



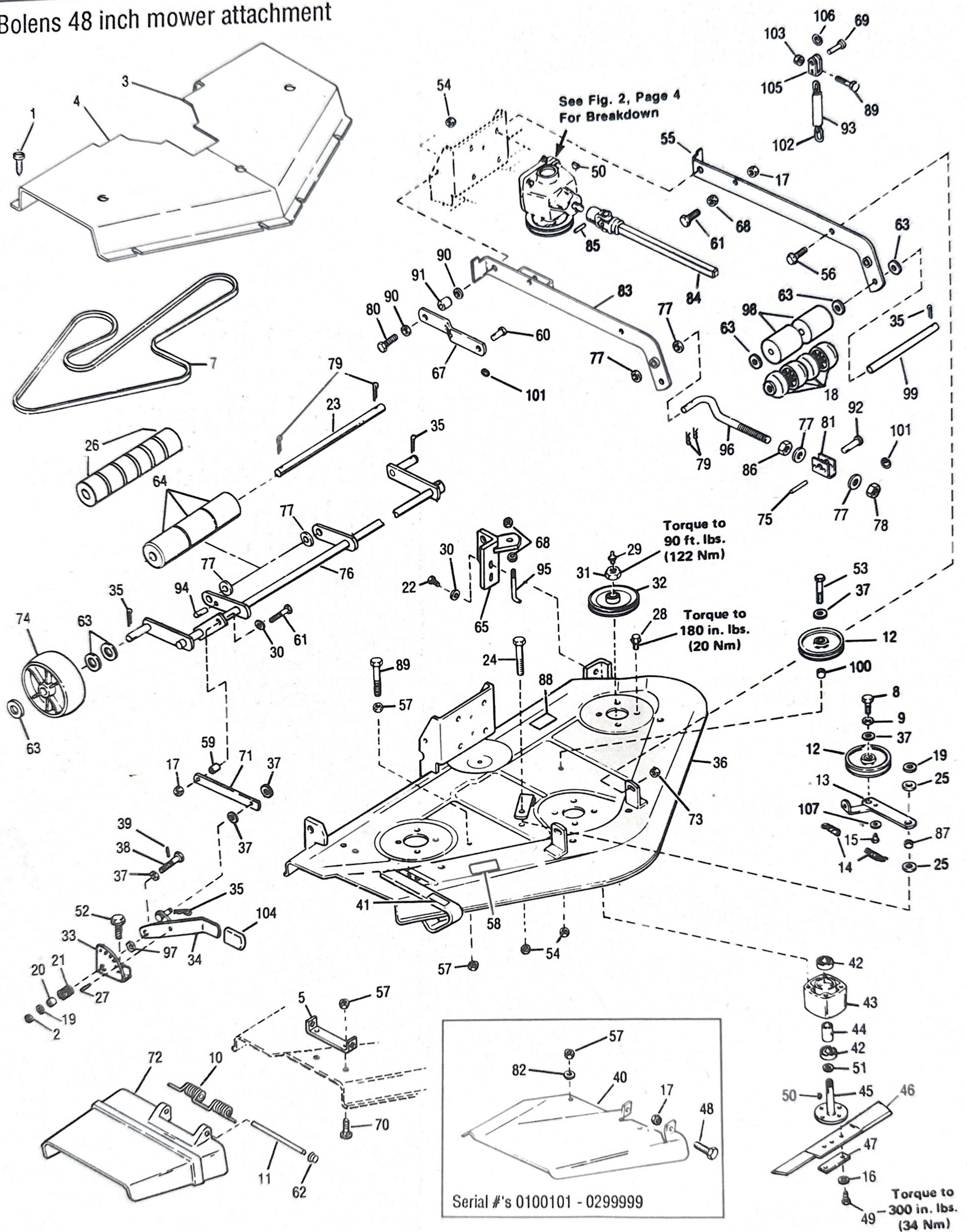
Parts List

Side Discharge Mower Attachment 48 Inch

Model 51048S

Serial Numbers 0100101 through 0499999

Bolens 48 inch mower attachment



Ref #	Part #	Description	Qty.
1	1185750	Self Threading Screw, 10-24 x 5/8.....	8
2	* 1185496	Lock Nut, 1/2-13.....	1
3	1742483021	Belt Cover, L.H.....	1
4	1742482021	Belt Cover, R.H.....	1
5	1728005021	Hinge Bracket.....	1
7	1750842	V-Belt (118.6).....	1
8	* 1100015	Screw, Hex 1/2-20 x 1-1/4.....	1
9	* 1100245	Lockwasher, 1/2.....	1
10	1756596	Spring (3) (4).....	1
11	1756760	Rod (3) (4).....	1
12	1752354	Idler Pulley.....	2
13	1724923	Idler Arm.....	1
14	1724822	Extension Spring.....	1
15	1724924	Wear Button.....	1
16	* 1100243	Lockwasher, 3/8.....	6
17	1733398	Lock, Nut 3/8-16.....	3
18	1754610	Roller (2).....	4
19	* 1107385	Flat Washer, 1/2.....	2
20	1715387	Spacer.....	1
21	1716583	Spring.....	1
22	* 1100046	Hex Screw 3/8-16 x 1.....	2
23	1738111	Axle Roller.....	1
24	* 1100064	Capscrew, 1/2-13 x 1-1/2.....	1
25	1724929	Thrust Washer.....	2
26	1754611	Roller (2" Lg) (2) (3) (4).....	6
27	1733103	Drive Pin, 5/16-18 x 3/4.....	1
28	1724491	Flange Screw, 5/16-18 x 3/4.....	12
29	1185976	Grease Fitting.....	3
30	* 1107383	Flat Washer, 3/8.....	3
