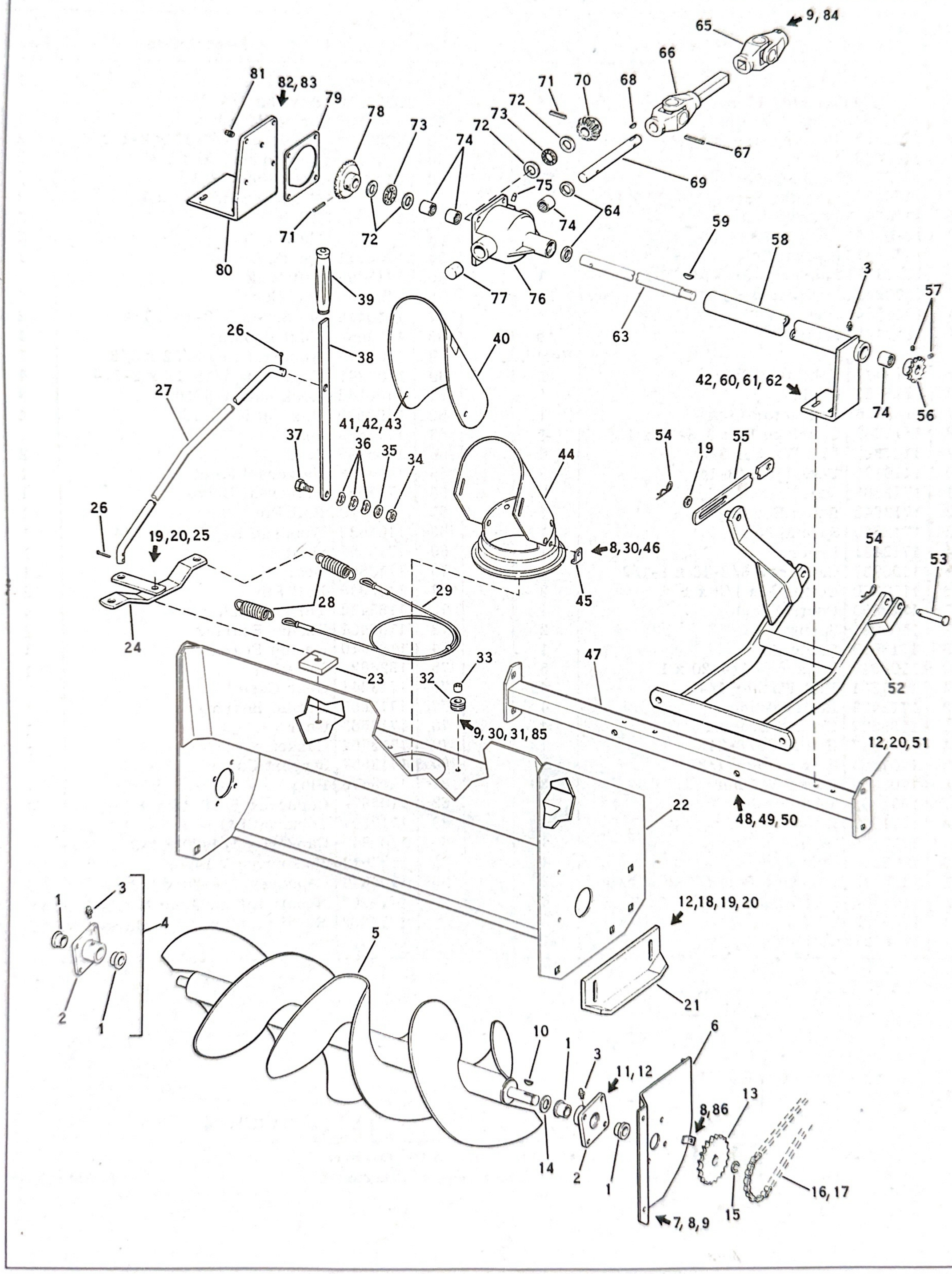
ILLUSTRATED PARTS LIST

BOLENS

SNO-CASTER

MODEL 18513-01



Ref. No.	Part No.	Description	No. Req'd.
1	1185390	Flange Bearing	4
2	1712324	Bearing Flange	2
3	1104954	Grease Fitting	3
4	1712325	Bearing Assembly (1 thru 3)	2
5	1711098	Rotor	1
6	1712435	Chain Cover	1
7	1100118	Machine Screw 1/4-20 x 1/2	2
8	1100241	Lockwasher 1/4	8
9	1110106	Lock Nut 1/4-20	7
10	1200033	Hi-Pro Key	1
11	1106913	Capscrew 3/8-16 x 5/8	8
12	1100243	Lockwasher 3/8	17
13	1708584	Sprocket	1
14	1701447	Shim	As Req'd.
15	1113527	Retaining Ring	1
16	1711166	Chain	1
17	1185026	Connector Link	1
18	1111285	Carriage Bolt 3/8-16 x 1	4
19	1107383	Flat Washer 3/8	6
20	1110108	Lock Nut 3/8-16	9
21	1712368	Shoe	2
22	1713642	Rotor Housing	1
23	1713620	Special Nut	1
24	1712431	Lever	1
25	1106927	Capscrew 3/8-16 x 1-1/2	1
26	1100350	Cotter Pin 1/8 x 1	2
27	1713660	Control Rod	1
28	1700096	Spring	2
29	1713603	Cable	1
30	1106840	Capscrew 1/4-20 x 1	5
31	1107381	Flat Washer 1/4	4
32	1712432	Roller Guide	4
33	1185527	Bronze Bearing	4
34	1100197	Hex Nut 3/8-24	1
35	1107385	Flat Washer 1/2	1
36	1700065	Bowed Washer	3
37	1894062	Shoulder Bolt	1
38	1711087	Lever	1
39	1705300	Grip	1
40	1713308	Duct Cap	1
41	1185518	Carriage Bolt 1/4-20 x 5/8	2
42	1107382	Flat Washer 5/16	6
43	1709652	Wing Nut	2
44	1712427	Outlet Duct	1

Ref. No.	Part No.	Description	No. Req'd.
