


Bolens®

**Tractor
14HP**

Model 1463 (1400G)

Serial Numbers 0100101
thru 0399999

Parts List

BOLENS 14 HP TRACTOR

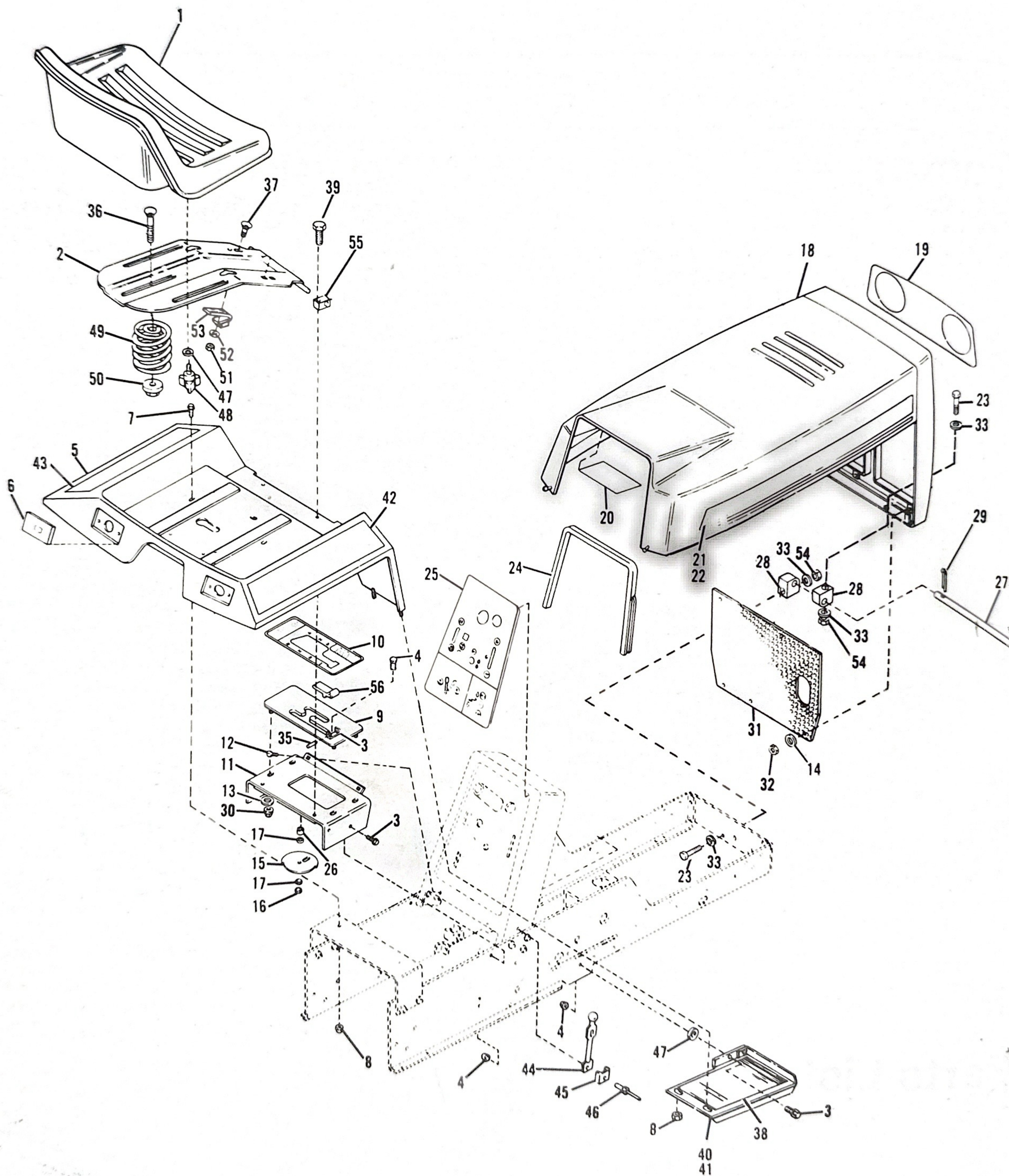


Figure 1. TRIM ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1	1747835	Seat	1	28	1736340	Pivot Block	4
2	1734115	Seat Support	1	29 •	1100362	Cotter Pin, 3/32 x 1/2	1
3	1738815	Stop	1	30 •	1186389	Nut, Hex Flange Lock, 1/4-20	4
4	1185878	Pop Rivet	2	31	1739056	Screen Grille	1
5	1734691	Fender Assembly (1)(2) ..	1	32	1736399	Flange Nut #10-32	4
	1748574	Fender Assembly (3)	1	33 •	1107382	Flat Washer 5/16	8
6	1725615	Reflector	2	34	1728072	Push Nut	1
7 •	1186329	Screw, Hex Hd. Flange Lock, 5/16-18 x 3/4	2	35	1185232	Drive Pin, 3/16 x 3/4	1
8 •	1186391	Nut, Hex Flange Lock, 5/16-18	6	36 •	1186130	Carriage Bolt, 3/8-16 x 1-1/4	1
9	1738819	Shift Plate Assembly	1	37 •	1186067	Carriage Bolt, 1/4-20 x 1/2	1
10	1736370	Decal, Instruction	1	38	1746139	Foot Rest Pad	2
11	1746323	Tunnel	1	39 •	1186332	Flange Screw, 5/16-18 x 1-1/4	2
12	1739688	Thd. Cutting Screw, 5/16-18 x 5/8	2	40	1736565	Foot Rest, L.H.	1
13 •	1729492	Flat Washer 11/32	4	41	1736566	Foot Rest, R.H.	1
14 •	1185418	Flat Washer 7/32	4	42	1746326	Fender Decal R.H. (1)(2) .	1
15	1734084	Shift Shield	1		1748712	Fender Decal R.H. (3) ...	1
16	1734398	Top Lock Nut, 1/4-20	1	43	1746325	Fender Decal L.H. (1)(2) .	1
17 •	1107381	Washer, Flat 1/4	2		1748711	Fender Decal L.H. (3) ...	1
18	1745797	Hood & Grille Assembly (1)	1	44	1727127	Latch	2
	1746203	Hood & Grille Assembly (2)	1	45	1727126	Clip	1
		(3)	1	46	1728772	Rivet, Pop 3/16 x 1/2	2
19	1746209	Decal, Grill	1	47 •	1100256	Flat Washer, 3/8	4
20	1745681	Decal, Service Instr. (1)(2)	1	48	1734269	Adjusting Knob	2
	1748716	Decal, Service Instr. (3) ..	1	49	1733960	Spring	1
21	1746211	Decal, Hood R.H. (1)(2) ..	1	50	1735125	Special Nut	1
	1748708	Decal, Hood R.H. (3)	1	51 •	1186229	Hex Nut, 1/4-20	1
22	1746210	Decal, Hood L.H. (1)(2) ..	1	52 •	1100241	Lock Washer, 1/4	1
	1748709	Decal, Hood L.H. (3)	1	53	1734515	Actuator Bracket	1
23 •	1100799	Screw, Hex Hd. 5/16-18 x 1-1/2	4	54 •	1110107	Lock Nut, 5/16-18	4
24	1726932	Trim	1	55	1735265	Pivot Block	2
25	1735438	Decal, Instrument Panel ..	1	56	1738817	Shift Lever Stop	1
26	1740874	Spacer	1	NI	1735223	Spray Paint (White)	
27	1736341	Pivot Rod	1	NI	1736769	Spray Paint (Dark Green)	

•Common Hardware - Purchase Locally (Grade 5 where applicable)

(1) Serial Numbers 0100101 thru 0199999
 (2) Serial Numbers 0200101 thru 0299999
 (3) Serial Numbers 0300101 thru 0399999

