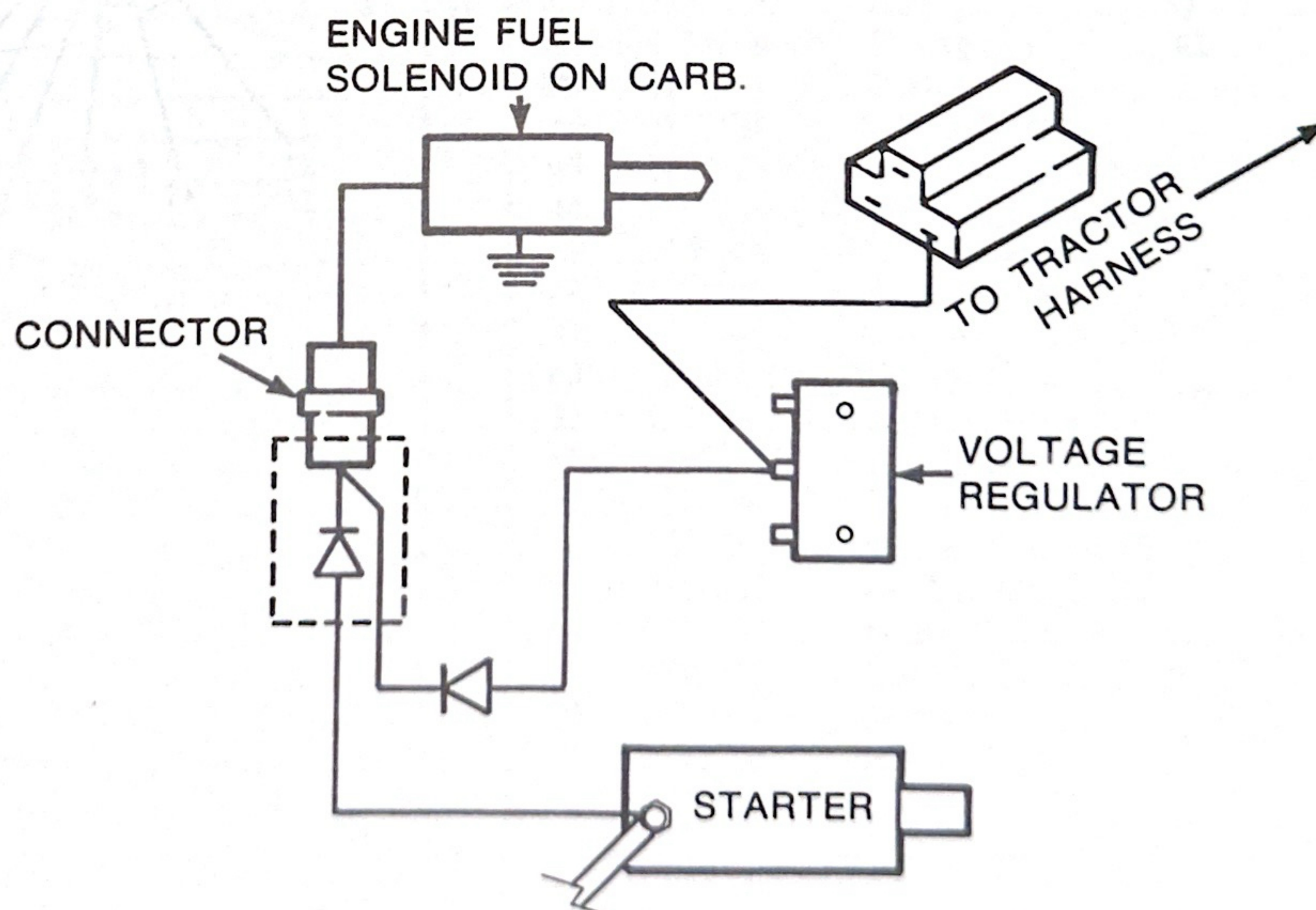
REAR VIEW OF CRUISE SWITCH		
		
OFF	ON	RESET

REAR VIEW OF LIGHT SWITCH		
		
OFF	ON SIDE AND HEADLIGHTS	ON HEADLIGHTS