45	1713604	Clamp	1
46	1103838	Hex Nut 1/4-20	1
47	1713656	Cross Member	1
48	1107038	Capscrew 1/2-13 x 2-1/2	2
49	1100245	Lockwasher 1/2	2
50	1110110	Lock Nut 1/2-13	2
51	1106919	Capscrew 3/8-16 x 1	4
52	1713648	Hitch	1
53	1713501	Clevis Pin	2
54	1703011	Spring Cotter	3
55	1713498	Lift Link	1
56	1703455	Sprocket	1
57	1110416	Set Screw 3/8-16 x 1/4	2
58	1713654	Shaft Housing	1
59	1100275	Woodruff Key 5/32 x 5/8	1
60	1106891	Capscrew 5/16-18 x 2-1/4	4
61	1100242	Lockwasher 5/16	4
62	1103839	Hex Nut 5/16-18	4
63	1713659	Shaft	1
64	1185296	Seal	2
*65	1713398	Universal Joint	1
*66	1713650	Universal Drive	1
67	1185220	Roll Pin	1
68	1104436	Woodruff Key 3/16 x 3/4	1
69	1713658	Shaft	1
70	1713664	Gear	1
71	1185348	Roll Pin	2
72	1185432	Thrust Washer	4
73	1185431	Thrust Bearing	2
74	1185010	Needle Bearing	4
75	182682	Breather	1
76	1713641	Gear Case	1
77	1713665	Needle Bearing	1
78	1713663	Gear	1
79	1713662	Gasket	1
80	1713657	Support Cover	1
81	1105678	Plug	1
82	1106876	Capscrew 5/16-18 x 7/8	4
83	1110107	Lock Nut 5/16-18	4
84	1106849	Capscrew 1/4-20 x 1-3/4	1
85	1187612	Shakeproof Washer	4
86	1106830	Capscrew 1/4-20 x 1/2	2
*	1714207	Repair Kit for Joint Marked	6N
	1714208	Repair Kit for Joint Marked NEAPCO	

fmc CORPORATION
BOLENS® DIVISION
PORT WASHINGTON, WISCONSIN
America's Finest Outdoor Power Equipment

FORM NO. 551225