BOLENS 14 HP TRACTOR

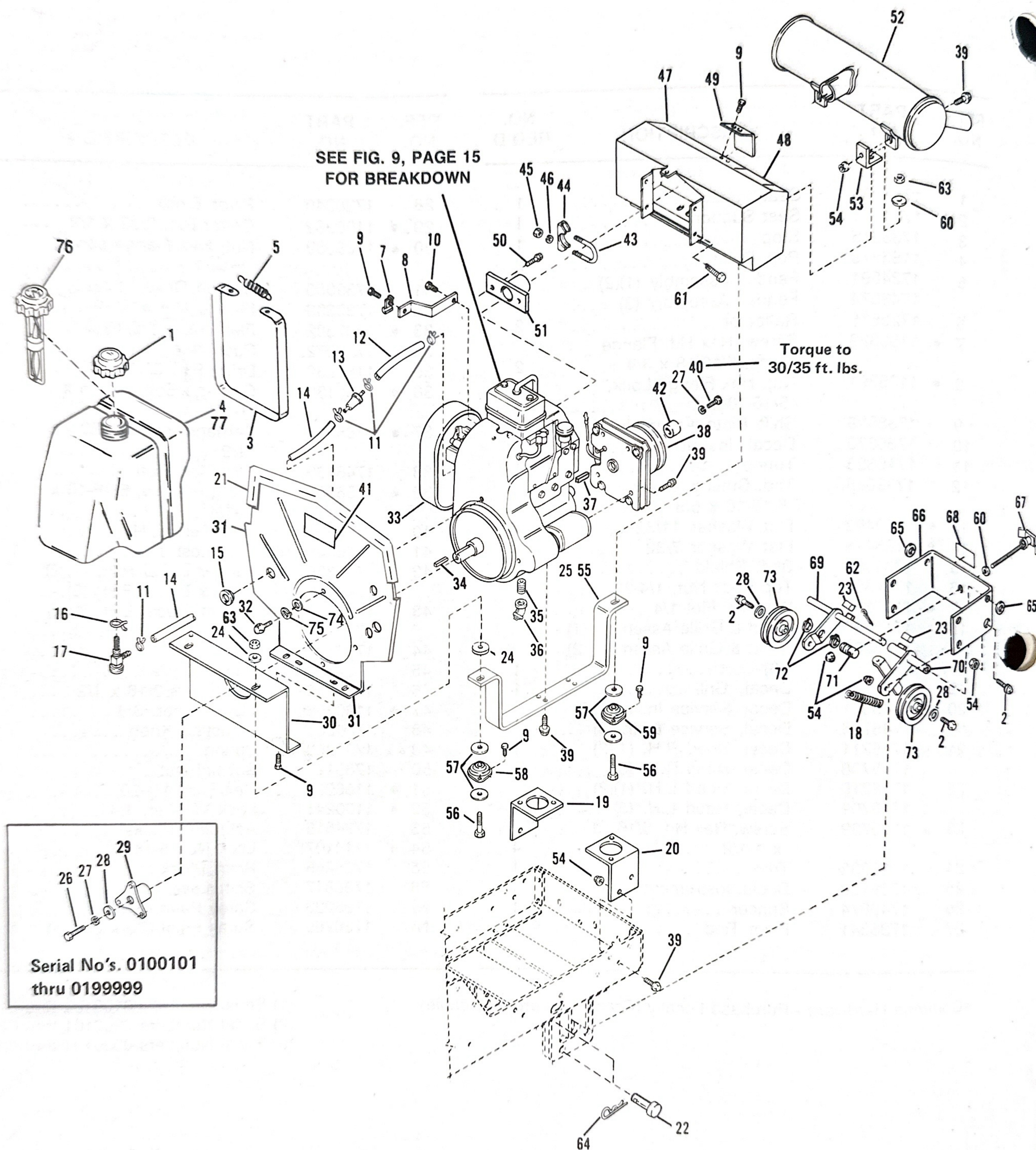


Figure 2. ENGINE AND DRIVE ASSEMBLY

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1	1725868	Gas Cap (1)(2)	1	39	• 1186345	Screw, Flange Lock, 3/8-16 x 3/4	18
2	• 1186350	Screw, Flange Lock, 3/8-16 x 1-1/2	3	40	• 1100010	Screw, Hex. Hd., 3/8-24 x 1-1/4	1
3	1727918	Strap	1	41	1736298	Warning Decal	1
4	1735065	Tank, Fuel (Includes Ref. No. 1) (1)(2)	1	42	1734790	Clutch Retainer	1
5	1806648	Spring, Extension	1	43	1736160	Bolt "U", 5/16-18	1
6	1733890	Hook, "S"	4	44	1723130	Clamp, Saddle	1
7	1715127	Clamp, Housing	1	45	• 1186230	Nut, Hex, 5/16-18	2
8	1729499	Bracket, Choke	1	46	• 1100242	Washer, Lock, 5/16	2
9	• 1185712	Screw, Hex Hd. Thd. Cutting, No. 10-24 x 1/2	13	47	1734794	Shield Assembly, Heat	1
10	• 1111599	Screw, Hex. Hd. Cap, 1/4-20 x 5/8	1	48	1736298	Decal, Hot	1
11	1718185	Clamp, Hose	4	49	1731932	Deflector, Exhaust Heat	1
12	1725124	Line, Fuel	1	50	• 1186329	Flange Lock Screw 5/16-18 x 3/4	2
13	1727491	Filter, Fuel	1	51	1740983	Exhaust Flange	1
14	1726447	Line, Fuel	1	52	1737756	Muffler Assembly	1
15	1729587	Bushing, Snap	10	53	1732373	Bracket, Muffler	2
16	1723474	Clamp, Hose	1	54	• 1186393	Nut, Flange Lock, 3/8-16	13
17	1718029	Valve, Shut Off	1	55	1726370	Mount, Engine, L.H.	1
18	1726661	Spring Extension	1	56	• 1100049	Screw, Hex Hd. Cap, 3/8-16 x 2-1/4	4
19	1733135	Support, Engine, L.H.	2	57	• 1186047	Washer, Flat, 3/8 ID x 1-3/8 OD	8
20	1733134	Support, Engine, R.H.	2	58	1726510	Mount, (Rear)	2
21	1740344	Heat Shield Gasket	1	59	1724896	Mount, (Front)	2
22	1708125	Pin, Clevis	4	60	• 1107383	Washer, Flat, 3/8	3
23	1734935	Indicator Cap	2	61	• 1185130	Hex Hd. Cutting Screw, No. 10-24 x 3/4	7
24	1891733	Flat Washer, Spec.	4	62	• 1100350	Pin, Cotter 1/8 x 1	2
25	1734780	Engine Mount, R.H.	1	63	• 1733398	Nut, Lock, 3/8-16	4
26	• 1100086	Screw, Hex Hd. Cap, 3/8-16 x 1-3/4 (1)	1	64	1723478	Hitch Pin	4
27	• 1100243	Washer, Lock, 3/8	2	65	• 1107386	Washer, Flat, 5/8	2
28	1100256	Washer, Flat, 3/8	3	66	1736481	Support Idler	1
29	1734216	Hub, Engine (1)	1	67	1735112	Knob, Adjusting	1
30	1731857	Shield, Grass	1	68	1736368	Decal, Belt Adjustment	1
31	1735573	Shield, Heat	1	69	1742725	Idler Arm Assembly	1
32	• 1186317	Screw, Flange Lock, 1/4-28 x 3/8	4	70	1738569	Idler Arm Ass'y	1
33	*	Engine, 14HP, OH-140-160027	1	71	1742723	Pivot	1
34	1108842	Key, Sq., 1/4 x 3/4	1	72	1113527	Ring, Retaining, 3/4	2
35	1730023	Nipple, Close	1	73	1726660	Pulley, Idler	2
36	1730022	Elbow, 45°	1	74	• 1107381	Flat Washer 1/4	4
37	1108842	Key, Sq., 1/4 x 3/4	1	75	• 1100241	Lock Washer 1/4	4
38	1734788	Clutch/Brake, Elect	1	76	1748758	Gas Cap (3)	1
				77	1749484	Fuel Tank (include Ref. No. 76) (3)	1
				NI	1718780	Sealant, Exhaust	AR

• Common Hardware-Purchase Locally (Grade 5 where applicable)
 * Order Parts From Your Local Tecumseh, Lauson-Power Products
 Outlet

(1) Serial Numbers 0100101 thru 0199999
 (2) Serial Numbers 0200101 thru 0299999
 (3) Serial Numbers 0300101 thru 0399999