REAR VIEW OF IGNITION SWITCH		
		
OFF	RUN	START
G-M	B-R	B-S

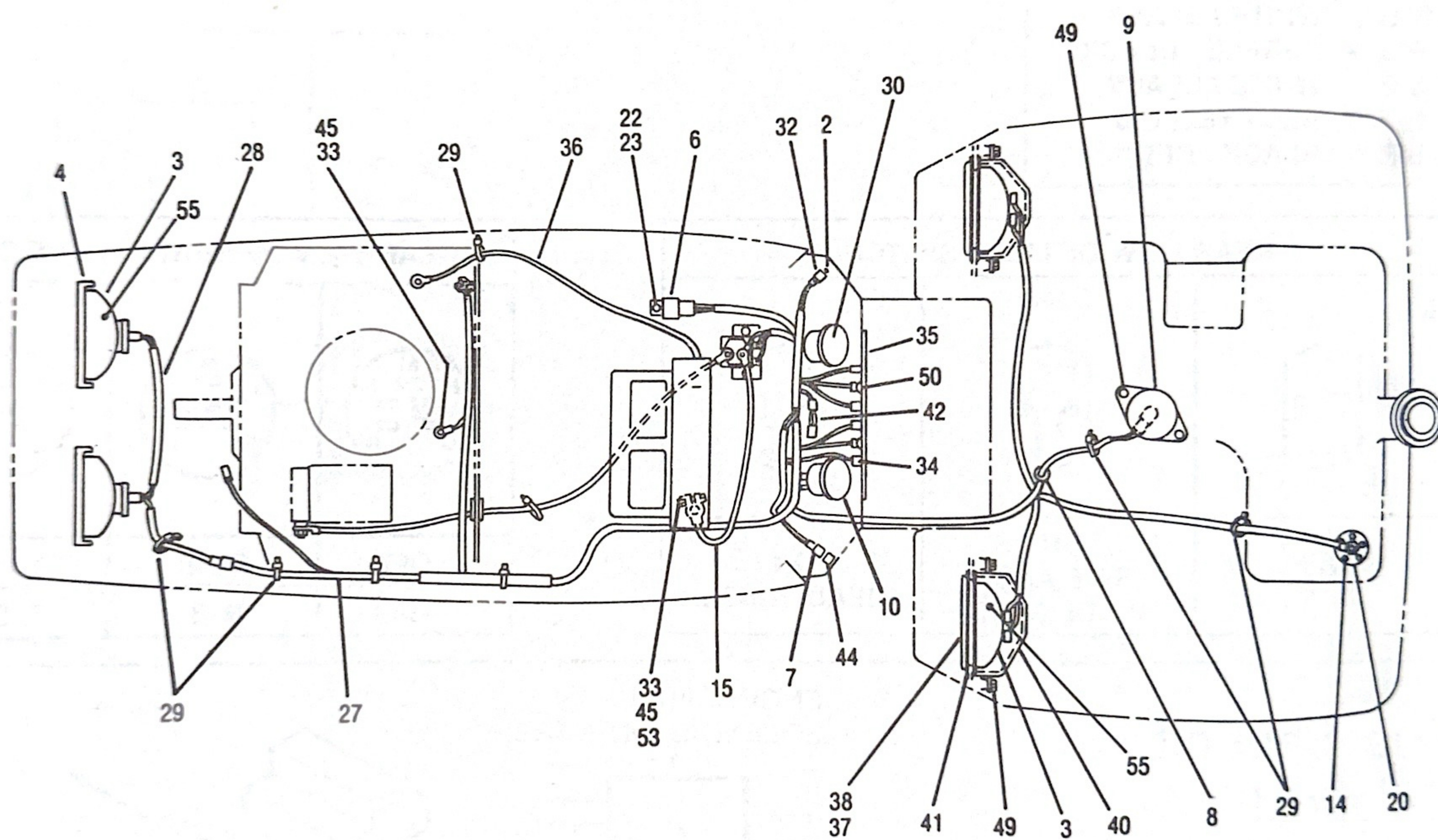
Fuel Shut-off Solenoid And Harness Supplied with Kohler Engine

