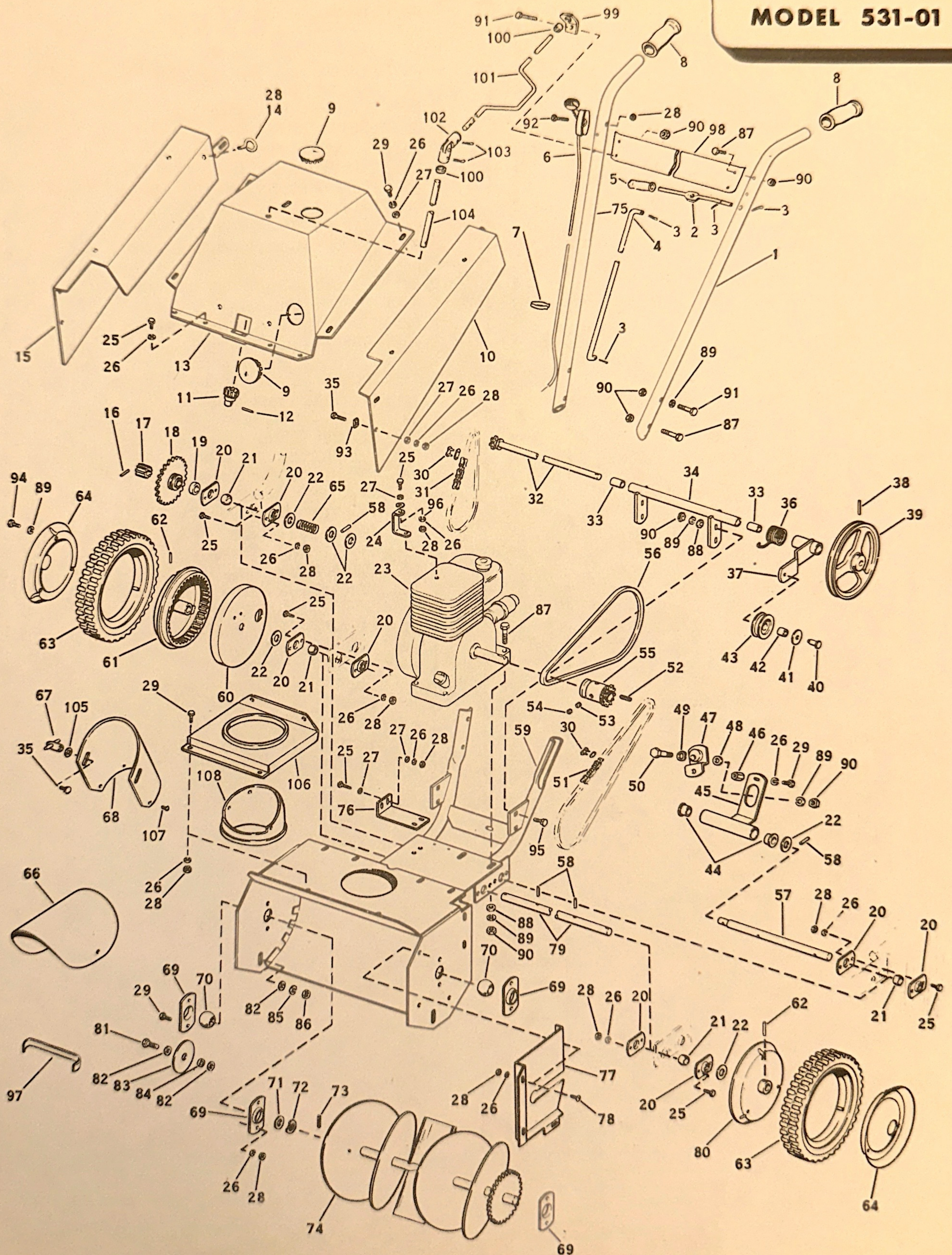


ILLUSTRATED PARTS LIST

BOLENS

SNO-CASTER

MODEL 531-01



MODEL 531-01 SNO-CASTER

Ref. No.	Part No.	Description	No. Req'd.	Ref. No.	Part No.	Description	No. Req'd.
1	1714252	Handle L. H.	1	54	1185551	Locking Screw 3/8-16 x 3/16	2
2	1714248	Clutch Control Handle	1	55	1713321	Sprocket Pulley	1
3	1100346	Cotter Pin 3/32 x 3/4	4	56	1712719	Drive Belt 30-1/4"	1
4	1714245	Clutch Rod	1	57	1713318	Shaft	1
5	1710863	Grip	1	58	1120210	Drive Pin	4
6	1714375	Throttle Control Assembly	1	59	1713294	Rotor Housing	1
7	149925	Clip	1	60	1713309	Wheel Cover	1
8	1703539	Grip	1	61	1712522	Wheel R. H.	1
9	1713267	Plug Button	2	62	1185232	Drive Pin	2
10	1713291	Chain Guard L. H.	1	63	1714251	Tire	2
11	1714241	Pinion	1	64	1712516	Wheel Plate	2
12	1704692	Drive Pin	1	65	1712569	Compression Spring	1
13	1714250	Hood	1	66	1713308	Deflector Cap	1
14	1713268	Eye Bolt	1	67	1714373	Wing Nut	2
15	1713289	Chain Guard R. H.	1	68	1713296	Outlet Duct	1
16	1120209	Pin	1	69	1708785	Bearing Retainer	4
17	1712539	Pinion	1	70	1708784	Self Aligning Bearing	2
18	1712535	Sprocket	1	71	1705923	Spacer Washer	As Req
19	1713322	Spacer	1	72	1713122	Bowed Washer	1
20	1712570	Bearing Retainer	8	73	1185218	Roll Pin	1
21	1712571	Self Aligning Bearing	4	74	1712353	Rotor	1
22	1705092	Flat Washer	6	75	1714253	Handle R. H.	1
23		Engine	1	76	1713310	Cover Support	1
24	1713311	Hood Support	1	77	1712524	Chain Guard	1
25	1106832	Capscrew 1/4-20 x 5/8	17	78	1100118	Machine Screw 1/4-20 x 1/2	5
26	1100241	Lockwasher 1/4	39	79	1713319	Axle	1
27	1107381	Flat Washer 1/4	13	80	1712521	Wheel L. H.	1