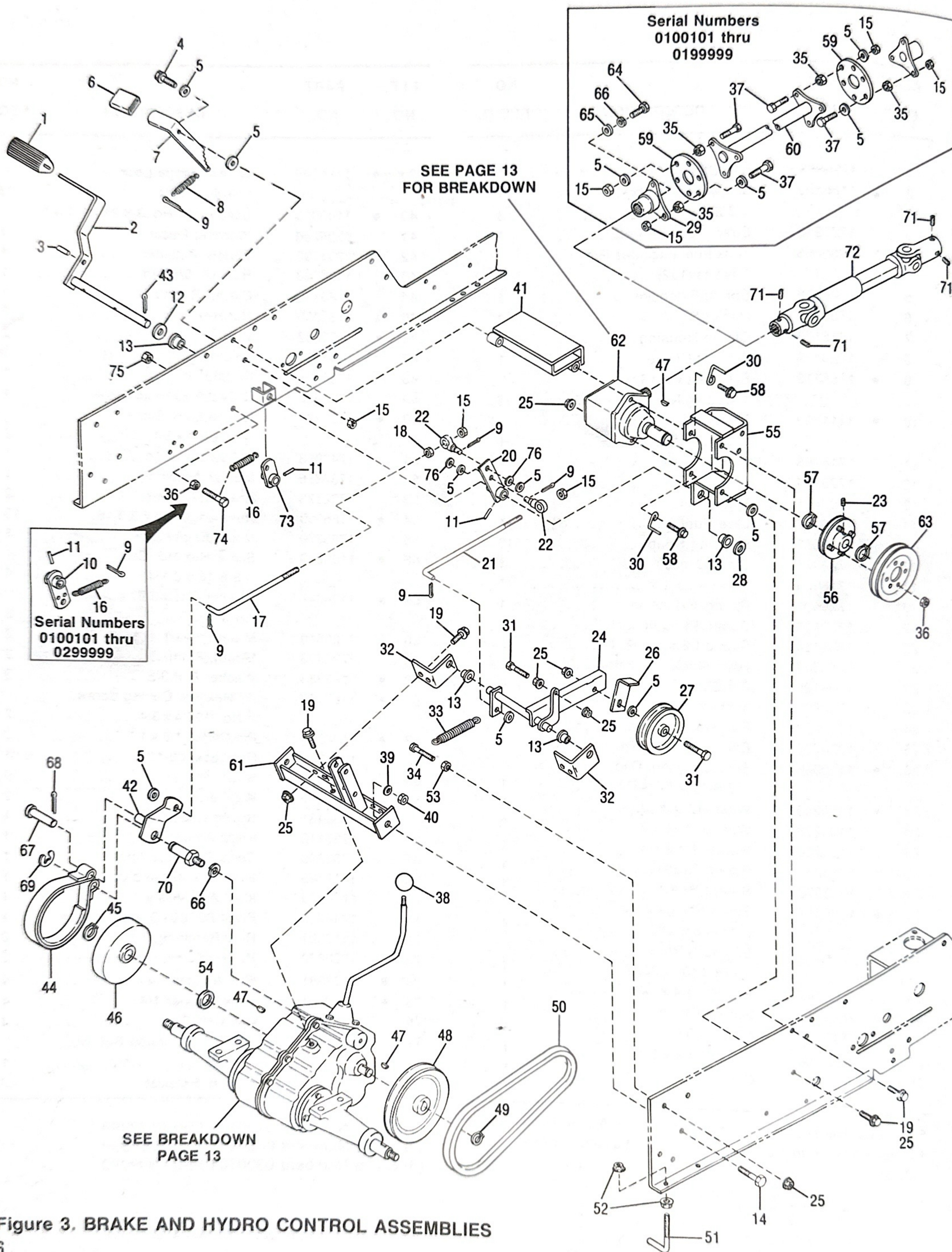


Figure 3. BRAKE AND HYDRO CONTROL ASSEMBLIES

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	1728694	Rubber Foot Rest	1	42	1733761	Brake Arm Assembly (1)(2)	1
2	1733771	L.H. Pedal Assembly	1		1744837	Brake Arm Assembly (3)	1
3	1120209	Roll Pin, 3/16 x 3/4	1	43	• 1100350	Cotter Pin, 1/8 x 1	3
4	• 1186347	Screw Flange, 3/8-16 x 1	1	44	1733735	Brake Band Assembly ...	1
5	• 1107383	Flat Washer, 3/8	20	45	1118554	Retaining Ring, 1"	1
6	1728696	Handle Grip	1	46	1734741	Brake Drum Assembly ...	1
7	1729683	Brake Lock	1	47	1104436	Key, Woodruff, 3/16 x 3/4	3
8	1726640	Spring	1	48	1728308	Pulley (1)	1
9	• 1100346	Cotter Pin, 3/32 x 3/4	6		1744799	Pulley (2)(3)	1
10	1746195	Control Arm Assembly (1) (2)	1	49	1113527	Retaining Ring, 3/4	1
11	1732147	Drive Pin	2	50	1729716	V-Belt (H.B. 46.7") (1) ...	1
12	1727888	Spacer	1		1747232	V-Belt (H.A. 44.3") (2)(3) .	1
13	1185802	Bushing	4	51	1728286	Belt Guide	2
14	• 1100064	Screw, Hex 1/2-13 x 1-1/2	2	52	• 1186391	Flange Nut, 5/16-18	4
15	1733398	Top Lock Nut, 3/8-16	15	53	• 1186259	Nut, Jam 3/8-16	1
16	1720612	Spring	1	54	1186457	Thrust Washer	1
17	1740859	Brake Rod (1)(2)	1	55	1733739	Support, Gear Box	1
	1744813	Brake Rod (3)	1	56	1734904	Hub Assembly	1
18	• 1110108	Lock Nut, 3/8-16	1	57	1180025	Retaining Ring, 7/8	2
19	• 1186345	Flange Screw, 3/8-16 x 3/4	6	58	• 1186348	Screw, Flange, 3/8-16 x 1-1/4	2
20	1733774	Control Arm Assembly ...	1	59	1734331	Disc Coupling	2
21	1735570	Clutch Rod	1	60	1742337	Drive Shaft	1
22	1747507	Pivot Block	2	61	1744800	Transaxle Support	1
23	1182554	Set Screw, 5/16-18 x 5/16	1	62	1737757	Gear Box Assembly	2
24	1739746	Idler Shaft Assembly	1	63	1734905	Pulley 5.0 (1)	1
25	• 1186393	Flange Nut, 3/8-16	11		1744798	Pulley 3.5 (2)(3)	1
26	1734835	Belt Guide	1	64	• 1100046	Hex Screw, 3/8-16 x 1 ...	1
27	1728810	Idler	1	65	• 1100256	Flat Washer, 3/8	1
28	• 1107386	Flat Washer, 5/8	1	66	• 1100243	Lock Washer, 3/8	2
29	1737758	Hub Assembly	1	67	1724639	Clevis Pin	1
30	1730138	Belt Guide	1	68	• 1100351	Cotter Pin 1/8 x 1-1/4	1
31	• 1100047	Hex Screw, 3/8-16 x 1-1/2	2	69	1177567	Retaining Ring	1
32	1733776	Idler Arm Support	2	70	1739889	Shoulder Bolt	1
33	1706822	Spring	1	71	1185596	Set Screw, 5/16-18 x 5/16 (2)	1
34	• 1100062	Hex Screw, 3/8-16 x 2-1/2	1	72	• 1747304	Drive Shaft (2)(3)	1
35	• 1186247	Hex Jam Nut, 5/8	12	73	1748584	Brake Arm Assembly (3)	1
36	• 1734398	Lock Nut, 1/4-20	5	74	1186312	Flange Lock Screw 1/4-20 x 1 (3)	1
37	• 1100043	Hex Screw, 3/8-16 x 1-1/4	12	75	1186389	Flange Lock Nut 1/4-20 (3)	1
38	1733871	Knob	1	76	1705108	Flat Washer (2)(3)	A/R
39	• 1100245	Lock Washer, 1/2	2				
40	• 1186233	Hex Nut, 1/2-13	2				
41	1742410	Frame Support	1				

•Common Hardware - Purchase Locally (Grade 5 where applicable)

