

# **Bolens®**

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## **Parts Catalog**

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### **Riding Mower**

**With**

**28, 30 & 36 Inch  
Mower Decks**

#### **Models**

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**2028**

**2136**

Serial Number  
0500101 thru 0599999

**2128A**

**2136A**

Serial Number  
0400101 thru 0599999

**2027**

Serial Number  
0200101 thru 0299999

**829EX**

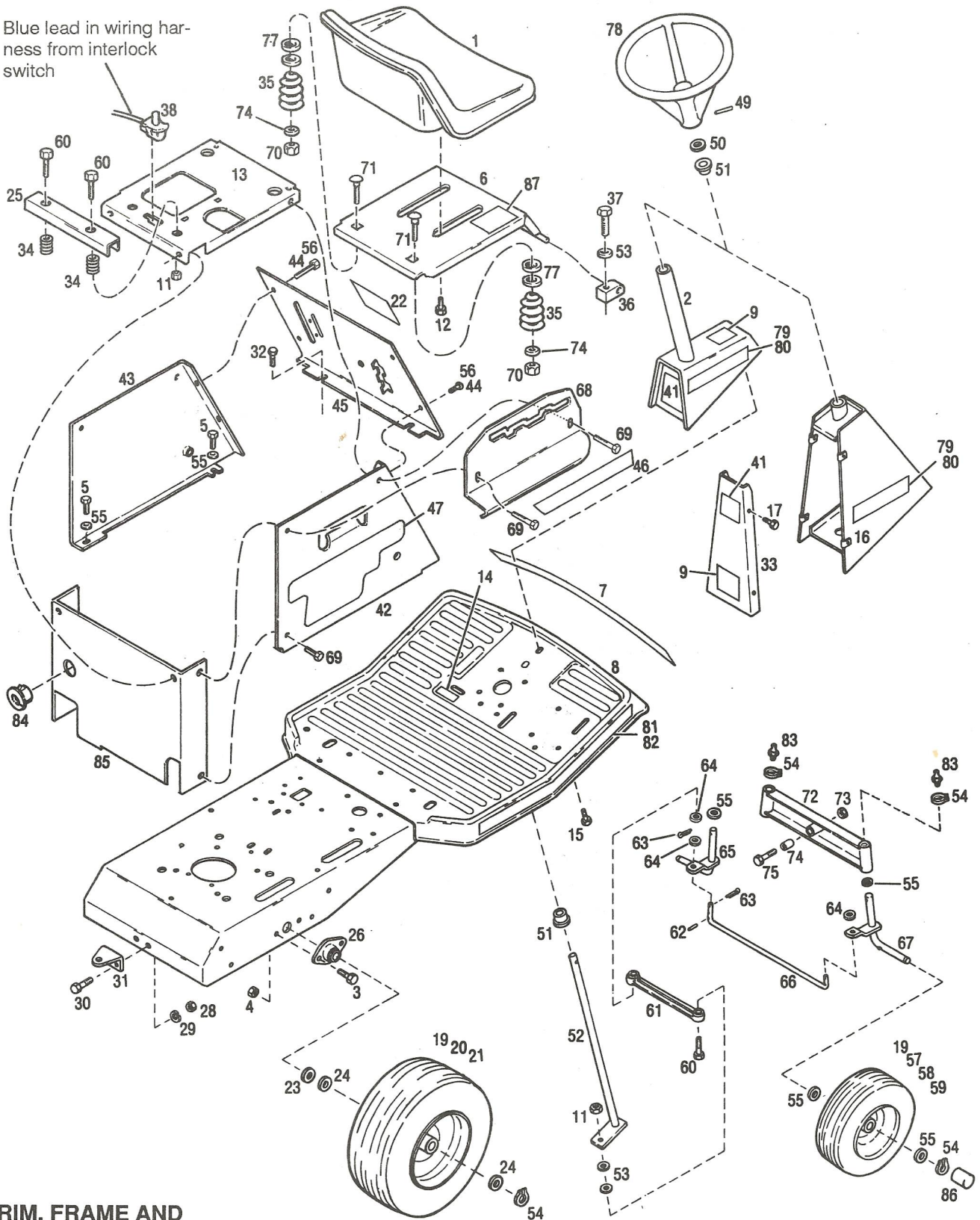
Serial Number  
0500101 thru 0599999

**2136EX**

Serial Number  
0400101 thru 0499999

# BOLENS RIDING MOWER

Blue lead in wiring harness from interlock switch



## TRIM, FRAME AND STEERING

**MODELS 2027, 2028, 2128A, 2136, 2136A, 829EX AND 2136EX**

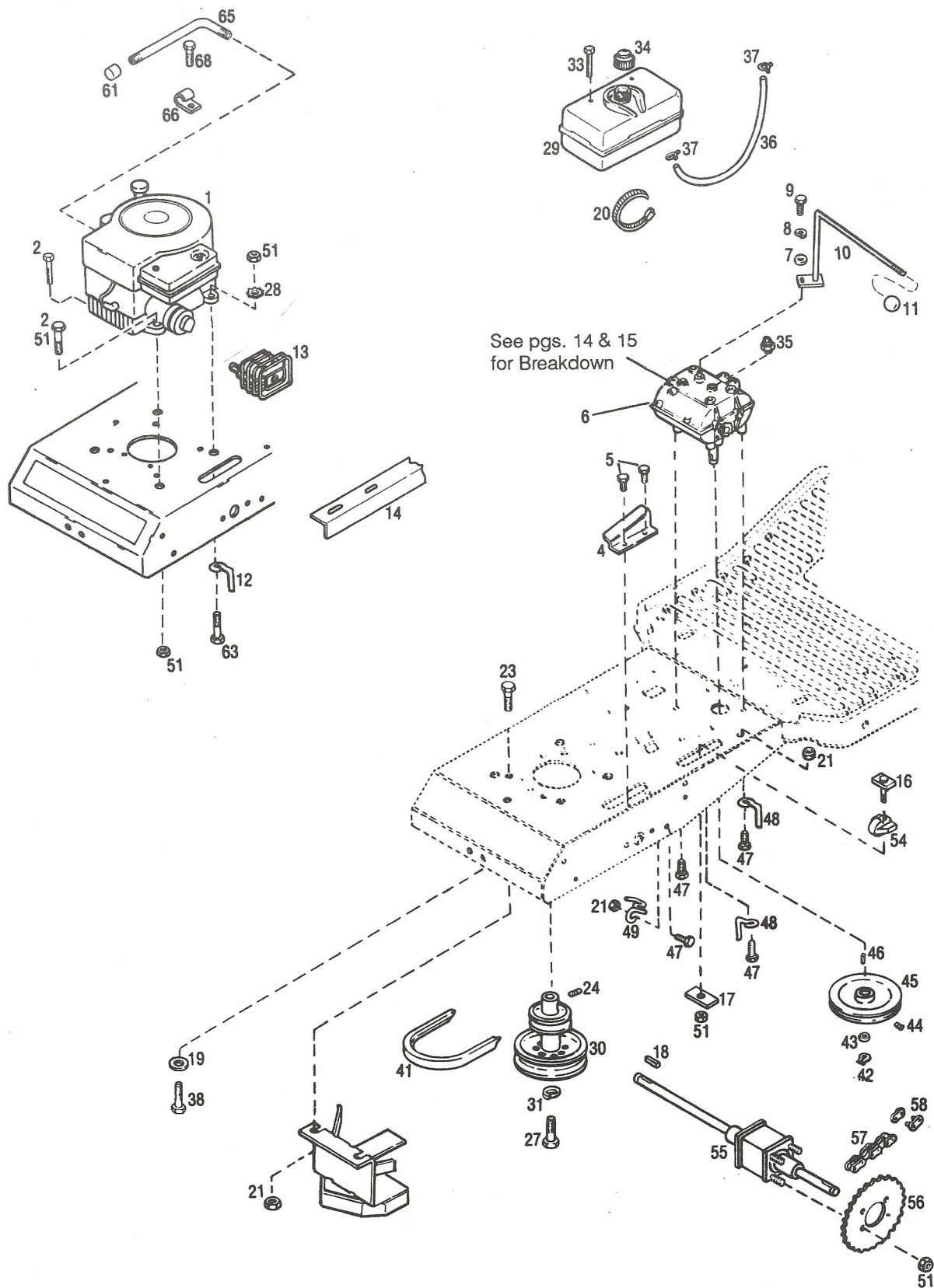
REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	1747834	Seat (2136EX) .....	1	51	1723994	Steering Bearing .....	2
	1747835	Seat (2136, 2136A) .....	1	52	1749679	Steering Shaft Ass'y .....	1
	1753001	Seat (2027, 2028, 829EX, 2128A) .....	1	53	1107382	Flat Washer, 5/16.....	6
2	1735885	Column Supp. Ass'y (2027, 2028, 2128A, 829EX) .....	1	54	1185649	Retaining Ring .....	4
	1750314	Column Supp. Ass'y (C) .....	1	55	1708550	Washer.....	10
3	1186347	Flange Screw, 3/8-16 x 1 .....	4	56	1185894	Rd. Hd. Screw, 1/4-20 x 1/2.....	4
4	1186393	Flange Nut, 3/8-16 .....	4	57	1724159	Wheel Only (D) .....	2
5	1724491	Flange Screw, 5/16-18 x 3/4 .....	4		1756406	Wheel Only (2027).....	2
6	1760825	Seat Support.....	1	58	1756445	Tire 4.10/3/50 x 4.....	2
7	1756409	Logo Decal.....	1	59	1724156	Inner Tube.....	2
8	1753165	Frame Ass'y .....	1	60	1100808	Hex Screw, 5/16-18 x 1-1/4 .....	3
9	1900333	Decal, USA (C) .....	1	61	1759369	Rod End Ass'y .....	1
11	1110107	Locknut, 5/16-18 .....	3	62	1704692	Roll Pin, 1/4 x 1 .....	2
12	1185798	Flange Screw, 3/8-16 x 1/2 .....	2	63	1100350	Cotter Pin, 1/8 x 1 .....	3
13	1760940	Panel Ass'y, Top Seat .....	1	64	1705108	Flat Washer.....	AR
14	1756263	Brake Decal .....	1	65	1755937	L.H. Spindle Ass'y.....	1
15	1186329	Flange Screw, 5/16-18 x 3/4 .....	3	66	1749677	Tie Rod .....	1
16	1185456	Speed Nut 1/4-20 (C).....	4	67	1755936	R.H. Spindle Ass'y .....	1
17	1186309	Flange Screw, 1/4-20 x 5/8 (C))....	4	68	1761050	Shift Quadrant.....	1