31	* 1185093	Locknut, 3/4-16.....	3
32	1752307	Blade Sheave.....	3
33	1724843021	Quadrant (1).....	1
	1755876021	Quadrant (2) (3) (4).....	1
34	1753976021	Handle Assembly (1).....	1
	1755886021	Handle Assembly (2) (3) (4).....	1
35	* 1100350	Cotter Pin, 1/8 x 1.....	4
36	1755249021	Mower Base w/Decals (Incl. No. 58) (1).....	1
	1757518021	Mower Base w/Decals (Incl. No. 58) (2).....	1
	1757517021	Mower Base w/Decals (Incl. No. 58) (3) (4).....	1
37	* 1890234	Flat Washer, 1/2.....	5
38	1731547	Special Screw (1).....	1
	1755872	Special Screw (2) (3) (4).....	1
39	1185256	Roll Pin, 3/16 x 7/8.....	1
40	1740951	Discharge Chute (1) (2).....	1
41	1744491	Decal, Cutting Line.....	1
42	1185828	Ball Bearing.....	6
43	1724029	Spindle Housing.....	3
44	1746889	Spacer.....	3
45	1742606	Shaft Assembly.....	3
46	1738571	Blade (1) (2) (3).....	3
	1726138	Blade (4).....	3
47	1724051	Plate.....	3
48	* 1100913	Hex Screw, 3/8-16 x 7/8 (1) (2) (3) (4).....	2
49	* 1100009	Capscrew, 3/8-24 x 1.....	6
50	1104436	Woodruff Key, 3/16 x 3/4.....	4
51	1740627	Flat Washer, Special.....	3
52	1186329	Flange Screw, 5/16-18 x 3/4.....	1
53	* 1100067	Hex Screw, 1/2-13 x 2.....	1
54	1734514	Lock Nut, 1/2-13.....	4
55	1751721021	Support Assembly LH.....	1