(1) Serial Numbers 0100101 thru 0199999

(2) Serial Numbers 0200101 thru 0299999

(3) Serial Numbers 0300101 thru 0399999

BOLENS 14 HP TRACTOR

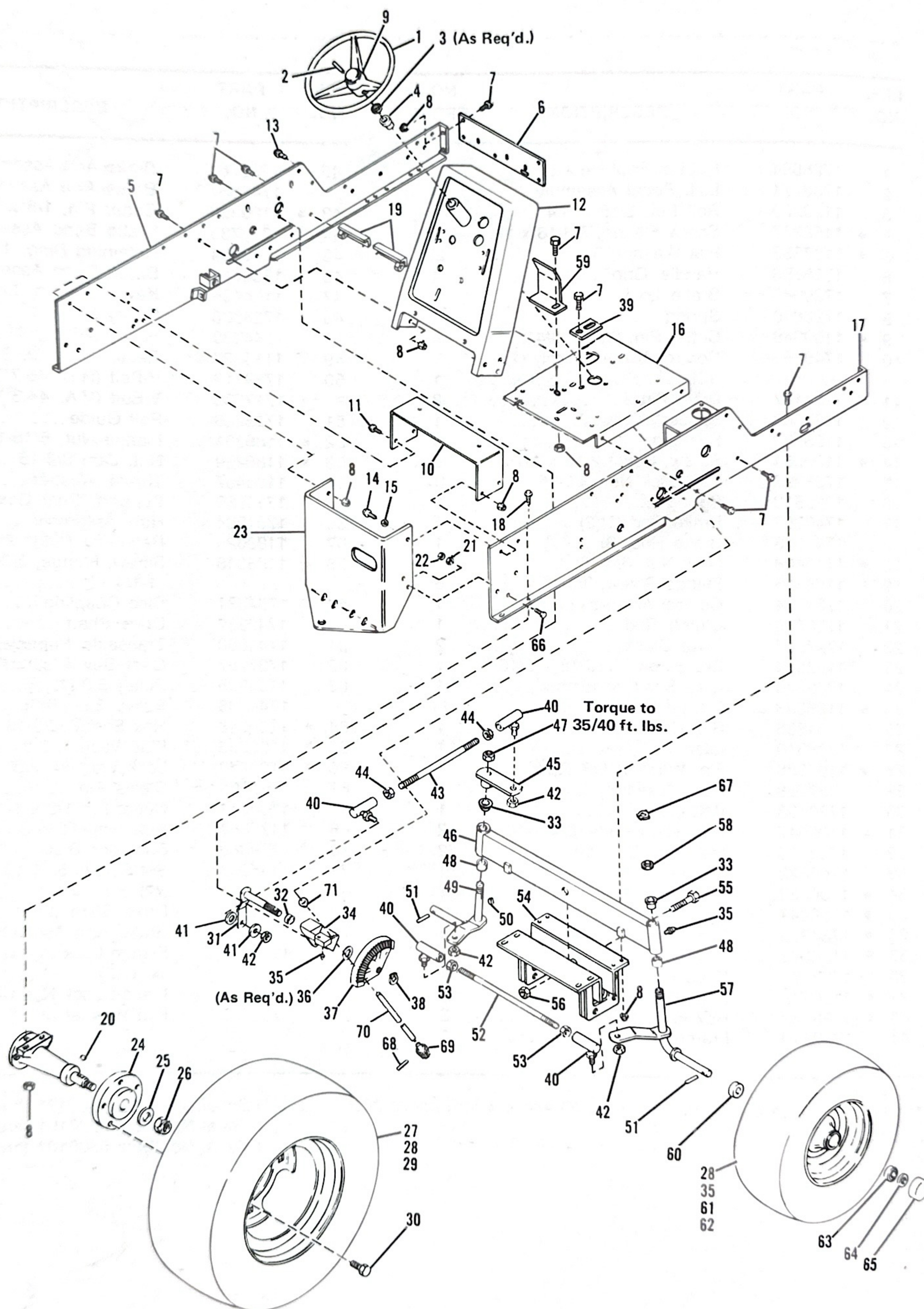


Figure 4. FRAME STEERING AND AXLE ASSEMBLIES

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	1736907	Wheel, Steering (1)(2)	1
	1747804	Wheel, Steering (3)	1
2	1185279	Pin, Roll	1
3	1708012	Washer, Flat	AR
4	1723994	Bearing, Steering	1
5	1739090	Frame Assembly L.H.(1)(2)	
	1748777	Frame Assembly L.H.(3)	1
6	1742085	Brace	1
7	• 1186345	Screw, Hex Hd. Flange Lock, 3/8-16 x 3/4	23
8	• 1186393	Nut, Flange Lock, 3/8-16	23
9	1746382	Cap, Steering Wheel (2)(3)	1
10	1734555	Support, Seat	1
11	• 1186347	Screw, Hex Hd. Flange Lock, 3/8-16 x 1	3
12	1742099	Panel Assembly, Instr. (1)(2)	1
	1748704	Panel Assembly, Instr. (3)	1
13	• 1186348	Flange Screw, 3/8-16 x 1	1
14	• 1100062	Screw, Hex, 3/8-16 (REF)	1
15	• 1186259	Nut, Jam, 3/8-16 (REF)	1
16	1745923	Support Assembly, Battery & Gas Tank	1
17	1739089	Frame Assembly, R.H.(1)(2)	1
	1747579	Frame Assembly, R.H. (3)	1
18	• 1186349	Flange Screw, 3/8-16 x 1-1/2	4
19	1735572	Frame Support	1
20	1100281	Woodruff Key	2
21	• 1100245	Lock Nut, 1/2-13	4
22	• 1186233	Nut, Hex, 1/2-13	4
23	1744808	Rear Panel	1
24	1726679	Hub, Wheel	2
25	1708599	Spacer	2
26	1120390	Nut, Hex, 3/4-10	2
27	1724718	Wheel Assembly	2
28	1718086	Valve	4
29	1733081	Tire, 23 x 8.50	2
30	0101085	Bolt, Hub	10
31	1731782	Arm Assembly, Steering	1
32	1733707	Spacer, Tubular	1
33	1185035	Bushing, Flange	2

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
34	1740753	Steering Support	1
35	1185976	Fitting, Grease Thd. Forming	5
36	1733442	Washer, Shim	AR
37	1740096	Gear, Steering	1
38	1185649	Ring, Retaining	1
39	1746622	Cover	1
40	1713361	Joint, Ball	4
41	1738490	Spacer	2
42	• 1110152	Nut, Hex Lock, 1/2-20	4
43	1726496	Rod, Steering	1
44	• 1186247	Nut, Hex Jam, 1/2-20	2
45	1731689	Arm Assembly, Steering	1
46	1743946	Axle Assy., Front	1
47	• 1120390	Nut, Hex Lock, 3/4-10	1
48	1185319	Bearing, Bronze	2
49	1736206	Spindle Assy., L.H. Wheel	1
50	1110547	Key, Woodruff, 3/16 x 1-1/8	1
51	1186460	Pin	2
52	1726495	Rod, Tie	1
53	• 1186247	Nut, Hex, 1/2-20	2
54	1738561	Support Assy., Axle	1
55	1732078	Screw, Hex Hd. Cap, 5/8-11 (Special)	1
56	• 1110112	Nut, Hex, 5/8-11	1
57	1739738	Spindle Assy., R.H. Wheel	1
58	1708550	Washer, Flat 3/4	1
59	1746621	Tank Clamp	1
60	1185616	Bearing, Ball With Seal	2
61	1715789	Wheel Assembly	2
62	1732957	Tire, 16 x 6.50-8 (1)(2)	2
	1732927	Tire, 16 x 6.50-8 (3)	2
63	1185615	Bearing Ball	2
64	0121898	Washer	4
65	1744444	Cap, Dust, 1-5/8 (Dico)	2
66	• 1100064	Screw, Hex, 1/2-13 x 1-1/2	4
67	1113527	Retaining Ring	1
68	1738413	Roll Pin	1
69	1736159	Bevel Pinion Gear	1
70	1738414	Steering Shaft	1
71	1185846	Flange Bushing	1

•Common Hardware - Purchase Locally (Grade 5 where applicable)

(1) Serial Numbers 0100101 thru 0199999
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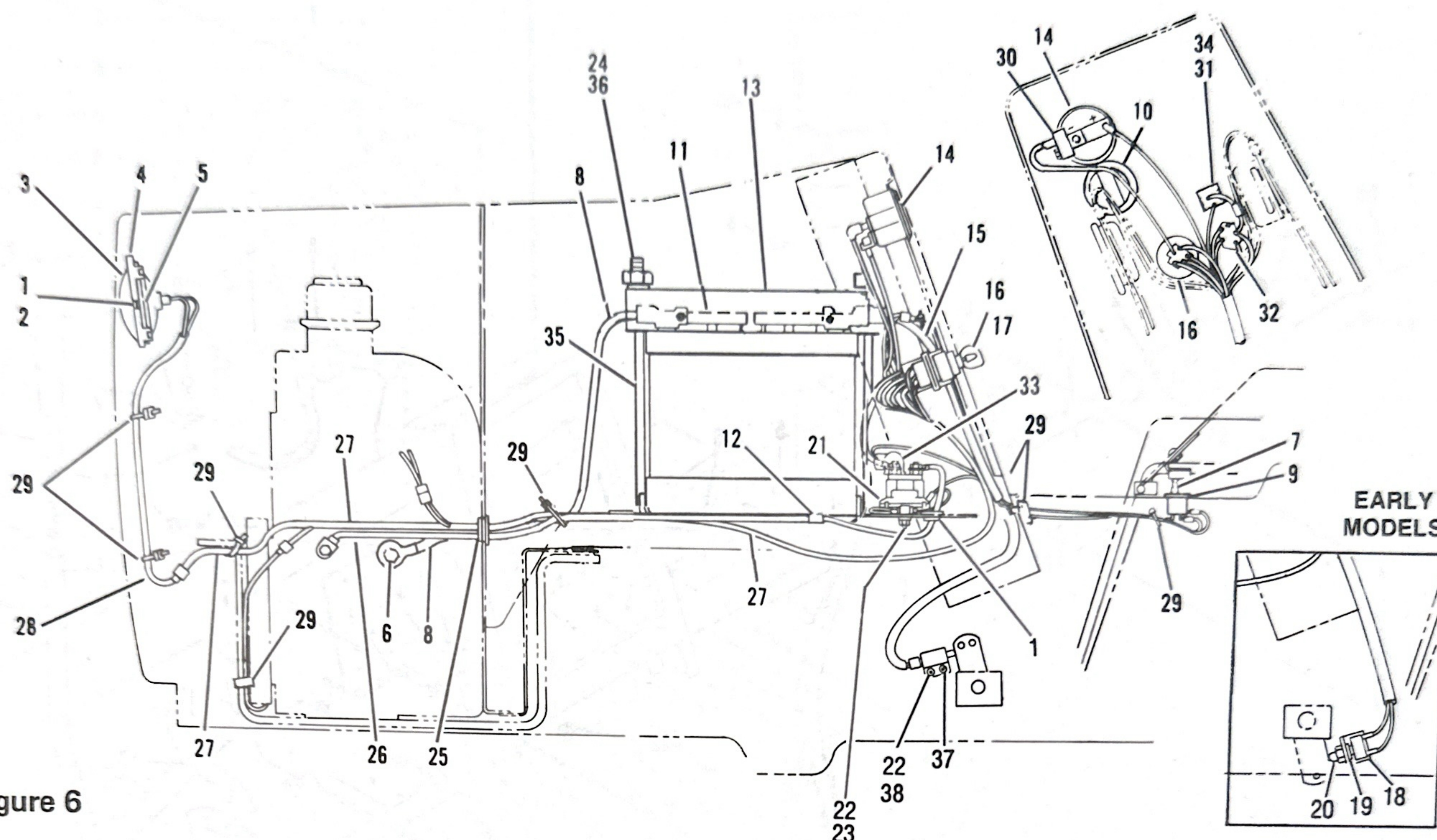