28	1110106	Lock Nut 1/4-20	31	81	1106919	Capscrew 3/8-16 x 1	2
29	1106830	Capscrew 1/4-20 x 1/2	13	82	1107383	Flat Washer 3/8	6
30	1185013	Connector Link	2	83	1712346	Roller	2
31	1713347	Drive Chain	1	84	1708754	Spacer	2
32	1713326	Shaft and Sprocket	1	85	1100243	Lockwasher 3/8	2
33	1892533	Bronze Bearing	2	86	1110108	Lock Nut 3/8-16	2
34	1713329	Shaft Housing	1	87	1106884	Capscrew 5/16-18 x 1-1/2	9
35	1111252	Carriage Bolt 1/4-20 x 5/8	6	88	1107382	Flat Washer 5/16	12
36	1712589	Spring	1	89	1100242	Lockwasher 5/16	15
37	1713335	Idler Arm	1	90	1110107	Lock Nut 5/16-18	17
38	1185220	Spring Pin	1	91	1106886	Capscrew 5/16-18 x 1-3/4	3
39	1713324	Pulley	1	92	1106847	Capscrew 1/4-20 x 1-1/2	1
40	1713330	Shoulder Screw	1	93	1185491	Tinnerman Nut 1/4-20	2
41	1706576	Washer	1	94	1106870	Capscrew 5/16-18 x 1/2	6
42	1185560	Sleeve Bearing	1	95	1111266	Carriage Bolt 5/16-18 x 1	4
43	1713332	Idler Pulley	1	96	1708973	Washer	1
44	1185559	Flange Bearing	2	97	1713889	Duct Spring	1
45	1713341	Clutch Arm	1	98	1714239	Cross Member	1
46	1713362	Nut - Special	1	99	1714247	Crank Support	1
47	1713338	Pivot Arm	1	100	1714243	Bushing	2
48	1713532	Flat Washer	1	101	1714246	Chute Control Crank	1
49	1706782	Bowed Washer	1	102	1714244	Universal joint	1
50	1713342	Shoulder Bolt	1	103	1100351	Cotter Pin 1/8 x 1-1/4	2
51	1712586	Drive Chain	1	104	1714242	Pinion Shaft	1
52	1104333	Square Key	1	105	1185569	Shake Proof Washer	2
53	1185550	Set Screw 3/8-16 x 5/16	2	106	1713295	Cover	1
				107	1104045	Rivet	4
				108	1713298	Swivel	1



BOLENS DIVISION

PORT WASHINGTON, WISCONSIN
America's Finest Outdoor Power Equipment

FORM NO. P-551293