19	1718086	Valve Ass'y.....	4	69	1186327	Flange Screw, 5/16-18 x 1/2 .....	4
20	1751269	Wheel Only (D) .....	2	70	1186391	Flange Nut, 5/16-18 .....	2
	1756606	Wheel Only (2027).....	2	72	1752553	Front Axle Ass'y.....	1
21	1756447	Tire, 16/6.50 x 8 (D).....	2	73	1110110	Locknut, 1/2-13 .....	1
	1756444	Tire, 4.80 x 4 x 8 (2027).....	2	74	1701055	Flat Washer.....	2
23	1708550	Washer.....	2	75	1100075	Hex Screw, 1/2-13 x 2-1/4 .....	1
24	1700821	Thrust Washer .....	AR	77	1741801	Flat Washer.....	4
25	1760823	Bracket, Seat Switch.....	1	78	1727418	Steering Wheel .....	1
26	1741143	Pillow Block Bearing (A) .....	2	79	1756413	Model Decal R.H. (2027) .....	1
	1749193	Pillow Block Bearing (B) .....	2		1756415	Model Decal R.H. (2028, 2128A, 829EX).....	1
28	1186261	Hex Nut, 1/2-13.....	2		1756421	Model Decal R.H. (C).....	1
29	1100245	Flat Washer, 1/2.....	2	80	1756414	Model Decal L.H. (2027).....	1
30	1100054	Hex Screw, 1/2-13 x 1 .....	2		1756416	Model Decal L.H. (2028, 2128A, 829EX).....	1
31	1736145	Hitch.....	1		1756422	Model Decal L.H. (C) .....	1
32	1724491	Flange Screw, 5/16-18 x 3/4 .....	2	81	1756411	Stripe Decal R.H. (2028, 2136, 2136A, 2128A, 829EX, 2136EX) ...	1
33	1750313	Rear Panel (C).....	1		1756412	Stripe Decal L.H. (2028, 2136, 2136A, 2128A, 829EX, 2136EX) ...	1
34	1748415	Spring, Compression .....	2	82	1756412	Stripe Decal L.H. (2028, 2136, 2136A, 2128A, 829EX, 2136EX) ...	1
35	1755449	Spring, Compression .....	2	83	1731504	Grease Fitting .....	2
36	1760826	Pivot Block .....	2	84	1729587	Snap Bushing .....	1
37	1100799	Hex Hd Screw, 5/16-18 x 1-1/2.....	2	85	1760828	Rear Panel Support .....	1
38	1761083	Seat Switch.....	1	86	1756458	Wheel Cap .....	4
41	1750908	Caution Decal .....	1	87	1761586	Decal, Fuel.....	1
42	1760939	Console Support R.H.....	1				
43	1760938	Console Support L.H. ....	1				
44	1186389	Flange Nut, 1/4-20 .....	4				
45	1756261	Control Console .....	1				
46	1761051	Decal, Shift .....	1				
47	1761568	Decal, Logo.....	2				
49	1185279	Roll Pin, 1/4 x 2-1/4 .....	1				
50	1708012	Flat Washer.....	1-3				

- (A) 2027, 2028, 2136, 2136EX, 829EX
- (B) 2128A, 2136A
- (C) 2136, 2136A, 2136EX
- (D) 2028, 2128A, 2136, 2136A, 829EX, 2136EX

• Common Hardware — Purchase Locally.  
(Grade 5 where applicable)