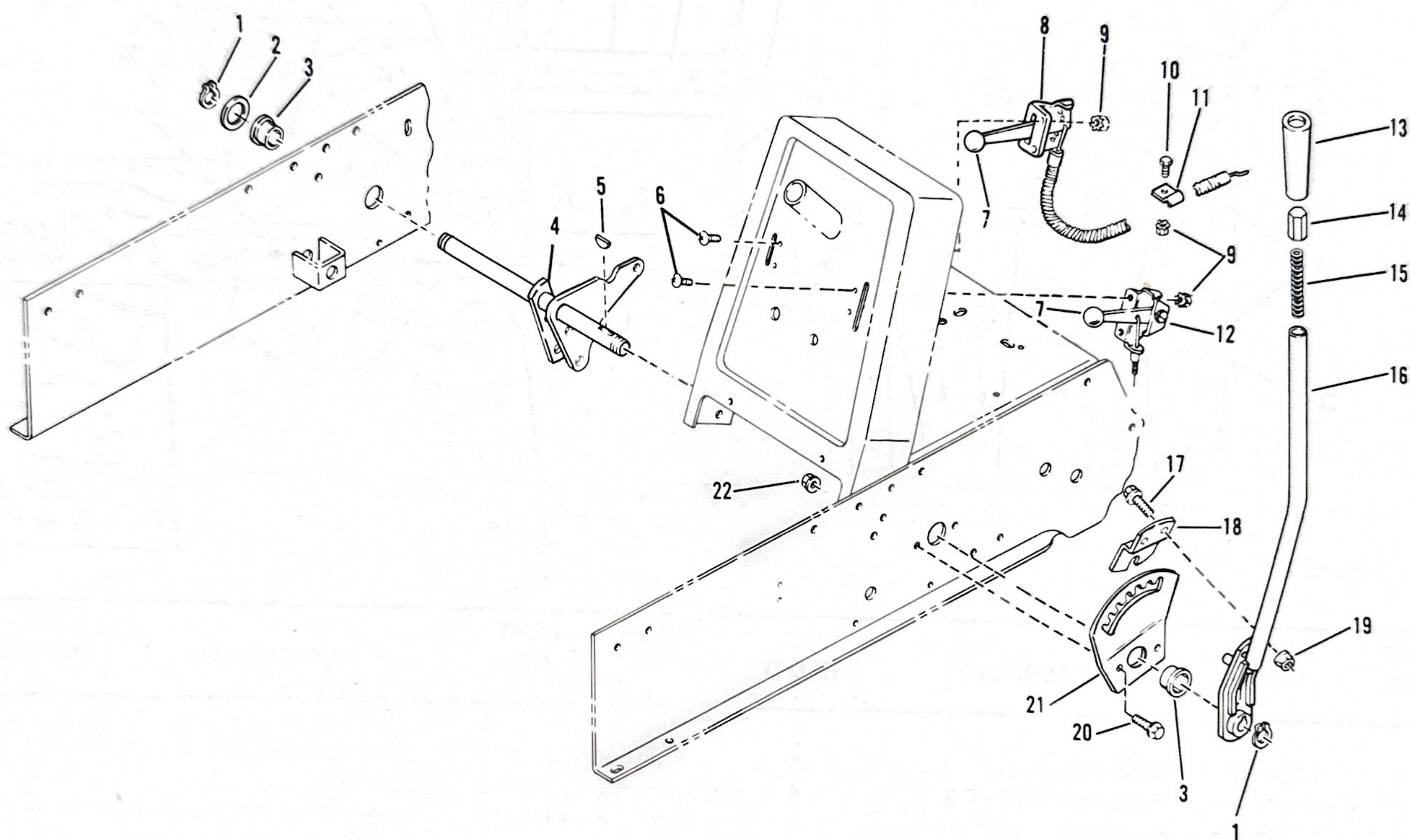
Figure 6

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
1	1721487	Grommet.....	1
2	• 1727379	Rivet, Pop 3/16 x 5/8.....	4
3	1726435	Headlight.....	2
4	1806805	Plate, Retainer.....	2
5	1806808	Retainer.....	2
6	• 1100088	Screw, Hex 5/16-18 x 1/2....	1
7	1734472	Seal.....	1
8	1736374	Cable, (Battery To Ground).....	1
9	1734366	Switch.....	1
10	1732263	Hour Meter (OPTIONAL)....	1
11	1740009	Battery, 12 Volt.....	1
12	1737732	Clamp.....	1
13	1739631	Battery Hold Down.....	1
14	1739205	Ammeter 30-0-30.....	1
15	1746199	Cable, (Battery, Pos. to Solenoid).....	1
16	1726169	Switch Ign. (Incl. Ref. 17)...	1
17	1718266	Key, Ignition.....	1
18	1733577	Switch Assembly, Interlock (1)(2).....	1
19	1890234	Washer (1)(2).....	2

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D
20	1733576	Seal, Switch (1)(2).....	1
21	1740056	Solenoid.....	1
22	• 1115815	Screw, Phil. No. 10-24 x 5/8.....	4
23	• 1185985	Nut, Keps Lock No. 10-24....	2
24	1734398	Lock Nut 1/4-20.....	2
25	1729587	Bushing, Snap.....	1
26	1746410	Cable, (Starter to Solenoid).....	1
27	1742112	Harness Main (1)(2).....	1
	1748766	Harness Main (3).....	1
28	1727169	Harness, Headlight.....	1
29	1805345	Cable, Tie.....	10
30	1729914	Circuit Breaker.....	1
31	1734824	Lamp, Clutch.....	1
32	1734356	Switch PTO.....	1
33	1715012	Electrical Nipple.....	1
34	1735285	Bulb (Mfg. No. GE 73).....	1
35	1740804	Hold Down Rod.....	1
36	• 1107381	Flat Washer, 1/4.....	2
37	1748723	Switch (3).....	1
38	1737938	Lock Nut 10-14 (3).....	2

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REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1	1118554	Retaining ring.	2	13	1730754	Grip	1
2	1185816	Shim.	A/R	14	1714644	Plunger	1
3	1185728	Flange Bearing	2	15	1713075	Spring	1
4	1734544	Shaft, Lift	1	16	1734768	Handle, Lift	1
5	1100279	Key, Woodruff, 1/4 X 1	1	17	• 1186329	Screw, Flange Lock, 5/16-18 X 3/4.	2
6	• 1115815	Machine Screw, No. 10-24 X 5/8	4	18	1726401	Bracket	1
7	1724527	Knob Only.	2	19	• 1186391	Flange Lock Nut, 5/16-18.	2
8	1736302	Control, Choke.	1	20	• 1186345	Screw, Flange Lock, 3/8-16 X 3/4.	2
9	1185985	Keys Nut, No. 10-24	5	21	1734262	Quadrant	1
10	1185712	Tapping Screw No. 10-24	1	22	• 1186393	Flange Lock Nut, 3/8-16.	2
11	1715127	Housing Clamp	1				
12	1734523	Control, Throttle.	1				

• Common Hardware - Purchase Locally (Grade 5 where applicable)

