

FMC

FMC BOLENS

MOWER ATTACHMENT

54 INCH

MODEL 18110

Serial Number

0100101

thru

0199999

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PARTS LIST

BOLENS 54 INCH MOWER ATTACHMENT

SEE FIGURE 2, PAGE 4
FOR BREAKDOWN

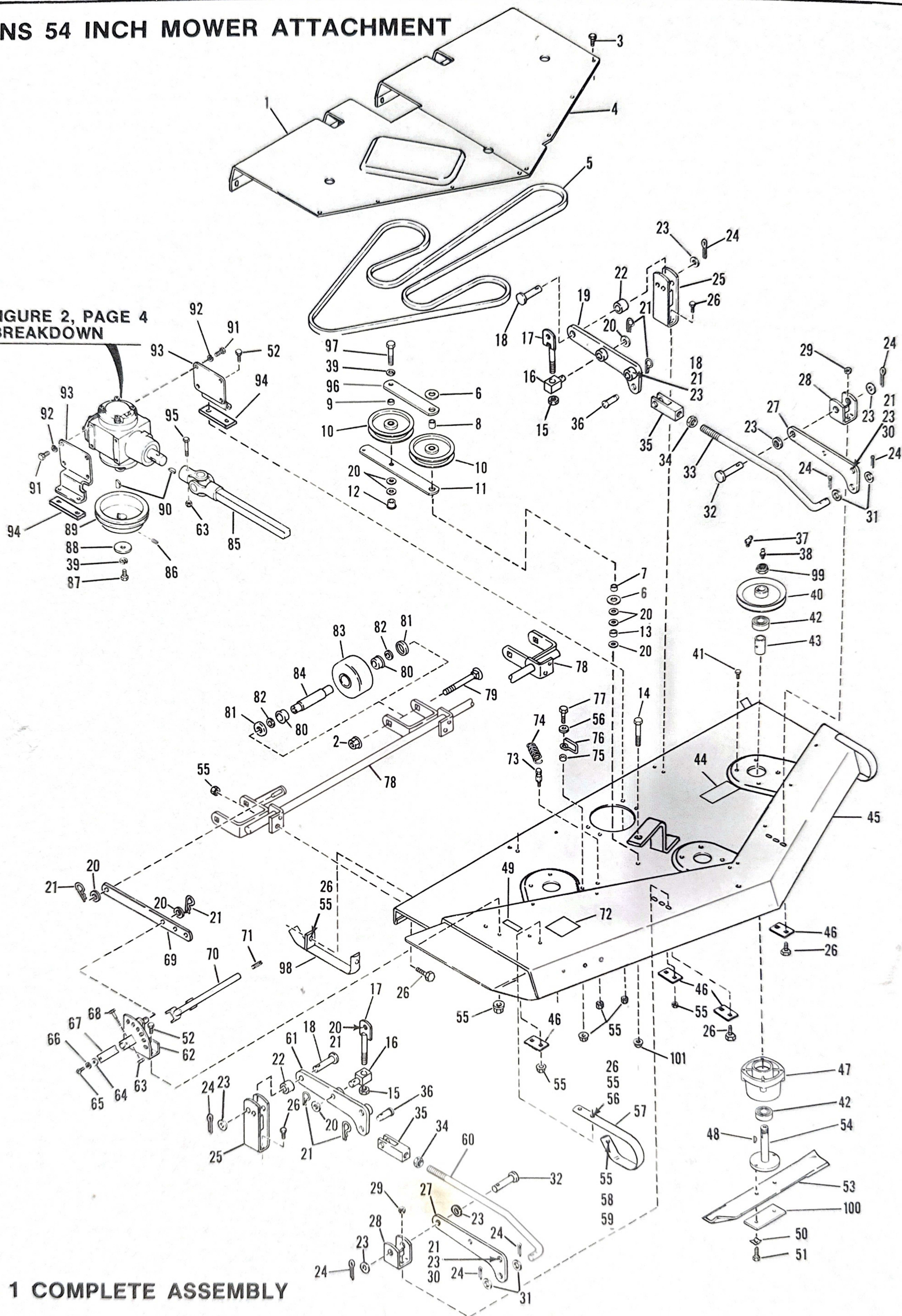


Figure 1 COMPLETE ASSEMBLY

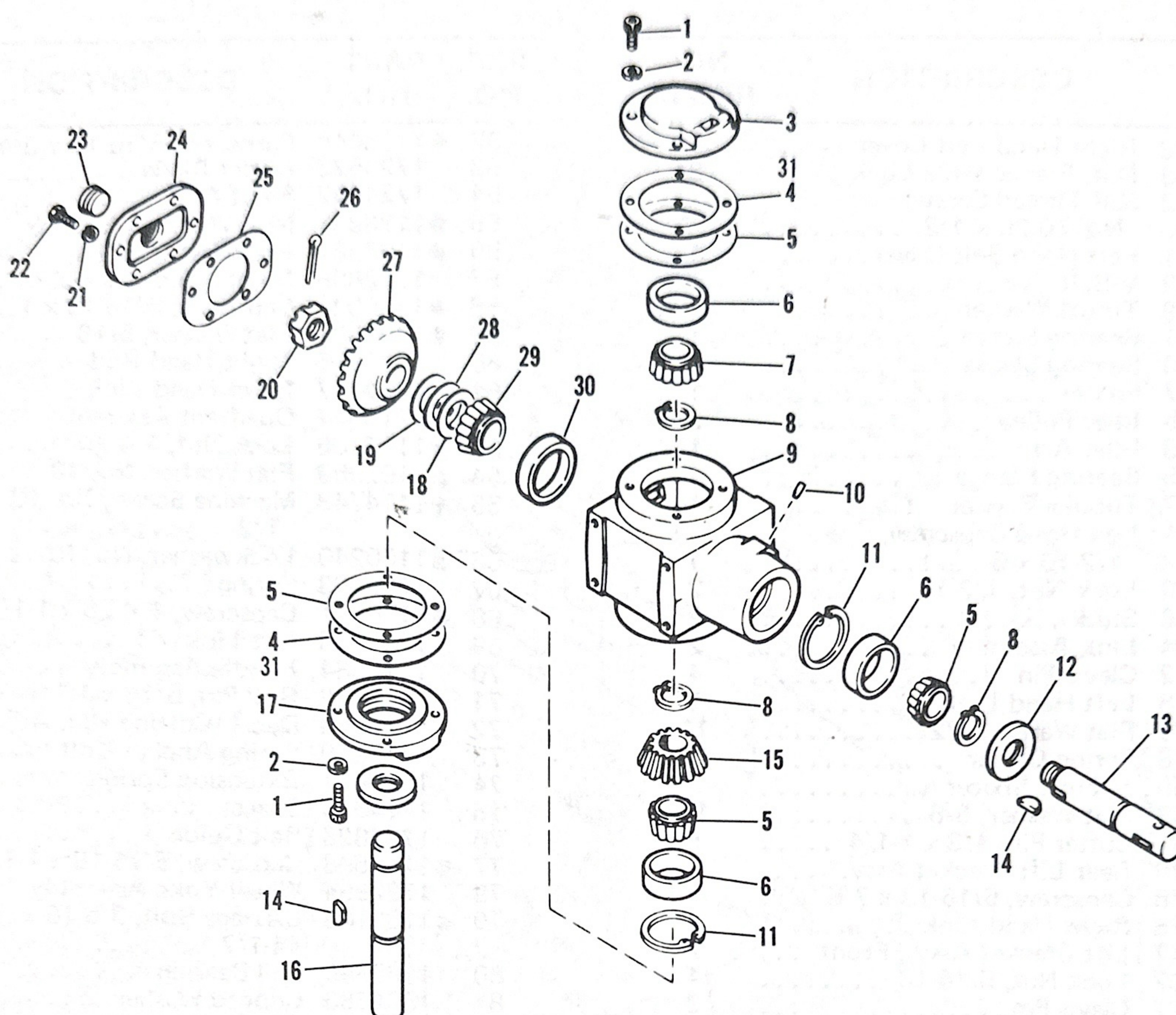
MODEL 18110 - Serial Number 0100101 thru 0199999