# BOLENS RIDING MOWER



## ENGINE, DRIVE and REAR AXLE

**MODELS 2027, 2028, 2128A, 2136, 2136A, 829EX AND 2136EX**

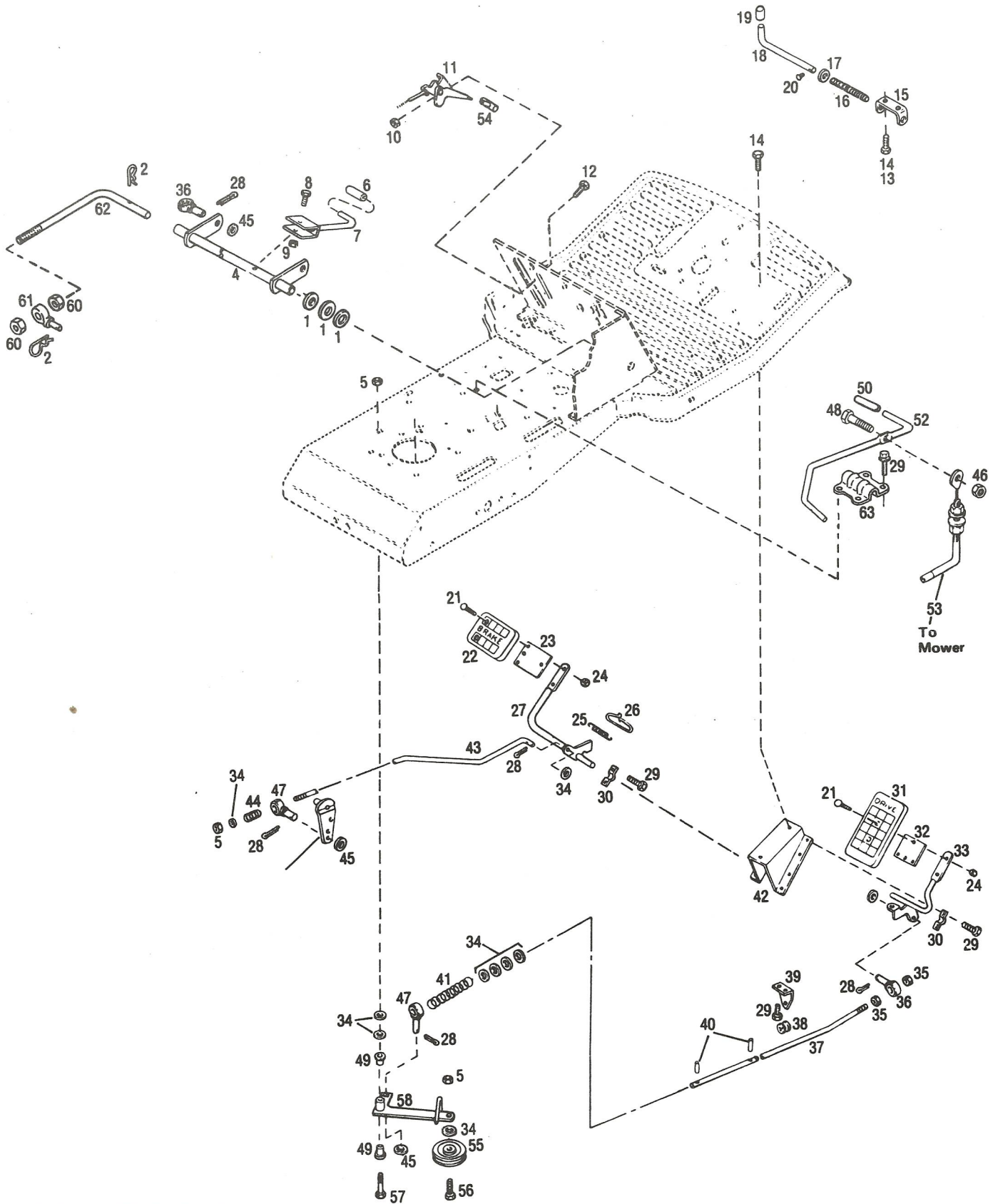
REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	*	Briggs & Stratton Engine		30	1737434	Engine Pulley .....	1
		Model 191707 (2028) .....	1	31	• 1100244	Lockwasher, 7/16 .....	1
		Model 281707 (2128A, 2136A, 2136) .....	1	33	1737969	Fuel Tank Screw .....	2
2	• 1100799	Hex Screw, 5/16-18 x 1-1/2 (Rear) .	2	34	1755541	Fuel Cap .....	1
3	1100779	Hex Screw, 5/16-18 x 1-3/4 (Front L.H.) .....	1	35	1751561	Safety Switch .....	1
4	1736224	Chain Guard .....	1	36	1734942	Fuel Line .....	1
5	1724492	Flange Screw, 1/4-20 x 1/2 .....	2	37	1761190	Hose Clamp .....	2
6	**	Transmission (See breakdown page 14) .....	1	38	1100808	Hex Screw, 5/16-18 x 1-1/4 .....	1
7	• 1107381	Flat Washer, 1/4 .....	2	41	1731719	V-Belt, 51-9/32 .....	1
8	• 1100241	Lockwasher, 1/4 .....	1	42	1118808	Retaining Ring .....	1
9	• 1100002	Hex Screw, 1/4-28 x 3/4 .....	1	43	1705092	Flat Washer, 5/8 .....	1
10	1761085	Shift Handle Assembly .....	1	44	1185596	Set Screw, 5/16-18 x 5/16 .....	2
11	1706756	Knob .....	1	45	1736489	Transmission Sheave .....	1
12	1758392	Belt Guide .....	1	46	1104436	Woodruff Key, 3/16 x 3/4 .....	1
13	1758215	Muffler Guard (829EX) .....	1	47	1186329	Flange Screw, 5/16-18 x 3/4 .....	4
	1755203	Muffler Guard (2136EX) .....	1	48	1728938	Belt Guide .....	2
14	1758130	Stiffener .....	1	49	1736046	Chain Guide .....	1
16	1756163	Sq. Hd. Bolt, 5/16-18 x 1-1/2 .....	1	51	1732499	Locknut, 5/16-18 .....	10
17	1755068	Chain Tightening Plate .....	1	54	1755376	Chain Tightner .....	1
18	1104335	Sq. Key, 3/16 x 2 .....	2	55	**	Differential Ass'y (See breakdown page 15) .....	1
19	1107382	Flat Washer, 5/16 .....	2	56	1751317	48T Sprocket .....	1
20	• 1735531	Tie Cable .....	1	57	1749067	Drive Chain .....	1
21	• 1186391	Flange Nut, 5/16-18 .....	3	58	1749068	Connector Link .....	1
22	1761069	Belt Guide Ass'y .....	1	61	1745688	Pipe Cap .....	1
23	• 1103195	Hex Screw, 5/16-18 x 5/8 .....	2	63	1111606	Hex Screw, 5/16-18 x 2 (Front R.H.) .....	1
24	• 1738845	Set Screw, 1/4-20 x 1/2 .....	2	65	1752488	Drain Tube .....	1
27	1738598	Hex Screw, 7/16-20 x 1 .....	1	66	1753285	Clip .....	1
28	1110645	External Lock Washer (Front) .....	2	68	1724492	Flange Screw, 1/4-20 x 1/2 .....	1
29	1755540	Fuel Tank (Incl. Ref. No. 34) .....	1	69	• 1186415	Hex Screw, 3/8-16 x 4-1/2 .....	1

\* Purchase parts from your local Briggs & Stratton Outlet

\*\* Purchase parts from your local Tecumseh Power Products Outlet

• Common Hardware – Purchase Locally. (Grade 5 where applicable)