Figure 7. HAND CONTROLS AND LIFT ASSEMBLY

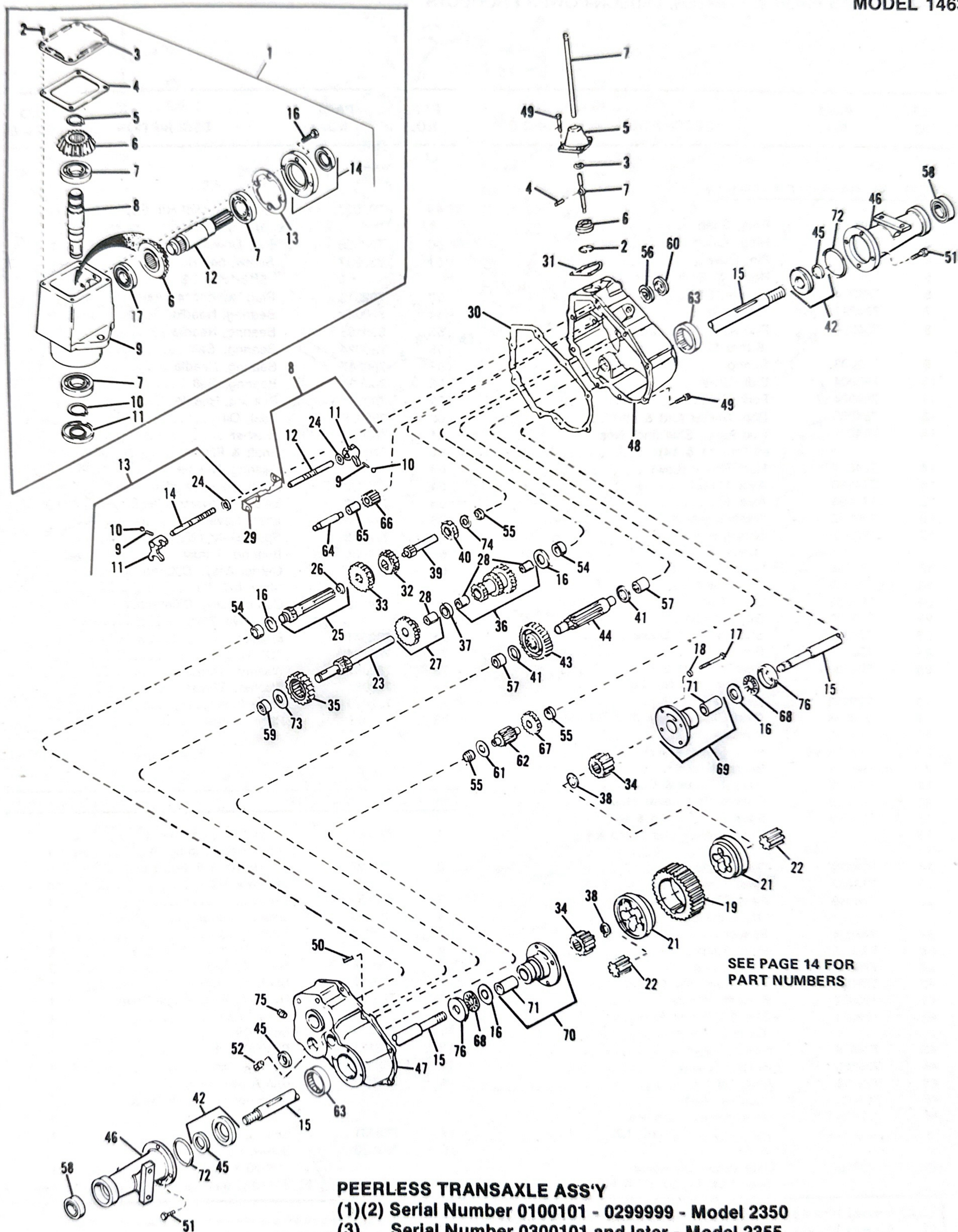


Figure 8.

PEERLESS TRANSAXLE ASS'Y

(1)(2) Serial Number 0100101 - 0299999 - Model 2350

(3) Serial Number 0300101 and later - Model 2355

ANGLE GEAR BOX ASS'Y - Model 3488-P91

ORDER PARTS FROM TECUMSEH, LAUSON-POWER PRODUCTS

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
PEERLESS TRANSAXLE ASSEMBLY							
2	792016	Ring, Snap		49	792007	Screw, Socket Hd. Cap, 1/4-20 x 3/4	
3	792001	Ring, Quad		50	786026	Pin, Dowel	
4	792049	Pin, Drive		51	790237	Screw, hex Hd., 5/16-18 x 7/8	
5	794093	Housing, Shift Lever		52	792019	Plug, Magnetic Drain	
6	784094	Keeper, Shift Lever		54	780049	Bearing, Needle	
7	784297	Lever, Shift		55	530105	Bearing, Needle	
8	784054	Rod Assy., Shift (Incl. Nos. 9 thru 12 & 24)		56	780024	Bearing, Ball	
9	792003	Spring		57	780047	Bearing, Needle	
10	792004	Ball, Steel		58	780050	Bearing, Ball	
11	784004	Fork, Shifter		59	780046	Bearing, Needle	
12	784055	Rod, Shifter (3rd & 4th)		60	788025	Seal, Oil	
13	784056	Rod Assy., Shift (Incl. Nos. 9 thru 11 & 14)		61	780001	Washer	
14	784057	Rod, Shifter (Low)		62	776031	Shaft & Pinion	
15	774380	Axle (1) (2)		63	780048	Bearing, Needle	
15	774498	Axle (3)		64	776030	Shaft, Reverse Idler	
16	780042	Washer, Thrust		65	786025	Spacer, Reverse Idler	
17	792056	Screw, Hex Hd, Cap, 1/4-20 x 3-1/4		66	778051	Idler, Reverse	
18	792006	Lockwasher, 1/4		67	778038	Spur, Gear (22 Teeth)	
19	778080	Gear, Ring		68	780039	Bearing, Thrust	
21	786052	Core, Body		69	774141	Carrier Assy., Differential (Incl. No. 71)	
22	778078	Gear, Pinion		70	774142	Carrier Assy., Differential (Incl. No. 71)	
23	776029A	Shaft & Gear, Brake		71	780041	Bushing	
24	792017	Ring, Snap		72	788024	"O" Ring	
25	776189A	Shaft & Bearing Assy., Pinion (Incl. No. 26)		73	780007	Washer, Thrust	
26	780018	Bearing		74	780051	Washer, Thrust	
27	778034	Gear Cluster Assy. (Incl. No. 28)		75	792010	Plug, Pipe	
28	780053	Bushing		76	780075	Race, Thrust	
29	784075	Stop, Shifter (1)(2)		RIGHT ANGLE GEAR BOX			
29	784074	Stop, Shifter (3)		MODEL 3488-P91			
30	788023	Gasket, Case & Cover		1	794251	Head Assy., Left Hand (Incl. Nos. 2 thru 16)	1
31	788022	Gasket, Shift Lever Housing		2	792025	Screw, Rd. Hd. Self-Tap 10-24 x 1/2	4
32	778050	Gear, Shifting (3rd & 4th)		3	77035	Cover	1
33	778020	Gear, Shifting (1st & 2nd & Rev.)		4	788028	Gasket, Cover	1
34	778079	Gear, Side		5	788018	Ring, Snap	1
35	778037	Gear, Idler		6	778046	Gear, Miter	2
36	778049	Gear Cluster Assy. (Incl. No. 28)		7	780034	Bearing, Ball	2
37	786024	Spacer		8	778186	Shaft, Output	1
38	792018	Ring, Snap		9	770026	Housing, Right Angle Drive	1
39	776015A	Shaft, Input		10	788019	Ring, Snap	1
40	778024A	Spur Gear, Input Shaft		11	788029	Seal, Oil	1
41	790052	Washer, Thrust		12	776194	Shaft, Input	1
42	788021	Seal & Retainer Assy., Oil (Incl. No. 45)		13	788030	Gasket, Cap	1
43	778036	Gear, Output		14	786029	Cap & Seal Assy., Retainer (Incl. Nos. 92 & 93)	1
44	776028	Pinion, Output		15	788031	Seal, Oil	1
45	788008	Seal, Oil		16	792026	Screw, Hex Hd., 1/4-20 x 7/8	1
46	782062	Housing, Axle		17	780024	Bearing, Ball	1
47	772076	Cover Assy., Transaxle Incl. Nos. 54, 55, 57, 59 & 63)					
48	770068	Case Assy., Transaxle (Incl. Nos. 54, 55, 57 & 63)					

(1)(2) Serial Number 0100101 - 0299999 - Model 2350
(3) Serial Number 0300101 and later - Model 2355

Order parts from your local Tecumseh, Lauson-Power Products Outlet.

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.	REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1	33762B	Cylinder Assy. (Incl. Nos. 2, 4 & 33)	1	23	33507	Spring, Valve	2
2	31927	Plug, Oil Drain (Sq. Hd., 3/8-18)	1	24	33508	Retainer & Cap Set, Keeper Valve	2
3	31928	Cup, Bearing	2	25 *	33509	"O" Ring	2
4	27652	Pin, Dowel	2	25A *	34410	"O" Ring	2
5	34445A	Crankshaft Assy. (Incl. Nos. 3, 6, 7 & 8)	1	26	33510	Cap, Valve	2
6	29783	Pin, Crankshaft Gear	1	27	34751	Gear & Shaft Assy. Governor	1
7	34692	Gear, Crankshaft	1	28 •	650745	Washer, Flat	1
8	31932	Bearing, Tapered Roller	1	29 •	30590A	Washer, Flat	1
11	34508	Piston, Pin & Ring Assy. (Std.) (Incl. Nos. 11A, 12 & 13)	1	30	31948	Spool, Governor	1
	34509	Piston, Pin & Ring Assy. (.010 Oversize) (Incl. Nos. 11A, 12 & 13)	1	31 *	31956A	Gasket, Cylinder Cover	1
	34510	Piston, Pin & Ring Assy. (.020 Oversize) (Incl. Nos. 11A, 12 & 13)	1	32	32580A	Cover Assy., Cylinder (Incl. Nos. 2, 33, 36, 37, 38 & 140)	1
	34850	Piston, Pin & Ring Assy. (.030 Oversize) (Incl. Nos. 11A, 12 & 13)	1	33	31950	Seal, Oil	2
	34523	Piston, Pin & Ring Assy. (.040 Oversize) (Incl. Nos. 11A, 12 & 13)	1	34 •	30564	Screw, Hex Hd. Sems, 1/4-20 x 1	8
11A	32001C	Piston & Pin Assy. (Incl. No. 12) (Std.)	1	35 •	650588	Screw, Hex Hd. Sems, 1/4-20 x 2	1
	32002B	Piston & Pin Assy. (Incl. No. 12) (.010 Oversize)	1	36	32425	Rod Assy., Governor	1
	32003B	Piston & Pin Assy. (Incl. No. 12) (.020 Oversize)	1	37	32426	Spacer, Governor Rod	1
	32619B	Piston & Pin Assy. (Incl. No. 12) (.030 Oversize)	1	38	29193	Ring, Retaining	1
	32620B	Piston & Pin Assy. (Incl. No. 12) (.040 Oversize)	1	39	33068	Dipstick, Oil Fill (Incl. No. 40)	1
12	31919	Ring, Piston Ring Retaining	2	40	29985	"O" Ring	1
13	32004	Ring Set, Piston (Std.)	1	41	34225	Gasket, Cylinder Head	1
	32005	Ring Set, Piston (.010 Oversize)	1	42	34775	Head, Cylinder	1
	32006	Ring Set, Piston (.020 Oversize)	1	45	33657	Plug, Spark (Champion L-85 Or Equivalent) Except for Canada	1
	32623	Ring Set, Piston (.030 Oversize)	1		34046	Resistor Spark Plug (Canadian Regulations Require RL-85 Resistor Spark Plug)	1
	32624	Ring Set, Piston (.040 Oversize)	1	46	650690	Washer, Belleville	6
14	33093A	Rod Assy., Connecting (Incl. Nos. 15, 16 & 17) (Std.)	1	47 •	650691	Washer, Flat	6
	34383	Rod Assy., Connecting (Incl. Nos. 15, 16 & 17) (.010 Undersize)	1	48 •	650692	Screw, Hex Hd. Cap. 5/16-18 x 1-3/4	4
	34384	Rod Assy., Connecting (Incl. Nos. 15, 16 & 17) (.020 Undersize)	1	49 •	650746	Screw, Hex Hd. Cap. 5/16-18 x 1-3/8	2
15	32077	Bolt, Connecting Rod	1	50 *	33515	Gasket, Intake Pipe	1
16	26073	Washer, Connecting Rod	2	51	33475	Pipe, Intake	1
17 •	28264	Nut, Connecting Rod, 5/16-24	2	53 •	792028	Screw, Hex Hd. Sems, 5/16-18 x 7/8	2
18	34752	Camshaft (Mech. Compression Release)	1	54 *	33476	Gasket, Carburetor	2
19	33472	Lifter Valve	2	55	34285	Baffle, Air	1
20	33471	Rod, Push	2	57	33478	Link, Governor Lever-To-Throttle	1
21	33505	Valve, Intake (Std.)	1	58	31963	Lever, Governor Adjusting	1
	33645	Valve Intake (1/32" Oversize)	1	59	31964	Clamp, Governor Lever	1
22	33506	Valve, Exhaust (Std.)	1	60 •	650518	Lockwasher, No. 10 E.T.	1
	33646	Valve Exhaust (1/32" Oversize)	1	61 •	30312	Screw, Hex Slotted Hd. Sems, 10-32 x 1/2	1
				62 •	650544	Screw, Pan Flex Hd., 10-24 x 7/8	1
				63 •	7975	Nut, Square, 10-24	1
				64	31965	Plate, Governor Spring	1
				65	31984A	Lever, Control	1
				66	28558	Washer, Wave	1
				67	31966	Bushing, Governor Lever	1
				68 •	650597	Screw, Hex Washer Hd. Mach., 10-24 x 5/8	1
				69	31967	Spring, Governor	1
				70 •	650591	Screw, Fil. Slotted Hd. Mach.,	