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1	1725492	Right Hand Belt Cover	1
2	●1186393	Nut, Flange Whiz Lock	3
3	●1185712	Self Thread Screw, No. 10-20 x 1/2	17
4	1725491	Left Hand Belt Cover	1
5	1725502	V-Belt	1
6	1724929	Thrust Washer	2
7	1724931	Bearing Sleeve	1
8	1724930	Bearing Sleeve	1
9	1724927	Spacer	1
10	1724925	Idler Pulley	2
11	1725456	Idler Arm	1
12	1729585	Bearing Flange	1
13	1715387	Tubular Spacer	1
14	●1111621	Hex Head Capscrew, 1/2-13 x 3	1
15	●1110110	Lock Nut, 1/2-13	2
16	1724316	Stud	2
17	1715404	Link Assembly	2
18	1718772	Clevis Pin	4
19	1724318	Left Hand Link	1
20	●1107385	Flat Washer, 1/2	11
21	1723478	Spring Cotter	12
22	1718555	Tubular Spacer	2
23	●1107386	Flat Washer, 5/8	10
24	1100351	Cotter Pin, 1/8 x 1-1/4	8
25	1722720	Rear Lift Bracket Assy.	2
26	●1100078	Capscrew, 5/16-18 x 7/8 ...	30
27	1722726	Right Hand Link	2
28	1722947	Lift Bracket Assy., Front ...	2
29	●1110107	Lock Nut, 5/16-18	4
30	1719367	Clevis Pin	2
31	●1107387	Flat Washer, 3/8	4
32	1708040	Clevis Pin	2
33	1722805	Left Hand Rod	1
34	●1186235	Hex Nut, 5/8-11	2
35	1714573	Rod End	2
36	1719324	Clevis Pin	2
37	1110086	Grease Fitting, 45°	1
38	1104954	Grease Fitting	2
39	●1100245	Lockwasher, 1/2	1
40	1727555	Sheave	3
41	1724491	Screw, Flange Whiz Lock, 5/16-18 x 3/4	12
42	1185828	Ball Bearing	6
43	1724033	Spacer	3
44	1724840	Decal (Belt Drive)	1
45	1725449	Base Assy.	1
46	1720372	Support Plate	4
47	1724029	Spindle Housing	3
48	1104436	Woodruff Key, 3/16 x 3/4 ..	3
49	1729037	Decal (Cut Line)	1
50	●1724034	Shakeproof Washer, 3/8	6
51	●1100009	Capscrew, 3/8-24 x 1	6

●Common Hardware - Purchase Locally
(Grade 5 Where Applicable)