# BOLENS RIDING MOWER



## HAND CONTROLS LIFT and BRAKE CONTROLS

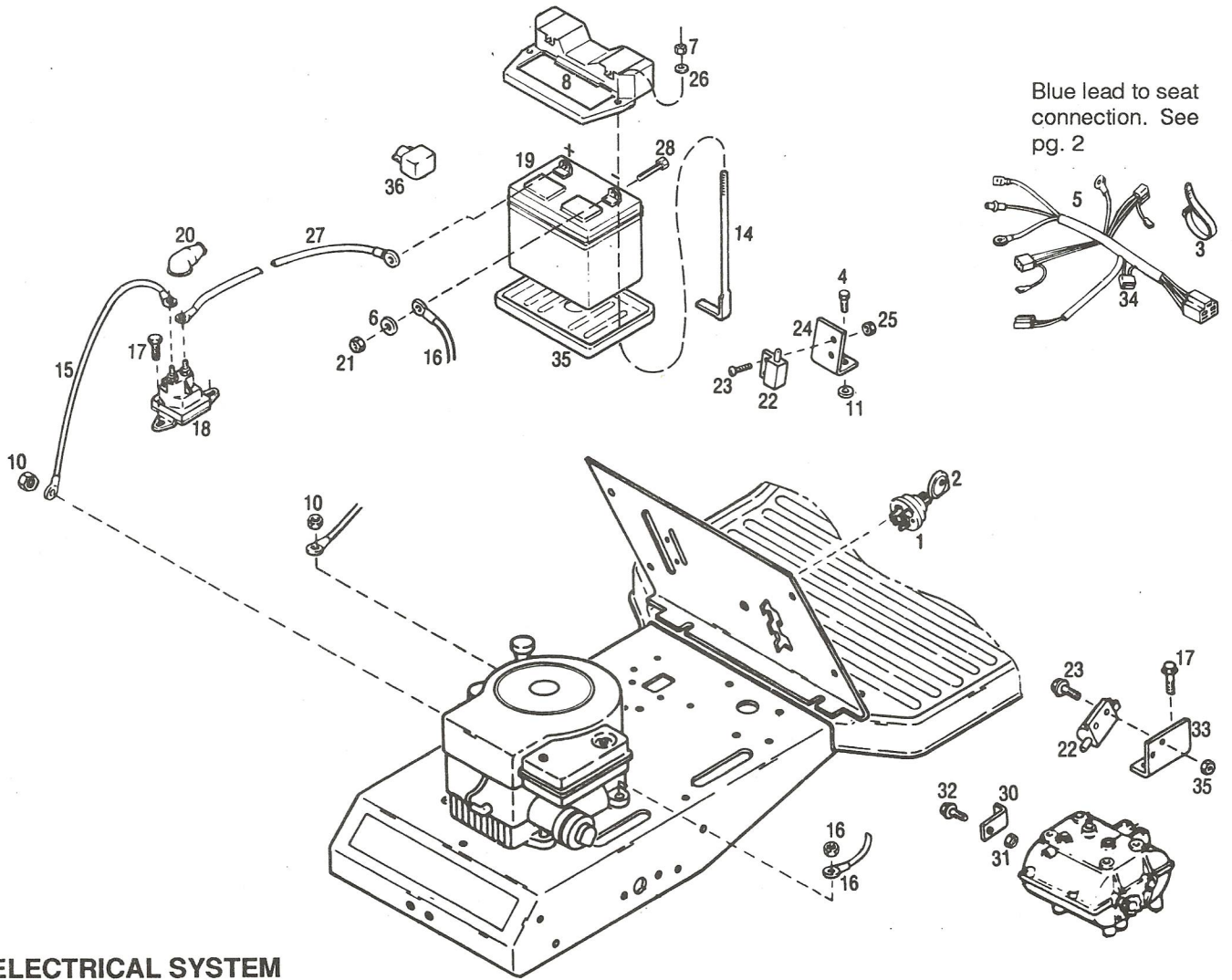


**MODELS 2027, 2028, 2128A, 2136, 2136A, 829EX AND 2136EX**

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	• 1107385	Flat Washer, 1/2.....	3	30	1735825	Clamp .....	4
2	1703011	Hitch Pin .....	4	31	1724310	Clutch Pedal .....	1
4	1751082	Lift Assembly .....	1	32	1724798	Spacer .....	1
5	• 1110108	Locknut, 3/8-16.....	2	33	1724300	Clutch Lever Ass'y .....	1
6	1718534	Handle Grip .....	1	34	• 1107383	Flat Washer, 3/8.....	11
7	1735837	Lift Handle Ass'y.....	1	35	• 1186259	Jam Nut, 3/8-16 .....	2
8	• 1100799	Hex Screw, 5/16-18 x 1-1/2 .....	1	36	1747507	Swivel .....	3
9	1732499	Locknut, 5/16-18.....	1	37	1727697	Clutch Rod .....	1
10	1185985	Keps Nuts, No. 10-24 .....	2	38	1185585	Flip Grommet.....	1
11	1744071	Throttle Control.....	1	39	1728935	Bracket .....	1
12	• 1115815	Machine, Screw, No. 10-24 x 5/8 .....	2	40	1185479	Roll Pin, 3/32 x 5/8 .....	2
13	• 1186391	Flange Nut, 5/16-18.....	2	41	1728908	Compression Spring .....	2
14	• 1186327	Flange Screw, 5/16-18 x 1/2.....	4	42	1735827	Support Ass'y .....	1
15	1735822	Brake Lock Bracket .....	1	43	1729404	Brake Rod.....	1
16	1706930	Compression Spring .....	1	44	1728907	Compression Spring .....	1
17	1707397	Washer .....	1	45	• 1107382	Flat Washer, 5/16.....	4
18	1724305	Brake Lock Rod .....	1	46	1734398	Locknut, 1/4-20.....	1
19	1724230	Grip.....	1	47	1751848	Swivel .....	2
20	1724751	Drive Screw, No. 8 x 3/8 .....	1	48	• 1100069	Hex Screw, 1/4-20 x 1 .....	1
21	• 1186073	Carriage Bolt, 1/4-20 x 1-1/4 .....	4	49	1115538	Flanged Bearing .....	2
22	1724309	Brake Pedal .....	1	50	1737041	Handle Grip .....	1
23	1724418	Spacer .....	1	52	1751331	PTO Handle .....	1
24	• 1186389	Flange Nut, 1/4-20.....	4	53	1747926	Cable Ass'y.....	1
25	1892471	Extension Spring .....	1	54	1719268	Control Knob.....	1
26	1724961	Link .....	1	55	1710567	Idler Pulley .....	1
27	1724298	Brake Lever Ass'y.....	1	56	• 1100047	Hex Screw, 3/8-16 x 1-1/2 .....	1
28	• 1100356	Cotter Pin, 3/32 x 1 .....	6	57	1736221	Shoulder Bolt .....	1
29	1724492	Flange Screw, 1/4-20 x 1/2.....	14	58	1736220	Idler Arm Ass'y .....	1
				60	1185496	Locking Jam Nut.....	4
				61	1756467	Pivot Block.....	2
				62	1756301	Lift Link .....	2
				63	1752676	Clamp .....	1

• Common Hardware — Purchase Locally. (Grade 5 where applicable)