Ref #	Part #	Description	Qty.
56	* 1186347	Flange Screw, 3/8-16 x 1.....	2
57	1732499	Top Locknut, 5/16-18.....	12
58	1750713	Caution Decal.....	1
59	1738160	Spacer.....	1
60	1752309	Clevis Pin.....	2
61	* 1100047	Capscrew, 3/8-16 x 1-1/2.....	3
62	* 1724791	Pushnut (3).....	2
63	* 1107386	Flat Washer, 5/8.....	13
64	1747107	Roller (4-1/4 Lg) (1) (2) (3) (4).....	3
65	1748097021	Shaft Support Assembly.....	1
67	1746169021	Drag Link.....	2
68	* 1185506	Jam Nut, 3/8-16.....	4
69	1708126	Clevis Pin.....	2
70	1736098	Carr. Bolt, 5/16 -18 x 5/8 (3) (4).....	2
71	1738369021	Link, Connecting (1).....	1
	1755887	Link, Connecting (2) (3) (4).....	1
72	1755750	Discharge Chute (3) (4).....	1
73	* 1186393	Flange Nut, 3/8 - 16.....	2
74	1740569	Gage Wheel.....	2
75	1185597	Roll Pin.....	4
76	1748077021	Pivot Shaft Assembly.....	1
77	1185830	Flat Washer.....	15
78	1110113	Hex Nut, 3/4-10.....	2
79	* 1100351	Cotter Pin, 1/8 x 1-1/4.....	6
80	* 1100065	Hex Screw, 1/2-13 x 1-3/4.....	2
81	1746171021	Hitch Bracket.....	2
82	1713233	Flat Washer (1) (2).....	2
83	1751722021	Support Assembly, RH.....	1
84	1863856021	Drive Assembly.....	1
85	1185376	Roll Pin, 3/16 x 1-1/2.....	1
86	1186236	Hex Nut, 3/4-10.....	2
87	1728030	Sleeve Bearing.....	1
88	1730200	Belt Drive Decal (1) (2).....	1
	1757419	Belt Drive Decal (3) (4).....	1
89	* 1100808	Hex Screw, 5/16-18 x 1-1/4.....	3
90	* 1100257	Flat Washer, 1/2.....	4
91	1746172	Spacer.....	2
92	1752308	Clevis Pin.....	2
93	1755800	Sleeve.....	2
94	1177625	Drive Pin, 1/8 x 3/4.....	1
95	1742328	Hook.....	2
96	1746170	Hitch Link.....	2
97	1724927	Spacer (2) (3) (4).....	1
98	1751704	Roller (1) (3) (4).....	2
99	1751705	Roller Shaft.....	1
100	1730681	Spacer.....	1
101	1751909	Wire Spring Pin.....	4
102	1752129	Chain.....	2
103	* 1110107	Lock Nut, 5/16-18.....	2
104	1753978	Grip.....	1
105	1753009	Clevis Pin.....	2
106	1751908	Wire Circle Ring.....	2
107	* 1103959	Flat Washer.....	1
108	1744918	Gear Case Assembly.....	1
NI	1736796	Dark Green Spray Paint, 13 oz.	NA

