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Lock Up Kit Instructions

With Parts List
Model 18113
Model 18116

INSTALLATION (Model 18113)

1. Remove spacers and hex head screws between hood hinge and front bolster or axle.

2. Position lock-up plate (A) and spacers (B) as shown in Fig. 1 and secure with screws removed in step 1.

3. Position lock-up brackets (C) on front push arms to dimension (D), Fig. 1, approximately 10-½ in. (26.7cm) from front plate (E). Secure to push arms with U-bolt (F), hex lock nuts and lock washers (G).

4. Fasten hold down bracket (H) to push arm with hex head screw, washer, lockwasher and lock nut (I).

5. Install left and right hand lock-up rods (J) into bracket (C) as shown in Fig. 1 and secure with cotter pins (K).

6. To keep lock-up rods from bouncing around when using attachment secure rubber latch (L) with clip and pop rivet (M).

7. When not being used, lock up attachment by swinging rods (J) up and into holes in plate (A).

This Kit consists of the following parts:

A – 173 - 3972 (1) Lock up support
B – 173 - 3359 (3) Spacer
C – 173 - 3973 (2) Lock up bracket
F – 173 - 3974 (2) U-Bolt
G ––––––––(4) Lock Nut 5/16 - 18
––––––––(4) Lock washer 5/16
H – 173 - 4367 (1) Hold down bracket
I ––––––––(1) Lock Nut 5/16 - 18
––––––––(1) Lock Washer 5/16
J – 173 - 3970 (1) RH Rod hook up
173 - 3971 (1) LH Rod hook up
K – 110 - 0349 (2) Cotter pin
L – 172 - 7127 (1) Latch
M – 172 - 7126 (1) Clip

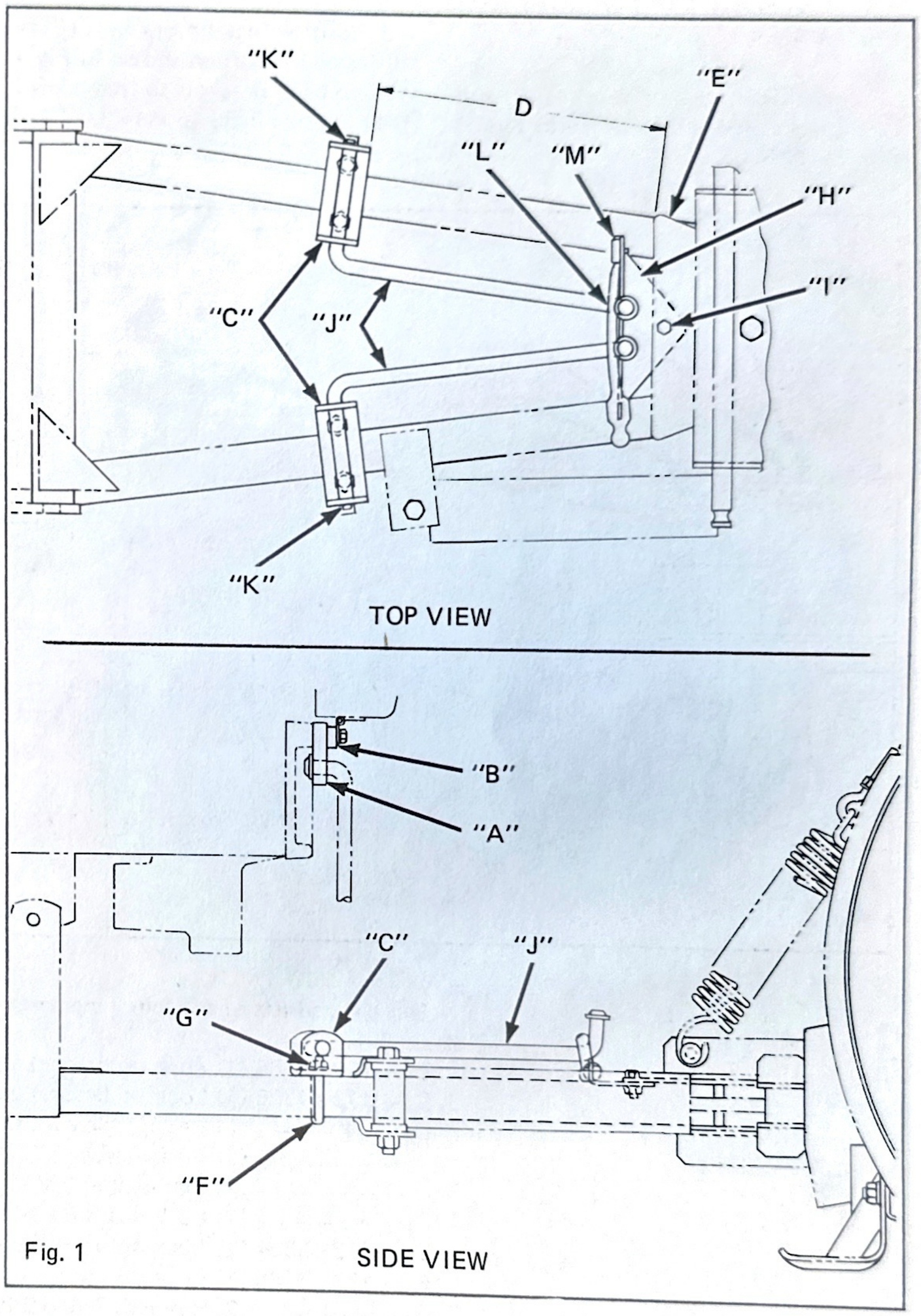

Fig. 1

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INSTALLATION (Model 18116)

1. Remove rear hex head screws and nuts at point (A), Fig. 2 below, on both sides of frame.

2. Install R.H. lock-up bracket (B) and L.H. bracket (C) and secure with two 3/8 - 16 x 1 - 1/4 hex head screws, washers, lock washers and lock nuts (D) to front holes.