PURCHASE PARTS FROM KOHLER



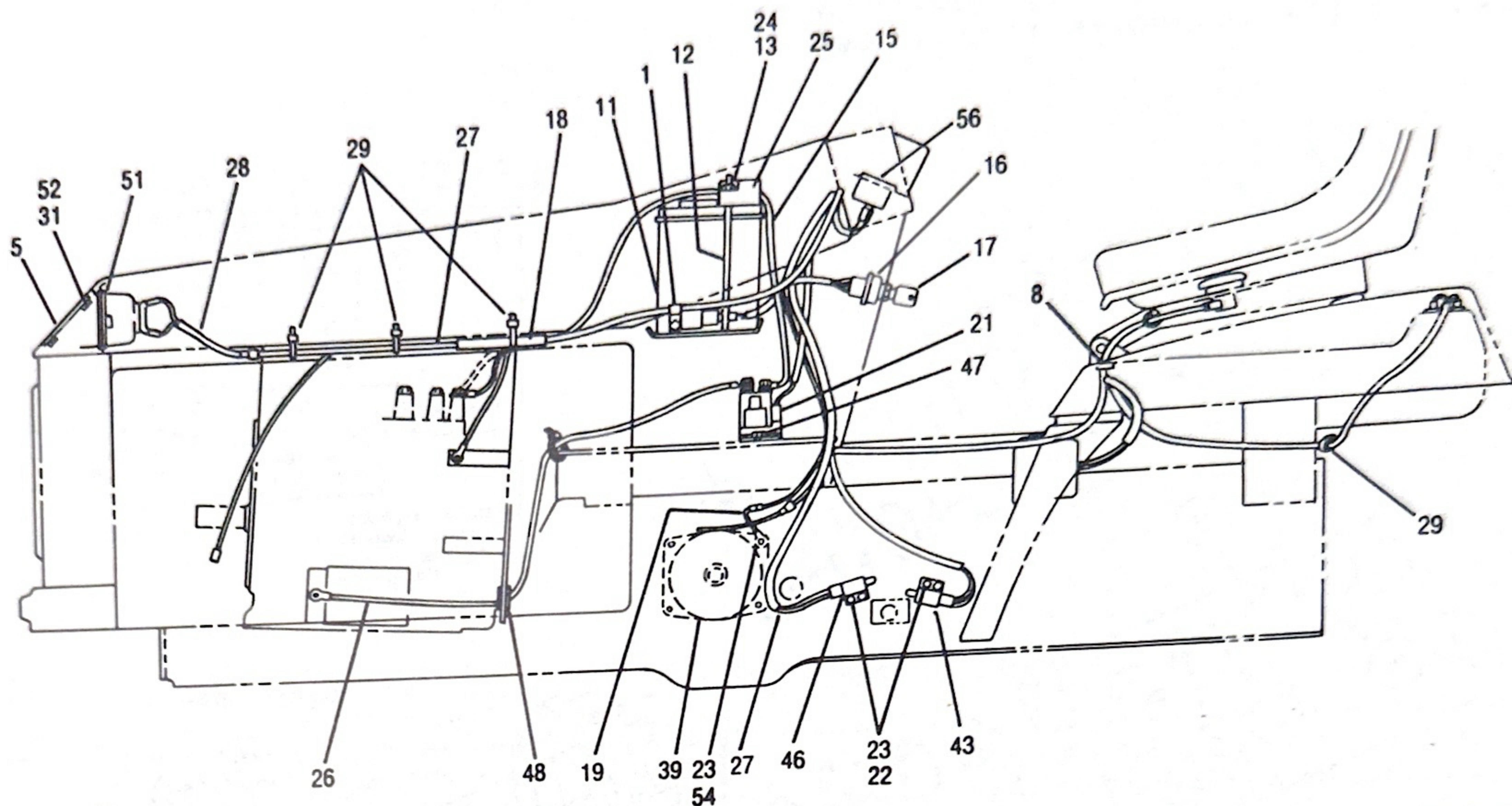
BOLENS DURATRAC TRACTOR

13061 S/N 130610100101 - 130610199999
13063 S/N 130630100101 - 130630199999



ELECTRICAL ASSEMBLY

MODELS 13061 AND 13063

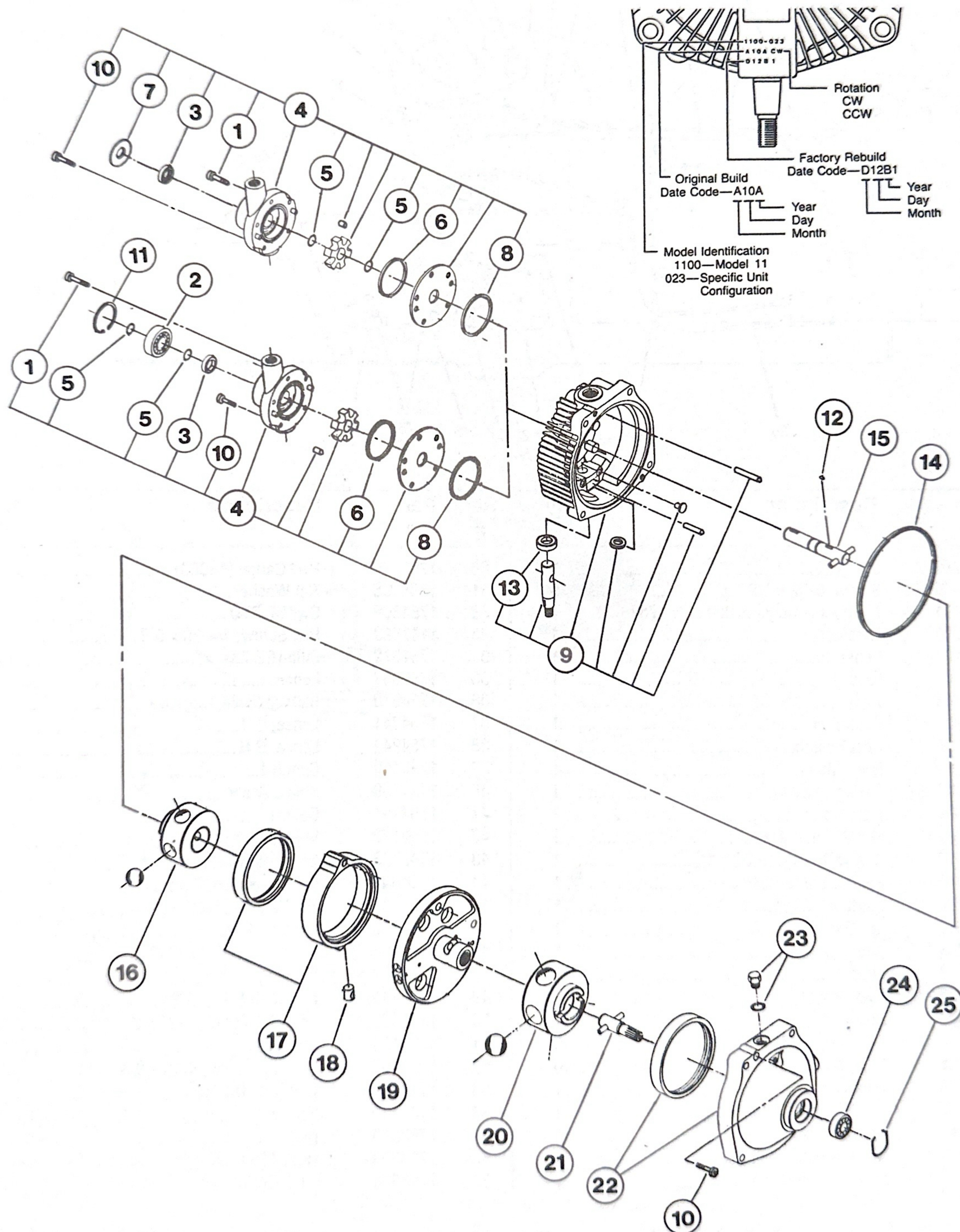


Ref #	Part #	Description	Qty.	Ref #	Part #	Description	Qty.
1	1721252	J-Clip	1	30	1755647	Fuel Gauge (13063)	1
2	1750963	Screw, 6-32 x 1/2	5	31	1805365	Flat Washer	2
3	1752871	Light Assembly (socket only 1752875)....	4	32	1754608	Switch, PTO	1
4	1753788	Retainer	4	33	1111599	Hex Screw, 1/4-20 x 5/8	3
5	1767104	Lense	1	34	1751572	Bulb (GE 73)	A/R
6	1749907	Relay	1	35	1757357	Lense	1