# BOLENS RIDING MOWER



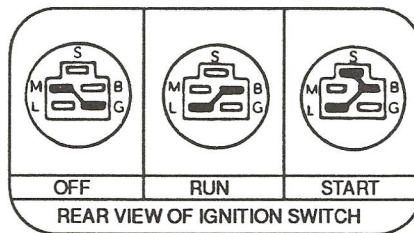
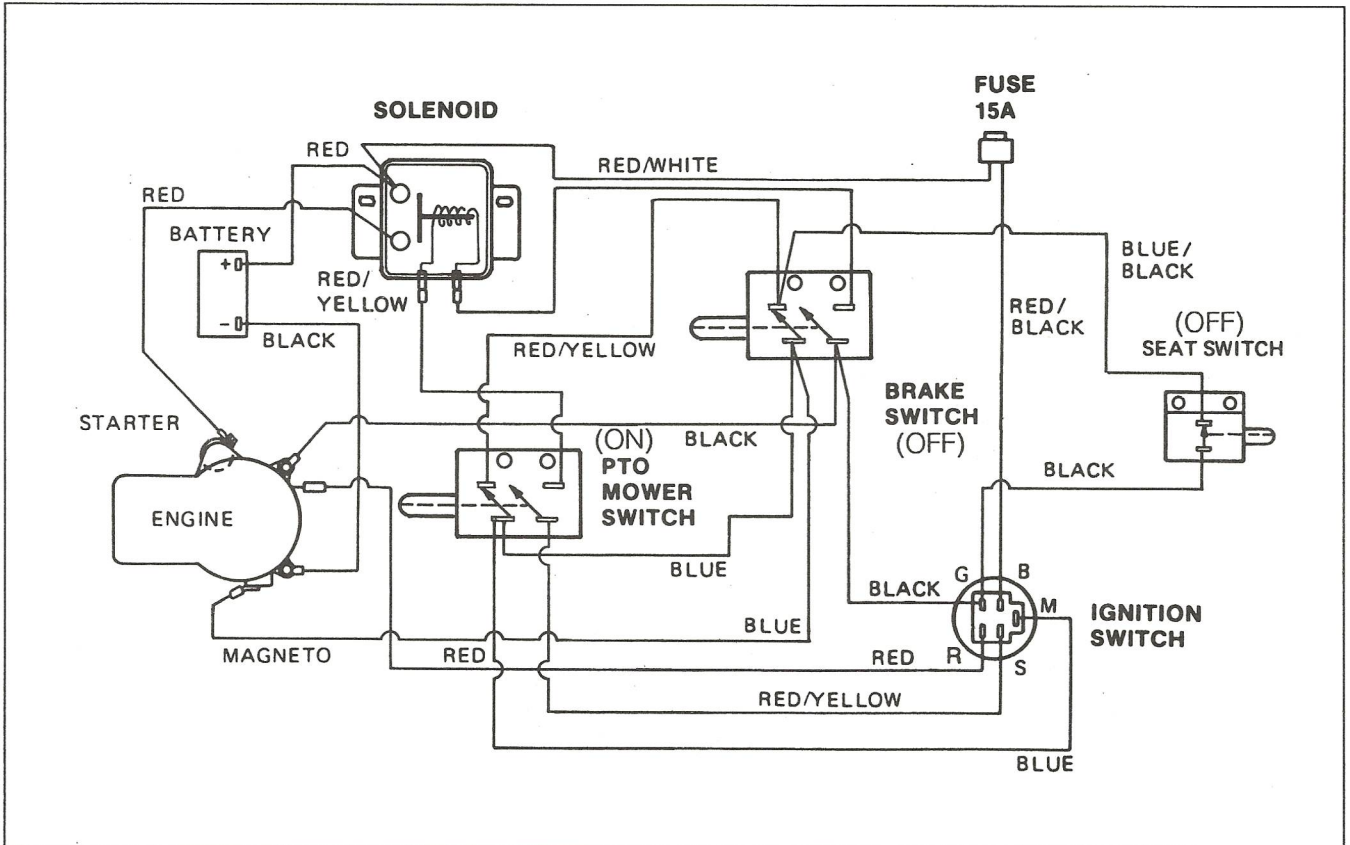
## ELECTRICAL SYSTEM

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	1734196	Ignition Switch (Incl. Ref. No. 2).....	1	20	1715012	Insulator Boot .....	1
2	1728266	Key, Ignition.....	1	21	• 1186229	Nut, No. 4-40.....	2
3	1735531	Cable Tie .....	1	22	1751328	Interlock Switch .....	2
4	1724491	Flange Screw, 5/16-18 x 3/4 .....	1	23	1115815	Screw, No. 10-24 x 5/8.....	4
5	1761090	Main Wiring Harness .....	1	24	1751330021	Switch Bracket .....	1
6	• 1100241	Lock Washer, 1/4.....	2	25	1185985	Nut, 10-24 .....	4
7	1734398	Locknut, 1/4-20 .....	2	26	• 1107381	Flat Washer, 1/4 .....	2
8	1755802	Battery Cover .....	1	27	1752841	Battery Cable (Pos.).....	1
10	• 1186258	Hex Nut, 5/16-18 .....	1	28	• 1111599	Hex Screw, 1/4-20 x 5/8 .....	2
11	• 1107382	Flat Washer, 5/16 .....	1	30	1752921	Switch Bracket .....	1
14	1752586	Hoop Bolt .....	2	31	• 1186391	Flange Nut, 5/16-18 .....	1
15	1741506	Battery Cable .....	1	32	• 1186328	Flange Screw, 5/16-18 x 5/8 .....	1
16	1754220	Battery Cable, Ground (Neg.) .....	1	33	1752920021	Switch Plate .....	1
17	1724492	Flange Screw, 1/4-20 x 1/2 .....	4	34	1743516	Fuse (30 amp).....	1
18	1752137	Solenoid .....	1	35	1761006	Battery Tray.....	1
19	1751497	Battery .....	1	36	1715012	Insulator Boot.....	1

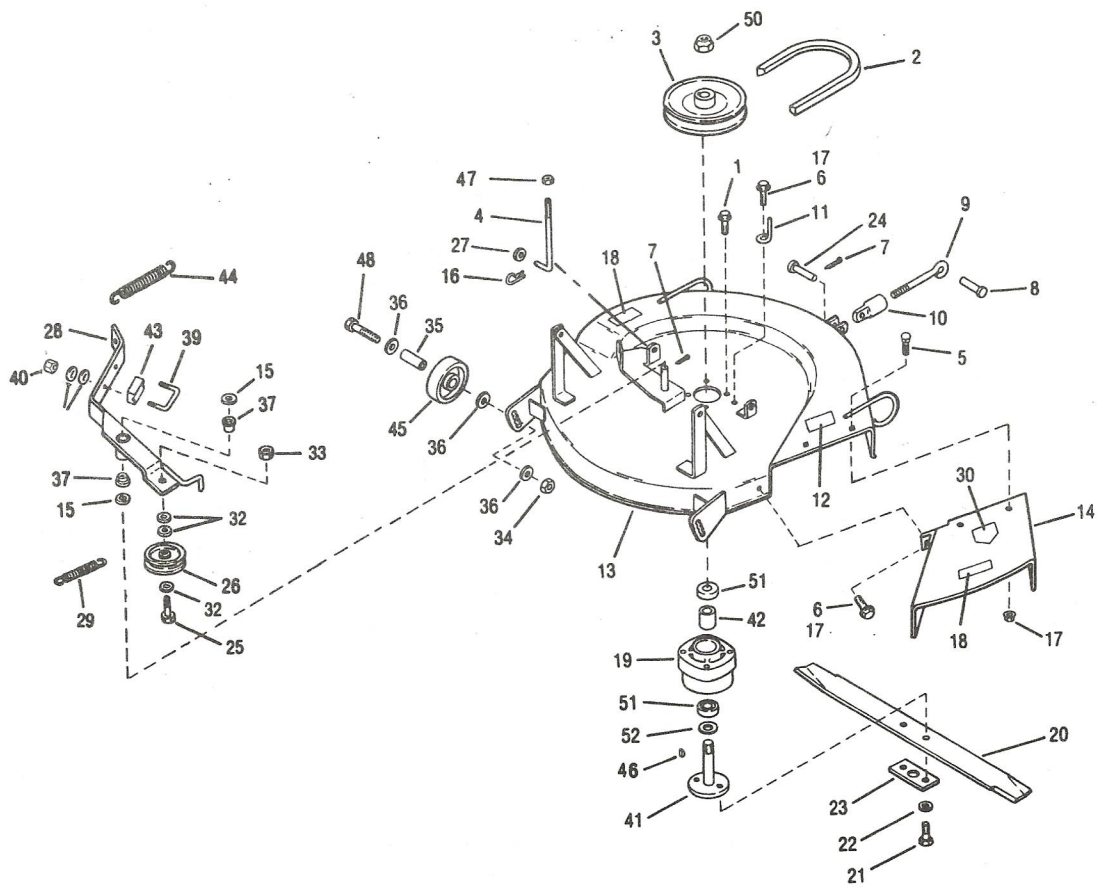
• Common Hardware – Purchase Locally (Grade 5 where applicable)



