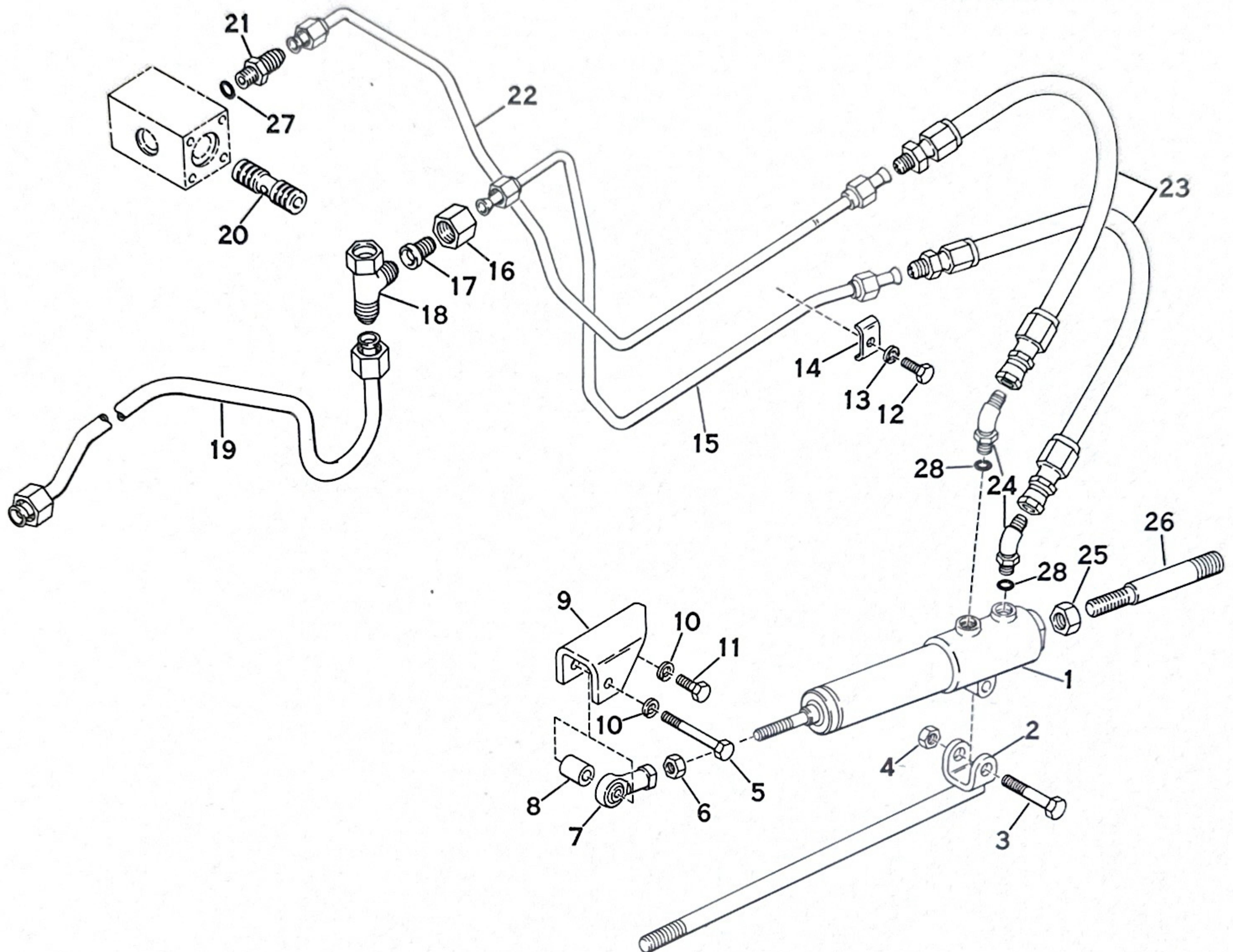


ILLUSTRATED PARTS LIST

BOLENS
POWER STEERING
KIT
MODEL 18089-01


Ref. No.	Part No.	Description	No. Req'd.
1	1722 776	Valve & Cylinder Assy.	1
1A	1723 214	Repair Kit for Item #1	1
2	1722 779	Link Assembly	1
3	1106 932	Capscrew, 3/8-16x2	1
4	1110 108	Grip Nut, 3/8 - 16	1
5	1106 936	Capscrew, 3/8-16x2-1/2	1
6	1121 709	Hex Nut, 3/8 - 24	1
7	1717 635	Rod End	1
8	1722 780	Spacer	1
9	1722 781	Bracket Support	1
10	1100 243	Lockwasher, 3/8	2
11	1106 915	Capscrew, 3/8-16x3/4	1
12	1106 834	Capscrew, 1/4-20x3/4	2
13	1100 241	Lockwasher, 1/4	2
14	1722 667	Tubing Clamp	2

Ref. No.	Part No.	Description	No. Req'd.
15	1722 703	Tube Assembly	1
16	1185 907	Hex Nut, 3/4 - 16	1
17	1185 906	Reducer	1
18	1185 908	Tee-Swivel Nut, 3/4 - 16	1
19	1722 693	Tube Assembly	1
20	1722 537	Spool, Flow Divider	1
21	1717 563	Connector (Inc. Ref. #27)	1
22	1722 702	Tube Assembly	1
23	1722 704	Hose Assembly	2
24	1718 459	Elbow, 45° (Inc. Ref. #28)	2
25	1110 152	Grip Nut, 1/2 - 20	1
26	1722 777	Stud, Adjusting	1
27	1185 835	O-Ring	1
28	1185 833	O-Ring	2


BOLENS

PORT WASHINGTON, WISCONSIN, U.S.A.

LITHO IN U.S.A.

 FORM NO. P-552260
11-70