7	1754189	Light	1	36	1754220	Battery Cable, Negative	1
8	1734934	Grommet	1	37	1754241	Lense, L.H.	1
9	1752506	Seat Switch	1	38	1754242	Lense, R.H.	1
10	1757364	Hour Meter	1	39	1738462	Clutch	1
11	1752840	Battery, 12V	1	40	1754259	Shield Ass'y	1
12	1752586	Hold Down	1	41	1754191	Gasket	2
13	1107381	Flat Washer, 1/4	1	42	1752132	Voltage Sensor	4
14	1745778	Screw Rd Hd, 10-32 x 1/2	1	43	1748723	Interlock Switch, Speed	1
15	1752841	Battery Cable-Positive	1	44	1754607	Switch, Speed, Control	1
16	1754207	Ignition Switch	1	45	1100241	Flat Washer, 1/4	3
17	1753986	Ignition Key	1	46	1751328	Switch, Brake	1
18	1752408	Tube	1	47	1724492	Fl. Screw, 1/4-20 x 1/2	2
19	1756032	Lead	1	48	1729587	Bushing Snap	1
20	1765953	Fuel Sender	1	49	1755349	Screw, 1/4-20 x 1/2	6
21	1753539	Solenoid	1	50	1186020	Thd. Cut Screw, 6-32 x 3/8	2
22	1115815	Screw Phil Hd., 10-24 x 5/8	5	51	1754194	Gasket	2
23	1185985	Keps Nut, 10-24	6	52	1731453	Pan Hd. Screw, 8-18 x 3/8	2
24	1734398	Lock Nut, 1/2-20	1	53	1186229	Hex Nut, 1/4-20	2
25	1755802	Battery Hold Down	1	54	1185130	Screw	1
26	1732581	Starter Cable	1	55	1752872	Bulb	4
27	1765954	Main Harness	1	56	1757364	Hour Meter	1
28	1752505	Headlight Harness	1	57	1743516	Fuse (30A)	NI 1
29	1735531	Cable Tie	11				

A/R As required
NI Not indicated in illustration.