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
71	33099	10-24 x 2	1
72	* 32599	Spring, Locking	1
73	650615	"O" Ring	1
74	32579	Washer, Flat	1
75	• 650561	Baffle, Blower Housing	1
		Screw, Phil. Hex Hd. Sems, 1/4-20 x 5/8	3
76	650592	Key, Flywheel	1
77	610909	Flywheel	1
77A	730201	Trigger Pinkit	1
78	650616	Nut, Flywheel Pilot	1
79	610906	Magneto, Solid State (Incl. Nos. 158 thru 160A)	1
80	650661	Screw, Phil. Fil. Hd. W/Conical Spring Lockwasher, 1/4-20 x 3/4	2
81	34284	Cover, Cylinder Head	2
83	650751	Screw, Phil. Hex Hd. W/Conical Spring Washer, 1/4-20 x 7/16	1
84	34195B	Housing, Blower	1
85	• 8274	Lockwasher, Split, 5/16	2
86	• 650595	Screw, Hex Hd. Cap, 5/16-24 x 3/8	2
87	• 650752	Screw, Phil. Hex. Hd. Sems, 1/4-20 x 7/16	1
88	33480	Tube, Push Rod	2
89	* 33481	"O" Ring	4
90	34754	Housing Rocker Arm	1
91	730195	Valve Guide Kit (Incl. No. 92)	1
92	34315	Ring Retaining	1
94	33484	"O" Ring	3
95	• 650168	Washer, Flat	3
96	• 32610A	Screw, Flanged Hex Hd., 1/4-20 x 29/32	3
97	33485	Arm, Rocker	2
98	33486	Ring, Retaining	2
99	650755	Screw, Adjusting	2
100	650456	Nut, Flange Whiz-Lock 1/4-20	2
101	650756	Stud, Rocker Arm Cover	2
102	* 33487	"O" Ring	1
103	33488	Cover, Rocker Arm Housing	1
104	* 31958	Gasket, Breather	1
105	33489	Body Assy., Breather	1
106	33490	Tube, Breather	1
107	• 30102	Screw, Hex Slotted Washer Hd. Sems, 10-32 x 5/8	2
109	650737	Screw, Phil. Hex Spinlock Hd. Thread Forming, 1/4-20 x 1/2	1
110	• 650378	Screw, Fil. Hd. Sems, 5/16-18 x 1-1/8	2
111	* 33492	Gasket, Air Cleaner	1
112	34192	Bracket, Air Cleaner	1
113	33494	Bracket, Air Cleaner	1
114	• 650399	Screw, Phil. Fil. Hd. Sems, 10-32 x 5/8	4
115	32008	Element, Air Cleaner	1
116	34193	Cover, Air Cleaner	1
117	650513	Nut, Wing, 1/4-20	1
118	34194	Tube, Air Cleaner	1
119	34197	Gasket, Air Cleaner	1

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
120	32953	Screen, Starter Pulley	1
121	8345	Washer, Flat 1/4	1
122	• 650670	Screw, Truss Hd. Mach. 1/4-20 x 3/4	3
123	32426	Spacer, Screen	3
124	32252	Shaft, Flywheel Extension	1
125	• 27513	Washer, Lock	3
126	792051	Screw, Ferry Cap "Countr-Bar" 1/4-20 x 1-3/4	3
127	• 650675	Washer	3
128	34346	Decal, Name & Instruction	1
130	34768	Decal, Air Cleaner	1
134	34283	Cover, Cylinder Head	1
135	• 30688	Screw, Hex Hd. Cap Sems, 1/4-20 x 1/2	2
139	32352	Tube Assy., Oil Filler	1
140	* 29673	Gasket, Oil Filler	1
142	28566	Fitting, Fuel Pump	1
143	29774	Line, Fuel Pump	1
144	35018	Pump, Fuel	1
144A	33010	Repair Kit, Fuel Pump	1
145	26460	Clamp, Fuel Line	2
146	32577	Cover Cylinder (See Note 1)	1
147	• 792028	Screw, Hex Hd. Sems, 5/16-18 x 7/8	3
148	610902	Coil Assy., Alternator (Incl. Nos. 161, 162, & 162A)	1
149	• 650521	Screw, Phil. Fil. Hd. Sems, 10-32 x 1-1/8	2
153	• 650781	Screw, Hex Hd. Cap Sems, 5/16-18 x 11/16	3
155	* 31971	Gasket, Shim (.004/.005 Thick See Note 1)	2
156	* 31972	Gasket Shim (.005/.007 Thick See Note 1)	1
157	32031	Spacer, Steel (.010 Thick See Note 1)	1
158	610118	Cover, Spark Plug	1
159	610750	Grommet, Lead Wire	1
160	• 610408	Nut, Hex 10-32	2
160A	610908	Terminal, Female 1/4"	1
161	610903	Connector, Flat	1
162	610905	Terminal	2
162A	610904	Terminal	1
166	610996	Regulator (Incl. Nos. 167 thru 172)	1
167	610921	Connector	1
168	610989	Terminal	1
169	610922	Terminal	1
170	610991	Terminal, Female	2
171	610992	Terminal, Female	1
172	610990	Connector, Male	1
173	• 30688	Screw, Hex Hd. Cap Sems, 1/4-20 x 1/2	1
174	33835	Motor, Starter (12 Volt)(Incl. No. 153)	1
175	632190	Carburetor (Incl. No. 54)	1
176	33516D	Gasket Set (Incl. Items Marked *)	1

• Common Hardware - Purchase Locally (Grade 5 where applicable)
 * Indicates items included in gasket set. Ref. No. 176.