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
52	●1100044	Capscrew, 5/16-18 x 3/4 ...	8
53	1725522	Cutter Blade	3
54	1724942	Shaft Assy.	3
55	●1186391	Nut, Whiz Lock, 5/16	23
56	●1107382	Flat Washer, 5/16	2
57	1722896	Right Hand Runner	1
58	●1100043	Capscrew, 5/16-18 x 1	1
59	●1803327	Flat Washer, 5/16	1
60	1722806	Right Hand Rod	1
61	1724317	Right Hand Link	1
62	1718667	Quadrant Assembly	1
63	●1110106	Lock Nut, 1/4-20	2
64	●1103959	Flat Washer, No. 10	1
65	●1114748	Machine Screw, No. 10-32 x 1/2	1
66	●1100240	Lockwasher, No. 10	1
67	1725403	Spring	1
68	●1100811	Capscrew, 1/4-20 x 1-1/2 ...	1
69	1722888	Lift Link	1
70	1718664	Handle Assembly	1
71	1891696	Roll Pin, 5/16 x 1-1/2	1
72	1725503	Decal (Cutting Hgt. Adj.) ...	1
73	1715210	Spring Anchor Bolt	1
74	1725457	Extension Spring	1
75	1714665	Spacer	1
76	1724828	Belt Guide	1
77	●1100808	Capscrew, 5/16-18 x 1-1/4 ...	1
78	1722894	Wheel Yoke Assembly	1
79	●1186143	Carriage Bolt, 3/8-16 x 4-1/2	3
80	1185695	Ball Bearing	6
81	1894386	Cupped Washer	6
82	1705108	Flat Washer	As Req'd
83	1717649	Roller	3
84	1717737	Bearing Axle	3
*85	1722632	Drive Assembly	1
86	●1103466	Set Screw, 5/16-18 x 3/8 ...	2
87	●1111708	Capscrew, 3/8-24 x 5/8	1
88	1703052	Flat Washer	1
89	1718659	Sheave	1
90	1100276	Woodruff Key, 1/4 x 7/8 ...	2
91	●1103195	Capscrew, 5/16-18 x 5/8 ...	8
92	●1100242	Lockwasher, 5/16	8
93	1729628	Support Bracket	2
94	1729583	Spacer Plate	2
95	●1111601	Capscrew, 1/4-20 x 1-3/4 ...	1
96	1724926	Idler Arm	1
97	●1100034	Hex Head Capscrew, 1/2-10 x 2	1
98	1726688	Right Hand Runner Assy. ...	1
99	●1724032	Hex Nut, 3/4-16	3
100	1724051	Plate	3
101	●1186397	Nut, Whiz Lock, 1/2-13	1
N.I.	1730354	Spray Paint, Black	

*1714208 Repair Kit for Joint Marked NEAPCO
*1714207 Repair Kit for Joint Marked 6N
*1723790 "U" Joint Assy Packed W/Tractor



REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
1	●1185822	Capscrew, 5/16-18 x 3/4	8
2	●1100242	Lockwasher, 5/16	8
3	1718620	Bearing Retainer	1
4	1719501	Gasket	2
5	1717456	Gasket	10
6	1185660	Bearing Cup	3
7	1185661	Bearing Cone	3
8	1185689	Retaining Ring	3
9	1717446	Gear Case (Incl. Ref. Nos. 18, 19, 28, 29 & 30)	1
10	182682	Breather	1
11	1118735	Retaining Ring	2
12	1185687	Oil Seal	2
13	1718622	Input Shaft	1
14	1709611	Woodruff Key, 1/4 x 7/8	2
15	1717457	Bevel Pinion, 18 T	1
16	1718621	Shaft, Output	1

REF. NO.	PART NO.	DESCRIPTION	NO. REQ'D.
17	1717454	Bearing Retainer	1
18	1800750	Shim, 1-1/2 x .003	1
19	1800338	Shim, .015	1
20	●1185662	Slotted Nut, 7/8-14 UNF	1
21	●1100241	Lockwasher, 1/4	6
22	●1185823	Capscrew, 1/4-20 x UNC-3	6
23	1185824	Plug, 3/4-14 NPT	1
24	1717448	Cover	1
25	1717449	Gasket Cover	1
26	●1100352	Cotter Pin, 1/8 x 1-1/2	1
27	1717459	Gear, 29 T	1
28	1800751	Shim, 1-1/2 x .005	1
29	1185688	Bearing Cone	1
30	1185118	Bearing Cup	1
31	1721346	Gasket .030 (2)	1
N.I.	1723456	Gear Lube, EP90	

●Common Hardware - Purchase Locally
(Grade 5 Where Applicable)

Figure 2 GEAR CASE ASSEMBLY

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