BOLENS DURATRAC TRACTOR

13061 S/N 130610100101 - 130610199999
 13063 S/N 130630100101 - 130630199999



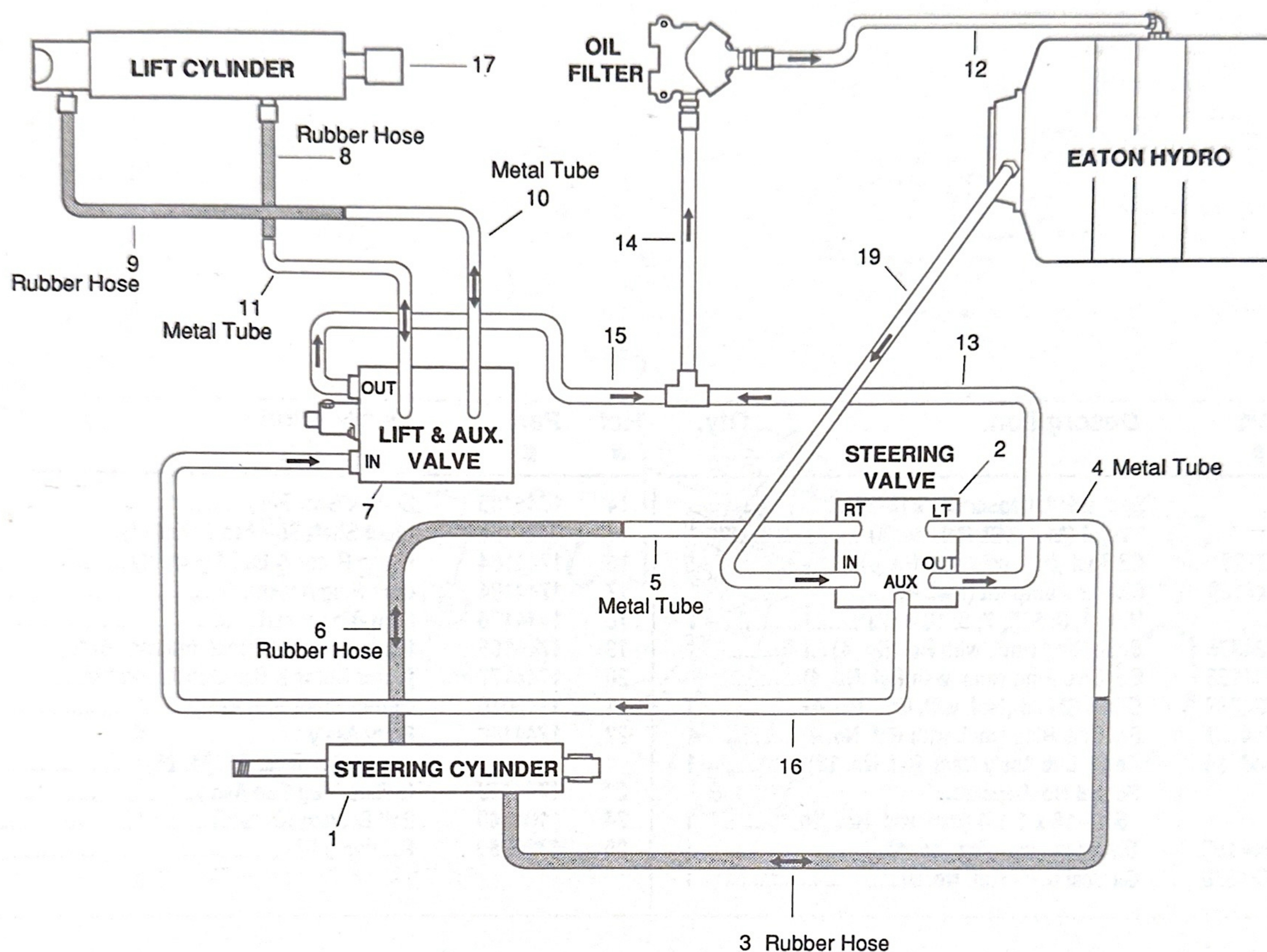
EATON MODEL II BREAKDOWN

MODELS 13061 AND 13063

Ref #	Part #	Description	Qty.	Ref #	Part #	Description	Qty.
1		Socket Hd. Capscrew, 5/16-18 x 1-3/4 (Incl. with Ref. No. 4)	1	14	1744185	Square Seal Ring	1
3	1724381	Oil Seal (Incl. with Ref. No. 4)	1	15	1744160	Input Shaft Sub Ass'y (Keyed)	1
4	1744189	Charge Pump Kit (Incl. Ref. Nos. 1, 3, 5, 6, 7, 8, 10 & 12)	1	16	1744164	Pump Rotor & Ball Assembly	1
5	1724375	Snap Ring (Incl. with Ref. No. 4)	1	17	1744184	Cam Ring Assembly	1
6	1744155	Sq. Seal Ring (Incl. with Ref. No. 4)	1	18	1744176	Cam Ring Insert	1
7	1724377	Grass Shield (Incl. with Ref. No. 4)	1	19	1744166	Pintle Assembly (Incl. Internal Parts)	1
8	1744157	Sq. Seal Ring (Incl. with Ref. No. 4)	1	20	1744177	Motor Rotor & Ball Sub Assembly	1
9	1744154	Cover Sub Ass'y (Incl. Ref. No. 13)	1	21	1744010	Output Shaft Sub Ass'y	1
10		Socket Hd. Capscrew 5/16-18 x 1-1/4 (Incl. with Ref. No. 4)	1	22	1744180	Body Ass'y (Incl. Ref. Nos. 21, 24, 25)	1
12	1744159	Drive Pin (Incl. Ref. No. 4)	1	23	1744179	O-Ring Plug Sub Ass'y	1
13	1724376	Oil Seal (Incl. Ref. No. 9)	1	24	1104440	Ball Bearing (Output)	1
				25	1724380	Retaining Ring	1