MODEL 51048S

(1) Serial numbers 0100101 - 0199999

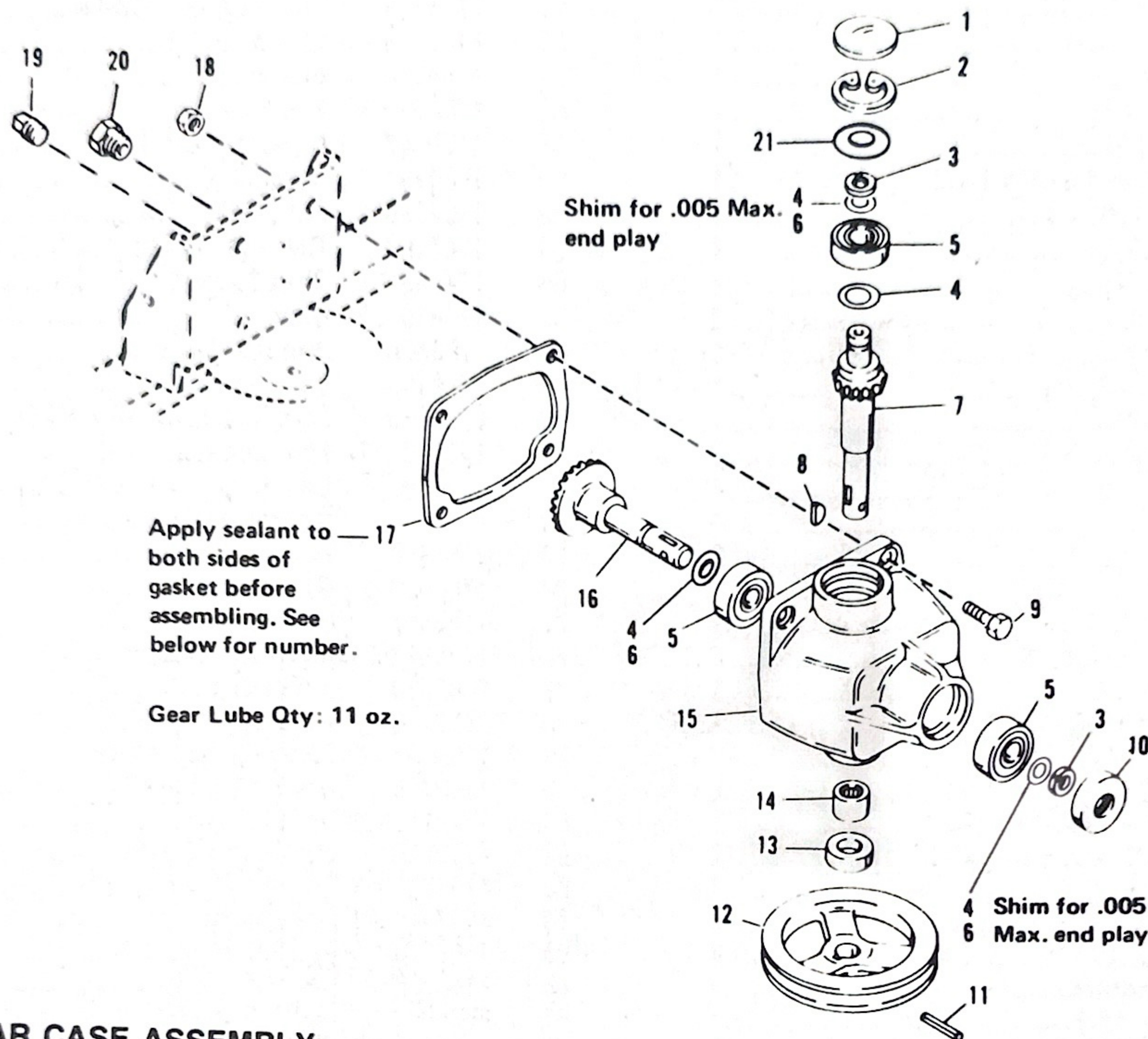
(2) Serial numbers 0200101 - 0299999

(3) Serial numbers 0300101 - 0399999

(4) Serial numbers 0400101 - 0499999

* Common hardware, purchase locally. (Grade 5 where applicable)

Bolens 48 inch mower attachment



GEAR CASE ASSEMBLY

Ref #	Part #	Description	Qty.
1	1711380	Expansion Plug.....	1
2	1118730	Retaining Ring.....	1
3	1185649	Retaining Ring.....	2
4	1728832	Shim Washer .005.....	AR
5	1724813	Ball Bearing.....	3
6	1728833	Shim .010.....	AR
7	1724905	Output Shaft.....	1
8	1104436	Woodruff Key, 3/16 x 3/4.....	1
9	1100808	Hex Hd. Capscrew, 5/16-18 x 1-1/4.....	4
10	1723758	Oil Seal.....	1
11	1737419	Drive Pin. 1/4 x 1-1/2.....	1

Ref #	Part #	Description	Qty.
12	1744919	Drive Sheave.....	1
13	1185296	Oil Seal.....	1
14	1185280	Needle Bearing.....	1
15	1723754021	Gear Case.....	1
16	1724906	Bevel Gear, 26T.....	1
17	1745476	Gear Case Gasket.....	1
18	1732499	Top Lock Nut, 5/16-18.....	4
19	1105678	Square Plug, 3/8 NPT.....	1
20	1721442	Pressure Relief Valve.....	1
21	1718781	Shim .005.....	AR
NI	1723456	Gear Lube, EP90 (8 oz.).....	NA
NI	1730118	Sealant 3 oz.....	NA

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