3. Position lock-up brackets (E) on top of frame in position shown in Fig. below. Fasten both brackets to frame with remaining two 3/8 - 16 x 1 - 1/4 hex head screws, washers, lock washers and lock nuts (G). Position top bracket (E) as far to the rear as possible.

4. When locking up tiller, position rod (F) in lower bracket (C) and secure with two spring cotters (H). When using tiller, position rod into top bracket (E).

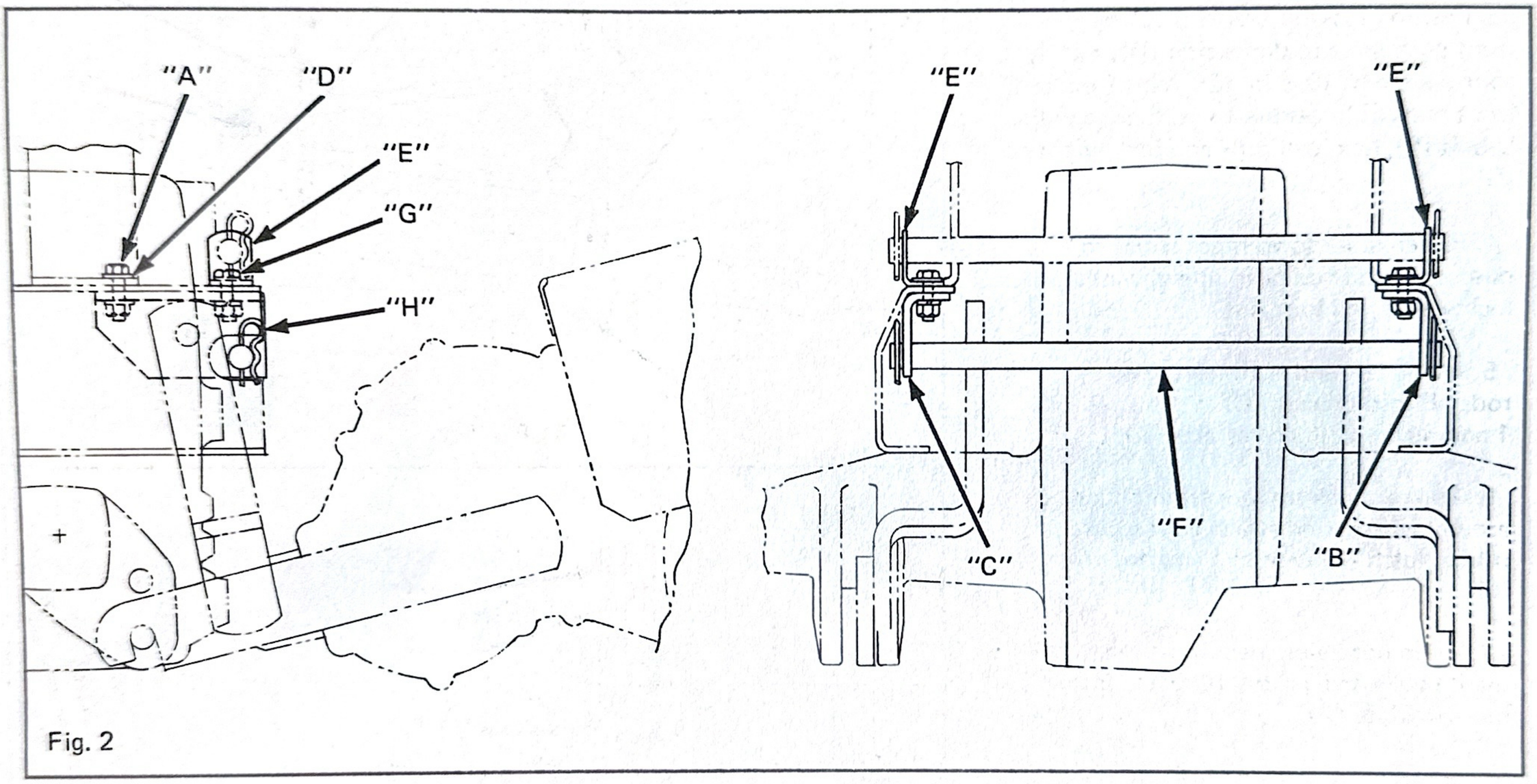

Fig. 2

This Kit consists of the following parts:

B – 173 - 3366 (1) Lock up bracket RH
C – 173 - 4326 (1) Lock up bracket LH
D ———— (2) Hex Hd. Screw 3/8 - 16 x 1 - 1/4
———— (2) Lock washer 3/8
———— (2) Flat washer 3/8
———— (2) Lock nut 3/8 - 16
E – 173 - 3364 (2) Lock up bracket
F – 173 - 3365 (1) Lock up shaft
G ———— (2) Hex Hd. Screw 3/8 - 16 x 1 - 1/4
———— (2) Lock washer 3/8
———— (2) Flat washer 3/8
———— (2) Lock nut 3/8 - 16
H – 0135035 (2) Spring cotter

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