13061 HYDRAULIC SYSTEM

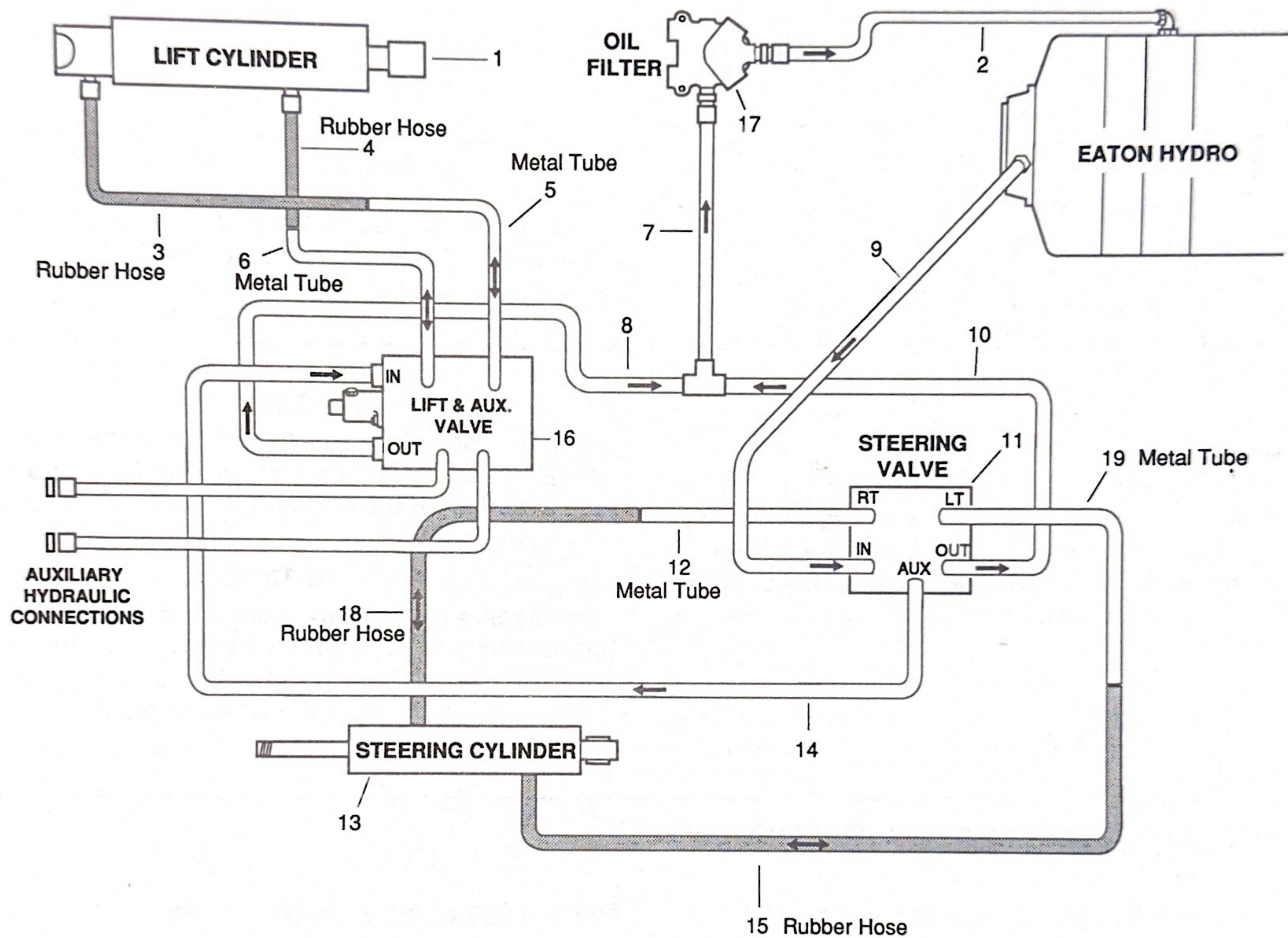
13061 S/N 130610100101 - 130610199999



Ref #	Part #	Description
1	1751627021	Steering Cylinder
2	1760233	Steering Valve
3	1754364	Hose Assembly (steer. cyl. to steer. valve)
4	1760351	Tube Assembly (LH)
5	1760352	Tube Assembly (LH)
6	1752649	Hose Assembly (steer. cyl. to steer. valve)
7	1760231	Lift & Aux. Valve
8	1752648	Hose Assembly
9	1755198	Hose Assembly
10	1755233	Tube Assembly (lift cyl. to lift/aux. valve)

Ref #	Part #	Description
11	1755232	Tube Assembly (lift cyl. to lift/aux. valve)
12	1755237	Tube Assembly (return)
13	1760354	Tube Assembly (steer. valve to tee)
14	1752662	Tube Assembly (tee to filter)
15	1752664	Tube Assembly (valve to tee)
16	1760353	Tube Assembly (steer. valve to lift valve)
17	1747509021	Lift Cylinder
19	1755236	Tube Assembly (hydro to steering valve)
	1760355	Tube Assembly (hydro to steering valve)

13063 HYDRAULIC SYSTEM



Ref #	Part #	Description	Ref #	Part #	Description
1	1747509021	Lift Cylinder	11	1760233	Steering Valve
2	1755237	Tube Assembly (filter to hydro pump)	12	1760352	Tube Assembly
3	1755198	Hose Assembly	13	1751627021	Steering Assembly
4	1752648	Hose Assembly	14	1760353	Tube Assembly (aux. to in)
5	1755232	Tube Assembly	15	1754364	Hose Assembly
6	1755233	Tube Assembly	16	1760232	Lift & Hux. Valve (2-spool)
7	1752662	Tube Assembly (tee to filter)	17	1726450	Oil Filter
8	1752663	Tube Assembly (out to tee)	18	1752649	Hose Assembly
9	1760355	Tube Assembly (hydro to in)	19	1760351	Tube Assembly (LT)
10	1760354	Tube Assembly (tee to out)			