# WIRING DIAGRAM



# BOLENS 28 INCH MOWER DECK



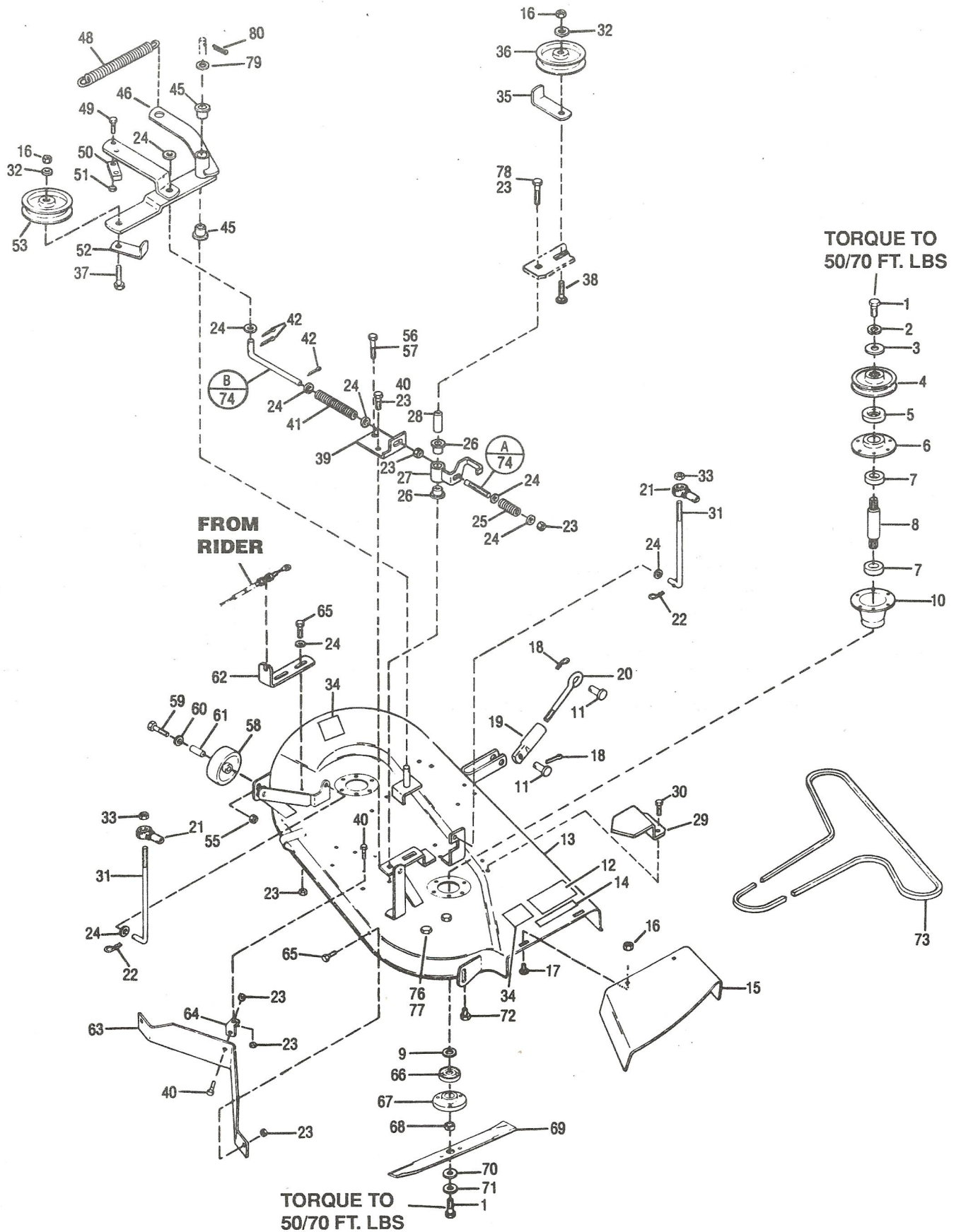
## MODELS 2027, 2028, 2128A AND 829EX

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	• 1724491	Flange Screw, 5/16-18 x 3/4.....	4	22	• 1100243	Lockwasher, 3/8.....	2
2	1738496	V-Belt 65 (2027, 2028, 829EX)...	1	23	1724051	Blade Doubler.....	1
	1722238	V-Belt 65 (2128A) .....	1	24	1758131	Pin Clevis.....	2
3	1751494	Mower Sheave.....	1	25	• 1100043	Hex Screw, 3/8-16 x 1-1/4 .....	1
4	1742500	Lift Rod (2027, 2028, 829EX).....	2	26	1754560	Idler Pulley.....	1
	1742348	Lift Rod (2128A) .....	2	27	1107382	Flat Washer .....	2
5	• 1186098	Carriage Bolt, 5/16-18 x 3/4.....	2	28	1754548021	Idler Arm Assembly .....	1
6	• 1186329	Flange Screw, 5/16-18 x 3/4.....	3	29	1700401	Extension Spring .....	1
7	1100349	Cotter Pin, 1/8 x 3/4.....	2	30	• 1103959	Washer, No. 10.....	4
8	1756986	Hair Pin Clip.....	2	32	• 1107383	Flat Washer, 3/8.....	1
9	1736435	Rod .....	1	33	• 1110108	Locknut, 3/8 .....	1
10	1752554	Rod End.....	1	34	1734514	Nut, 1/2-13.....	2
11	1720878	Finger Belt .....	1	35	1737696	Spacer .....	2
12	1756264	Decal, Danger.....	1	36	• 1107385	Flat Washer, 1/2.....	2
13	1762577	Mower Base Ass'y w/Decals (Incl. Ref. 12) (2027, 2028, 829EX).....	1	37	1715538	Flanged Nyliner .....	2
	1755148	Mower Base Ass'y w/Decals (Incl. Ref. 12) (2128A) .....	1	39	1752443	U-Bolt.....	1
14	1762578	Chute Deflector, w/Decals .....	1	40	• 1185985	Locknut, No. 10 .....	2
15	1702646	Flat Washer, 1/4.....	1-3	41	1753489	Shaft Ass'y.....	1
16	1703011	Hitch Pin .....	2	42	1746869	Spacer .....	1
17	• 1186391	Flange Nut, 5/16-18.....	5	43	1752442	Brake Block .....	1
18	1756265	Decal, No Step .....	2	44	1756595	Extension Spring .....	1
19	1724029	Mower Spindle Housing.....	1	45	1737697	Gage Wheel.....	1
20	1743407	Mower Blade (829EX) .....	1	46	1104436	Woodruff Key, 3/16 x 3/4 .....	1
	1753096	Mower Blade (2027, 2028, 2128A)		47	• 1110107	Locknut, 5/16-18.....	2
1				48	• 1100056	Hex Screw, 1/2-13 x 2-1/2 .....	2
21	1100009	Screw, 3/8-24 x 1 .....	2	50	1185093	Hex Nut, 3/4-16 .....	1
				51	1185574	Ball Bearing .....	2
				52	1740627	Washer .....	1