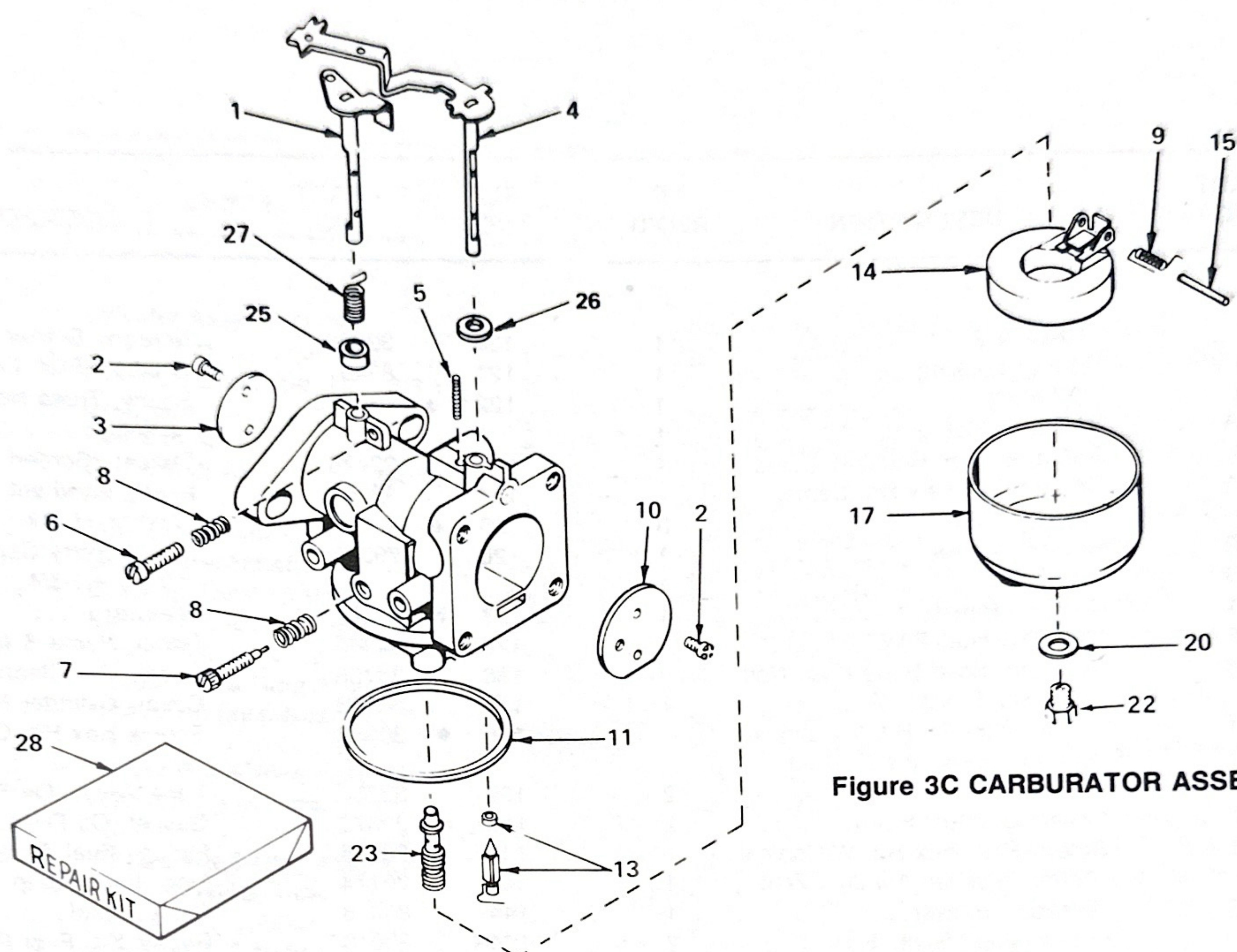
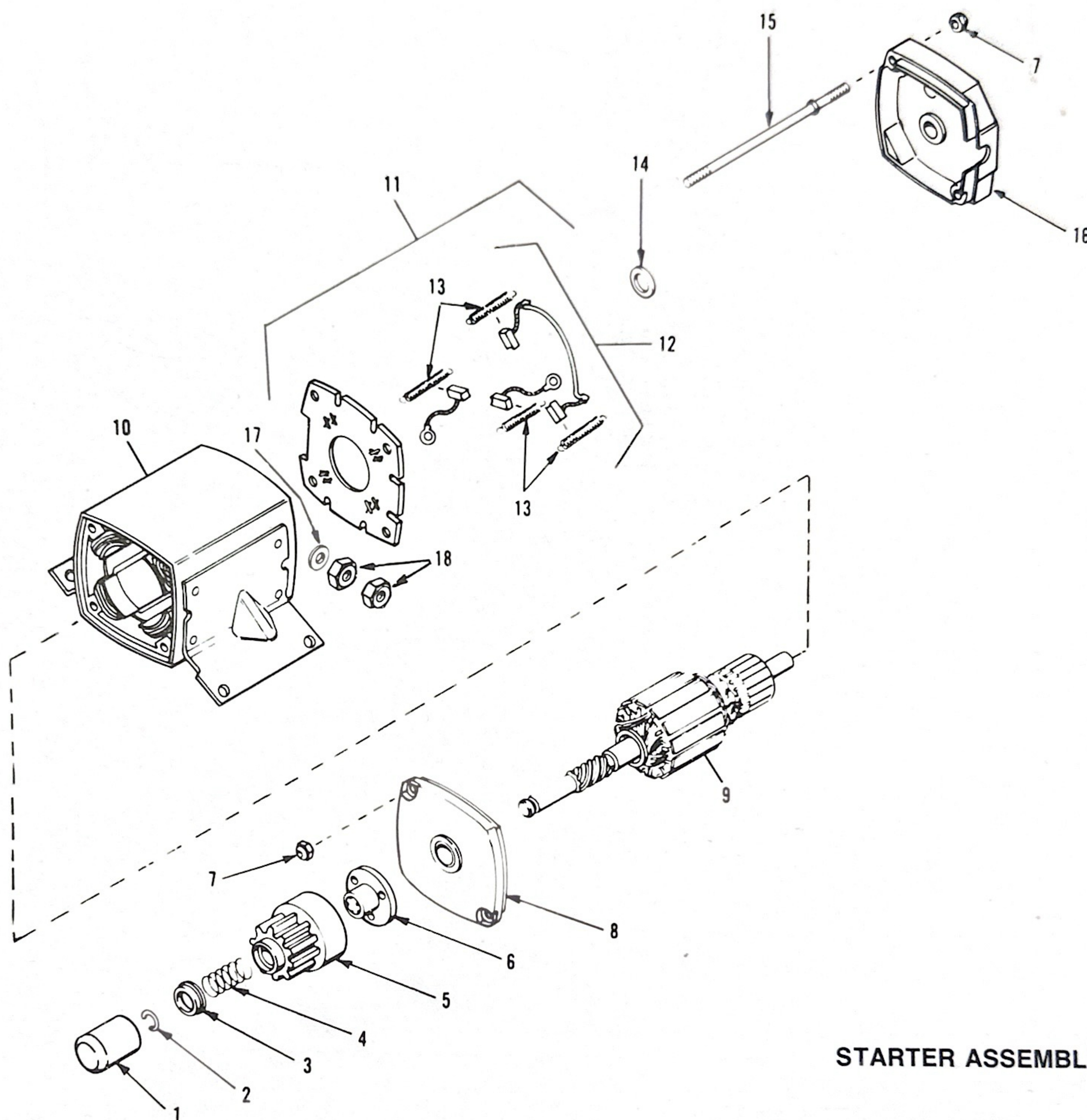


Figure 3C CARBURATOR ASSEMBLY 632190

REF. NO.	TECUMSEH PART NO.	DESCRIPTION	NO. REQ'D
1	632152	Shaft & Lever Assy., Throttle (Incl. No. 2).....	1
2	650506	Screw, Pan Hd. 4-40 x 3/16	4
3	631682	Shutter, Throttle	1
4	631683	Shaft & Lever Assy., Choke (Incl. No. 2).....	1
5	27113	Spring, Choke Stop	1
6	650399	Screw, Throttle Adjusting	1
7	27112	Needle, Idle Adjusting	1
8	27114	Spring, Adjusting	2
9	31503	Spring, Float Shaft (3)....	1
10	631684	Shutter, Choke	1

REF. NO.	TECUMSEH PART NO.	DESCRIPTION	NO. REQ'D
11	27109	Gasket, Bowl-to-Body....	1
13	631687	Valve, Seat & Spring Assy. (Incl. No. 9).....	1
14	27105	Float	1
15	27106	Shaft, Float	1
17	29170	Bowl, Float	1
20	27110	Gasket, Bowl-to-Body....	2
21	632191	Nut, Float Bowl	1
23	632022	Nozzle, Main	1
25	632039	Seal, Throttle Shaft Dust..	1
26	632040	Seal, Choke Shaft Dust...	1
27	32096	Spring, Throttle Return...	1
28	632192	Repair Kit (Incl. Items Marked *).	1



STARTER ASSEMBLY (33835)

REF. NO.	TECUMSEH PART NO.	DESCRIPTION	NO. REQ'D.
1	33841	Cover, Dust	1
2	33842	Ring, Retainer	1
3	33843	Retainer, Spring	1
4	33854	Spring, Anti-drift.	1
5	33844	Gear	1
6	33433	Nut, Engaging.	1
7	33450	Nut, Lock	4
8	33845	Cap Assy., Drive end	1
9	33846	Armature.	1
10	33847	Housing Ass'y.	1
11	33848	Card Assy., Brush (Incl. No. 12)	1

REF. NO.	TECUMSEH PART NO.	DESCRIPTION	NO. REQ'D.
12	33849	Brush & Spring Kit (Incl. 4 pcs. of No. 13)	1
13	33850	Spring, Brush	4
14	590500	Washer, Thrust	1
15	33851	Bolt, 10-32 x 5-1/4	2
16	33852	Cap Assy., Commutator end	1
17	650168	Washer, Flat	1
18	650723	Nut, Hex	2