• Common Hardware — Purchase Locally. (Grade 5 where applicable)



# BOLENS 36 INCH MOWER DECK

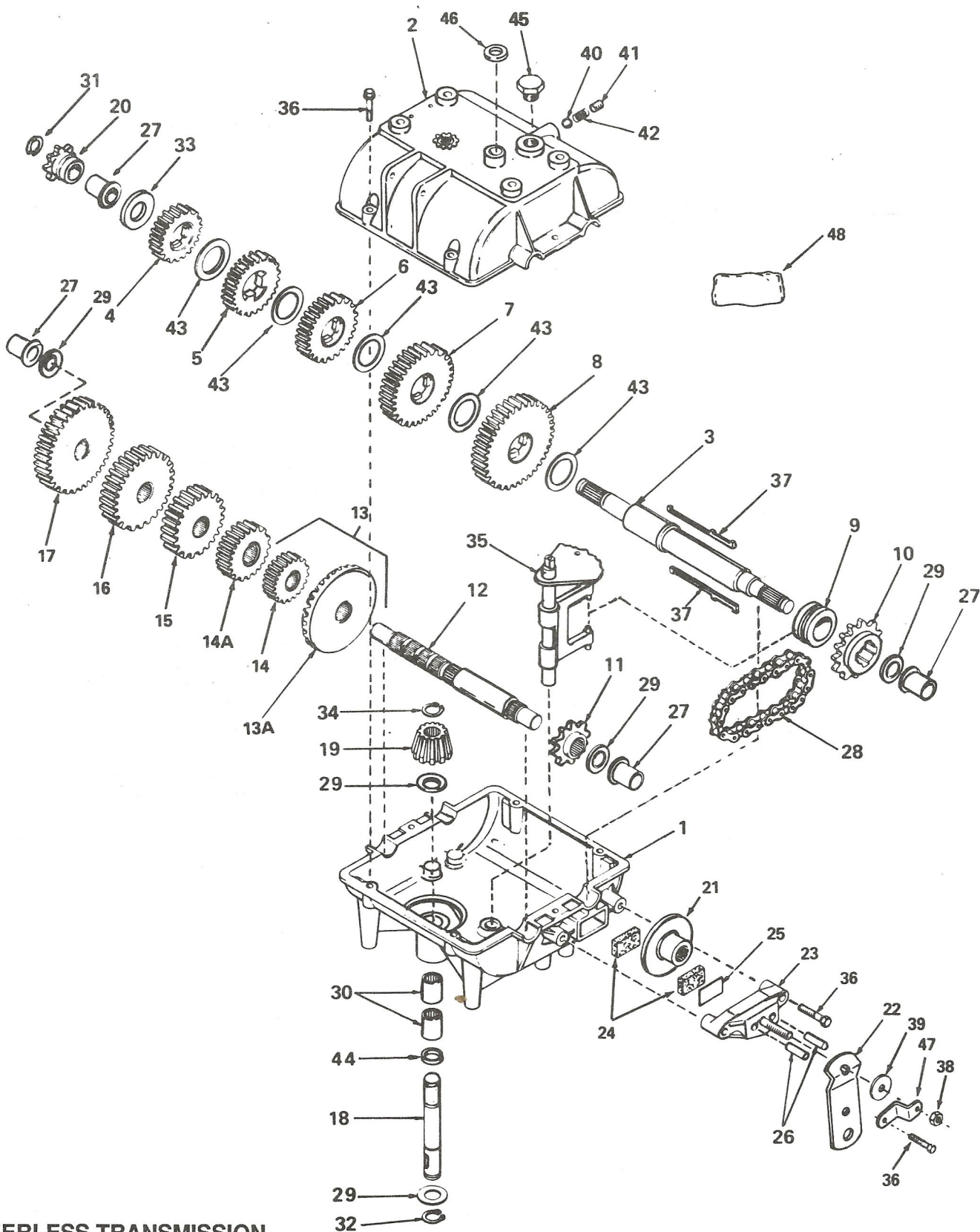


**MODELS 2136, 2136A AND 2136EX**

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	1747656	Hex Screw, 7/16-14 x 1 .....	4	38 •	1186131	Carriage Bolt, 3/8-16 x 1-1/2 .....	1
2 •	1100244	Lockwasher, 7/16 .....	2	39	1747918021	Spring Anchor Bracket .....	1
3	1736484	Flat Washer, 7/16 .....	2	40 •	1100044	Hex Screw, 5/16-18 x 3/4 .....	3
4	1747935	Spindle Sheave Assembly .....	2	41	1746788	Compression Spring .....	1
5	1747642	Upper Bearing Shield .....	2	42 •	1100346	Cotter Pin, 3/32 x 3/4 .....	3
6	1747644	Top Arbor Housing .....	2	45	1717263	Bushing, 3/4 .....	2
7	1185574	Ball Bearing .....	4	46	1747930021	Idler Arm Assembly .....	1
8	<del>1747649</del> 1754681	Arbor Shaft .....	2	48	1756595021	Extension Spring .....	1
9	1747643	Shim Washer .....	2	49	1747939	Hex Screw, #10-24 x 1-1/4 .....	2
10	1747645	Bottom Arbor Housing .....	2	50	1747934	Brake Block .....	1
11	1758131	Clevis Pin, 1/2 Dia. ....	2	51 •	1185985	Keps Nut, #10-24 .....	2
12	1756264	Warning Decal .....	1	52	1747927	Belt Guide .....	1
13	1762579	Mower Base Assembly w/Decals (Incl. Ref. 12) .....	1	53	1756151	Flat Idler, 3-1/8 Dia. ....	1
14	1756266	Cutting Line Decal .....	1	55	1734514	Hex Nut, 1/2-13 .....	2
15	1747635	Mower Deflector .....	1	56 •	1100805	Hex Screw, 1/4-20 x 3/4 .....	2
16	1733398	Top Locknut, 3/8-16 .....	4	57	1734398	Top Locknut, 1/4-20 .....	2
17 •	1739656	Carriage Bolt, 3/8-16 x 3/4 .....	2	58	1737697	Gage Wheel .....	2
18 •	1756986	Hair Pin Clip .....	2	59 •	1100056	Hex Screw, 1/2-13 x 2-1/2 .....	2
19	1752554	Rod End .....	1	60 •	1107385	Flat Washer, 1/2 .....	2
20	1736435	Rod End .....	1	61	1737696	Spacer .....	2
21	1747507	Pivot Block .....	1	62	1747916021	Clutch Cable Support .....	1
22	1703011	Spring Pin .....	2	63	1747631021	Baffle .....	1
23	1732499	Top Locknut, 5/16-18 .....	10	64	1747633	Mower Bracket .....	1
24 •	1107382	Flat Washer, 5/16 .....	10	65 •	1186469	Carriage Bolt, 5/16-18 x 3/4 .....	4
25	1728075	Compression Spring .....	1	66	1747641	Grass Shield .....	2
26	1715716	Bushing, 1/2 Dia. ....	2	67	1747639	Blade Adapter .....	2
27	1747920	Brake Arm Assembly .....	1	68	1748409	Mower Arbor Collar .....	2
28	1747921	Spacer .....	1	69	1747640	Mower Blade .....	2
29	1755129	Belt Guard (2136EX) .....	1	70	1747638	Spindle Washer, 7/16 .....	2
30	1724492	Screw, Thread Forming (2136EX) ..	2	71	1747637	Spring Washer, 7/16 .....	2
31	1742500	Lift Rod .....	2	72	1724491	Flange Screw, 5/16-18 x 3/4 .....	12
32 •	1107383	Flat Washer, 3/8 .....	2	73	1747938	V-Belt (97.3") .....	1
33 •	1110107	Hex Nut, 5/16-18 .....	2	74	1747924021	Brake Rod .....	1
34	1756265	Decal, No Step .....	2	76 •	1186327	Flange Screw, 5/16-18 x 3/4 .....	2
35	1747919021	Belt Guide .....	1	77 •	1186391	Flange Nut, 5/16-18 .....	2
36	1728810	Flat Idler, 4" Dia. ....	1	78 •	1100779	Hex Screw, 5/16-18 x 1-3/4 .....	1
37 •	1100048	Hex Screw, 3/8-16 x 2 .....	1	79	1700821	Flat Washer .....	1
				80 •	1100351	Cotter Pin, 1/8 x 1-1/4 .....	1

• Common Hardware — Purchase Locally. (Grade 5 where applicable)

# BOLENS RIDING MOWER



PEERLESS TRANSMISSION  
(MODELS 730 & 730A)

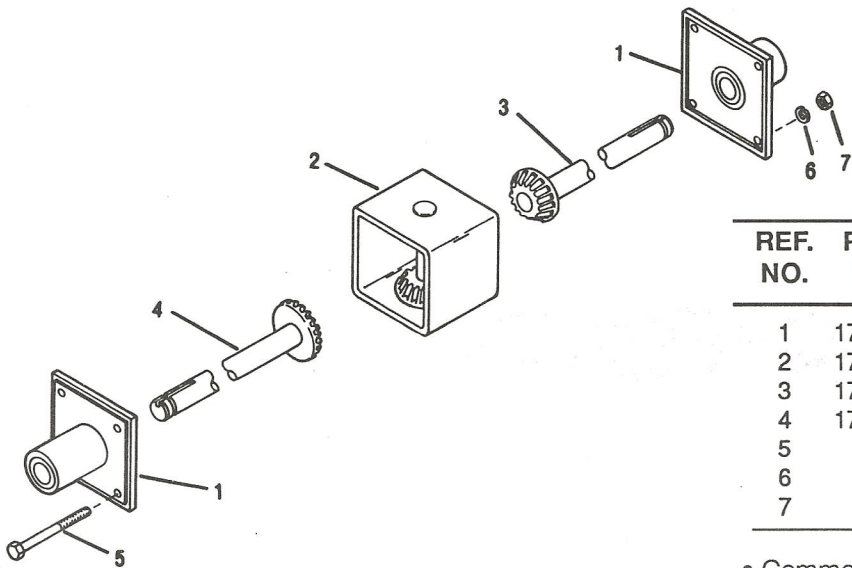


## MODELS 2027, 2028, 2128A, 2136, 2136A, 829EX AND 2136EX

### PURCHASE PARTS FROM YOUR LOCAL TECUMSEH POWER PRODUCTS OUTLET

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	770061	Case, Transmission .....		24	790006	Pad, Brake	
2	772070	Cover, Transmission .....		25	790007	Plate, Brake Pad .....	
3	776217	Shaft, Output and Brake .....		26	786026	Pin, Dowel .....	
4	778121A	Gear, Spur (20 Teeth) .....		27	780105A	Bushing, Flanged .....	
5	778122A	Gear, Spur (22 Teeth) .....		28	786081	Chain, Roller (No. 41 Chain, 24 Links) .....	
6	778123A	Gear, Spur (25 Teeth) .....					
7	778124A	Gear, Spur (30 Teeth) .....		29	780072	Race, Thrust .....	
8	778125	Gear, Spur (35 Teeth) .....		30	780086	Bearing, Needle .....	
9	784266	Collar, Shift .....		31	792072	Ring, Retaining .....	
10	786083	Sprocket (18 Teeth) .....		32	792035	Ring, Retaining .....	
11	786082	Sprocket (9 Teeth) .....		33	780109	Washer .....	
12	776134	Shaft, Counter .....		34	788040	Ring, Retaining .....	
13	778109A	Gear, Bevel (Incl. No. 13A & 14) (730) .....		35	784267	Rod & Fork Ass'y Shift .....	
13A	778137A	Bevel Gear (42 Teeth) (730A) .....		36	792073	Screw, Hex Hd., Taptite, 1/4-20 x 1-1/4 .....	
14	778136	Spur Gear (15 Teeth) (730A) .....		37	792089A	Key .....	
14A	778126A	Gear, Spur (20 Teeth) .....		38	792075	Nut, Lock 5/16-24 .....	
15	778127A	Gear, Spur (25 Teeth) .....		39	792076	Flat Washer, 5/16 .....	
16	778128A	Gear, Spur (28 Teeth) .....		40	792077	Ball, Steel 5/16	
17	778129A	Gear, Spur (30 Teeth) .....		41	792078	Screw, Set, 3/8-16 x 3/8 .....	
18	776143	Shaft, Input .....		42	792079	Spring .....	
19	778113A	Bevel Pinion, Input .....		43	780108	Washer, Thrust .....	
20	786047	Sprocket (8 Teeth) .....		44	792001	Ring, Square Cut .....	
21	790003	Disk, Brake .....		45	792074	Plug, Threaded .....	
22	790013	Lever, Brake .....		46	788069	Seal, Sq. Cut (730A) .....	
23	790005	Holder, Brake Pad (730) .....		47	786086	Bracket, Brake Lever (730A) .....	
	790025	Holder, Brake Pad (730A)		48	788067A	Grease (36 oz.) .....	

### PURCHASE PARTS FROM YOUR LOCAL BOLENS OUTLET



REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	1752040	End Cap Ass'y .....	2
2	1752041	Transfer Case w/Gears .....	1
3	1752042	Shaft w/Gear (Short) .....	1
4	1752043	Shaft w/Gear (Long) .....	1
5	•	Hex Screw, 5/16-18 x 3-1/2 .....	4
6	•	Lockwasher, 5/16 .....	4
7	•	Hex Nut, 5/16 .....	4

• Common Hardware — Purchase Locally. (Grade 5 where applicable)